According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBond® AT-44 R

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited

Watchmead Welwyn Garden City

Hertfordshire. AL7 1BQ

Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com

responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Cat-

egory 3

H412: Harmful to aquatic life with long lasting ef-

fects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms



H412

Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

Harmful to aquatic life with long lasting ef-

fects.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

Precautionary statements

P101 If medical advice is needed, have product

container or label at hand.

P102 Keep out of reach of children.

Prevention:

P261 Avoid breathing mist or vapours.
P273 Avoid release to the environment.

P280 Wear protective gloves.

Disposal:

P501 Dispose of contents/container in accordance

with local regulation.

Hazardous components which must be listed on the label:

trimethoxyvinylsilane Pentamethyl piperidylsebacate

Additional Labelling

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not

breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Revision Date: 22.01.2024

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Polypropylene glycol	25322-69-4 500-039-8	Acute Tox. 4; H302	>= 10 - < 20
		Acute toxicity esti- mate	
		Acute oral toxicity: 1.000 mg/kg	
Titanium dioxide (> 10 μm)	13463-67-7 236-675-5 01-2119489379-17- XXXX		>= 2,5 - < 5
trimethoxyvinylsilane Contains: tetramethyl orthosilicate <= 0,2 %	2768-02-7 220-449-8 01-2119513215-52- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Sens. 1B; H317 Acute toxicity estimate Acute inhalation toxicity (vapour): 16,8 mg/l	>= 1 - < 2,5
Pentamethyl piperidylsebacate Contains: bis(1,2,2,6,6-pentamethyl-4- piperidyl) sebacate methyl 1,2,2,6,6-pentamethyl-4- piperidyl sebacate	1065336-91-5 915-687-0 01-2119491304-40- XXXX	Skin Sens. 1A; H317 Repr. 2; H361f Aquatic Acute 1; H400 Aquatic Chronic 1; H410 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1	>= 0,25 - < 1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact Take off contaminated clothing and shoes immediately.

> Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms Allergic reactions

See Section 11 for more detailed information on health effects

and symptoms.

Risks sensitising effects

May cause an allergic skin reaction.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Standard procedure for chemical fires.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage : Keep container tightly closed in a dry and well-ventilated

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Revision Date: 22.01.2024

areas and containers place. Store in accordance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	
Titanium dioxide (> 10 µm)	13463-67-7	TWA (inhalable	10 mg/m3	GB EH40
		dust)		
		TWA (Respirable	4 mg/m3	GB EH40
		dust)		

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *	
methanol	67-56-1	TWA	200 ppm 260 mg/m3	2006/15/EC	
	Further information: Indicative, Identifies the possibility of significant uptake through the skin				
		TWA	200 ppm 266 mg/m3	GB EH40	
	Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.				
		STEL	250 ppm 333 mg/m3	GB EH40	

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

Country GB 100000006347

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Revision Date: 22.01.2024

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent

to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid Appearance : paste Colour : various

Odour : No data available

Melting point/range / Freezing :

point

No data available

Boiling point/boiling range : No data available

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

: No data available

: > 93 °C Flash point

Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature No data available

рΗ Not applicable

Viscosity

Viscosity, kinematic $> 20,5 \text{ mm}2/\text{s} (40 ^{\circ}\text{C})$

Solubility(ies)

Water solubility insoluble

Partition coefficient: n-

octanol/water

: No data available

Vapour pressure : 0,01 hPa

Density ca. 1,48 g/cm3 (20 °C)

Relative vapour density No data available

Particle characteristics : No data available

9.2 Other information

No data available

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition : methanol

products

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

Polypropylene glycol:

Acute oral toxicity : LD50 (Rat): 1.000 mg/kg

Acute toxicity estimate: 1.000 mg/kg

Method: Calculation method

trimethoxyvinylsilane:

Acute oral toxicity : LD50 Oral (Rat): ca. 7.120 mg/kg

Acute inhalation toxicity : LC50: ca. 16,8 mg/l

Exposure time: 4 h
Test atmosphere: vapour

Acute toxicity estimate: 16,8 mg/l

Test atmosphere: vapour

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

Method: Calculation method

Acute dermal toxicity : LD50: 3.540 mg/kg

Pentamethyl piperidylsebacate:

Acute oral toxicity : LD50 Oral (Rat): 3.230 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Not classified based on available information.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

SECTION 12: Ecological information

12.1 Toxicity

Components:

Pentamethyl piperidylsebacate:

Toxicity to fish : LC50 (Fish): 0,97 mg/l

Exposure time: 96 h

M-Factor (Acute aquatic tox-

icity)

M-Factor (Chronic aquatic :

toxicity)

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

European Waste Catalogue : 08 04 09* waste adhesives and sealants containing organic

solvents or other dangerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated

by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Revision Date: 22.01.2024

IMDG : Not regulated as a dangerous goodIATA (Cargo) : Not regulated as a dangerous goodIATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixtureRelevant EU provisions transposed through retained EU law

UK REACH Candidate list of substances of very high

concern (SVHC) for Authorisation

: Not applicable

The Persistent Organic Pollutants Regulations (retained

Regulation (EU) 2019/1021 as amended for Great Brit-

ain)

Not applicable

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

Not applicable

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

Not applicable

UK REACH List of substances subject to authorisation

(Annex XIV)

Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: 0% w/w

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 0% w/w

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Date of last issue: 21.12.2023 Version 8.13 Print Date 29.02.2024

Revision Date: 22.01.2024

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations

(COSHH)

May be subject to the Control of Major Accident Hazards

Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226 : Flammable liquid and vapour.

H302 : Harmful if swallowed.

H317 : May cause an allergic skin reaction.

H332 : Harmful if inhaled.

H361f : Suspected of damaging fertility.

H400 : Very toxic to aquatic life.

H410 : Very toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Acute : Short-term (acute) aquatic hazard
Aquatic Chronic : Long-term (chronic) aquatic hazard

Flam. Liq. : Flammable liquids
Repr. : Reproductive toxicity
Skin Sens. : Skin sensitisation

2006/15/EC : Europe. Indicative occupational exposure limit values

GB EH40 : UK. EH40 WEL - Workplace Exposure Limits

2006/15/EC / TWA : Limit Value - eight hours

GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)
ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System
IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

and which accept the death of 500/ (one helf) of a group of

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBond® AT-44 R

Revision Date: 22.01.2024

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Skin Sens. 1 H317 Calculation method Aquatic Chronic 3 H412 Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

GB / EN