

# Sika AnchorFix®-3030

## Declaration of performance No 62770367

|    |                                                 |                                                                                           |
|----|-------------------------------------------------|-------------------------------------------------------------------------------------------|
| 1  | Unique identification code of the product-type: | 62770367                                                                                  |
| 2  | Intended use/es:                                | Post-installed rebar connections with Sika AnchorFix®-3030 injection mortar               |
| 3  | Manufacturer:                                   | Sika Services AG<br>Tüffenwies 16<br>8064 Zurich<br>Switzerland                           |
| 5  | System/s of AVCP:                               | System 1                                                                                  |
| 6b | European assessment document:                   | EAD 330087-01-0601 Systems for post-installed rebar connections with mortar December 2020 |
|    | European Technical Assessment:                  | ETA 17/0693 of 06/05/2024                                                                 |
|    | Technical Assessment Body:                      | TECHNICKY A ZKUSEBNI USTAV STAVEBNI PRAHA s.p.                                            |
|    | Notified body/ies:                              | 1020                                                                                      |

### Declaration of Performance

Sika AnchorFix®-3030

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**7 Declared performance/s:**

| Essential Characteristics                                              | Performance      | AVCP     | Harmonised Technical Specification |
|------------------------------------------------------------------------|------------------|----------|------------------------------------|
| Reaction to fire                                                       | Class A1         | System 1 | EAD 330087-01-0601                 |
| Resistance to fire                                                     | See Annex C4     | System 1 |                                    |
| <b>Characteristic resistance under static and quasi-static loading</b> |                  |          |                                    |
| Bond strength of post-installed rebar                                  | See Annex C1, C2 | System 1 |                                    |
| Reduction factor                                                       | See Annex C1, C2 | System 1 |                                    |
| Amplification factor for minimum anchorage length                      | See Annex C1, C2 | System 1 |                                    |
| <b>Characteristic resistance under seismic loading</b>                 |                  |          |                                    |
| Bond strength under seismic loading                                    | See Annex C3     | System 1 |                                    |
| Seismic bond efficiency factor                                         | See Annex C3     | System 1 |                                    |
| Minimum concrete cover under seismic loading                           | See Annex B3     | System 1 |                                    |

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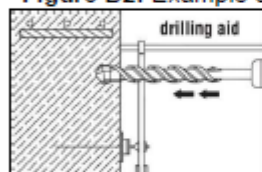
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**Table B1: Minimum concrete cover  $c_{min}$  depending on drilling method**

| Drilling method                                          | Bar diameter $\phi$ | Without drilling aid $c_{min}$    | With drilling aid $c_{min}$       |
|----------------------------------------------------------|---------------------|-----------------------------------|-----------------------------------|
| Hammer drilling or dustless drilling or diamond drilling | < 25 mm             | 30 mm + 0,06 $\ell_v \geq 2 \phi$ | 30 mm + 0,02 $\ell_v \geq 2 \phi$ |
|                                                          | $\geq 25$ mm        | 40 mm + 0,06 $\ell_v \geq 2 \phi$ | 40 mm + 0,02 $\ell_v \geq 2 \phi$ |
| Compressed air drilling                                  | < 25 mm             | 50 mm + 0,08 $\ell_v$             | 50 mm + 0,02 $\ell_v$             |
|                                                          | $\geq 25$ mm        | 60 mm + 0,08 $\ell_v \geq 2 \phi$ | 60 mm + 0,02 $\ell_v \geq 2 \phi$ |

The minimum concrete cover according to EN 1992-1-1 shall be observed. For rebar under seismic loading, apply the same minimum concrete value following that of table B1 and  $c_{min,seis} = 2 \phi$ .

**Figure B2: Example of drilling aid**



**Minimum anchorage length  $\ell_{b,PIR}$  and minimum anchorage lap length  $\ell_{0,PIR}$**

**Minimum anchorage length**

$$\ell_{b,PIR} = \alpha_{lb} \cdot \ell_{b,min}$$

$\alpha_{lb} = \alpha_{lb,100y}$  = amplification factor for minimum anchorage length  
(see Annex C 1, Table C2 for hammer or dustless drilling method)  
(see Annex C 2, Table C4 for diamond core drilling method)

$\ell_{b,min}$  = minimum anchorage length of cast-in rebar according to EN 1992-1-1, eq. 8.6

**Minimum lap length**

$$\ell_{0,PIR} = \alpha_{lb} \cdot \ell_{b,min}$$

$\alpha_{lb} = \alpha_{lb,100y}$  = amplification factor for minimum anchorage length  
(see Annex C 1, Table C2 for hammer or dustless drilling method)  
(see Annex C 2, Table C4 for diamond core drilling method)

$\ell_{b,min}$  = minimum lap length of cast-in rebar according to EN 1992-1-1, eq. 8.11

**Table B2: Drilling diameter and maximum anchorage depth**

| Rebar diameter<br>$d_{nom}^{1)}$<br>[mm] | Nominal drilling diameter<br>$d_{out}$<br>[mm] | Max permissible<br>embedment depth<br>$\ell_v$<br>[mm] |
|------------------------------------------|------------------------------------------------|--------------------------------------------------------|
| 8                                        | 12                                             | 400                                                    |
| 10                                       | 14                                             | 500                                                    |
| 12                                       | 16                                             | 600                                                    |
| 14                                       | 18                                             | 700                                                    |
| 16                                       | 20                                             | 800                                                    |
| 18                                       | 22                                             | 900                                                    |
| 20                                       | 25                                             | 1000                                                   |
| 22                                       | 28                                             | 1000                                                   |
| 24                                       | 32                                             | 1000                                                   |
| 25                                       | 32                                             | 1000                                                   |
| 26                                       | 32                                             | 1000                                                   |
| 28                                       | 35                                             | 1000                                                   |
| 32                                       | 40                                             | 1000                                                   |
| 40                                       | 55                                             | 1000                                                   |

<sup>1)</sup> The maximum outer rebar diameter over the ribs shall be: nominal diameter of the bar  $d_{nom} + 0,20 d_{nom}$

**Sika AnchorFix®-3030 for rebar connection**

**Intended use**

Minimum concrete cover  
Minimum anchorage length  
Maximum embedment length

**Annex B 3**

## Declaration of Performance

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Design bond strength of post-installed rebar  $f_{bd,PIR}$  and  $f_{bd,PIR,100y}$  under static loading for working life 50 and 100 years for hammer or dustless drilling

$$f_{bd,PIR} = k_b \cdot f_{bd}$$

$k_b$  = reduction factor

$f_{bd}$  = design bond strength of cast-in rebar according to EN 1992-1-1

Table C1: Values of the design bond strength of post installed rebar  $f_{bd,PIR} = f_{bd,PIR,100y}$  With reduction factor  $k_b = k_{b,100y}$  for hammer or dustless drilling methods for good bond conditions

| Rebar Ø 8 to Ø 28                 |        |        |        |        |        |        |        |        |        |
|-----------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Concrete class                    | C12/15 | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_b$ [-]                         | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| $f_{bd,PIR}$ [N/mm <sup>2</sup> ] | 1,6    | 2,0    | 2,3    | 2,7    | 3,0    | 3,4    | 3,7    | 4,0    | 4,3    |
| Rebar Ø 32                        |        |        |        |        |        |        |        |        |        |
| Concrete class                    | C12/15 | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_b$ [-]                         | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 0,92   | 0,86   |
| $f_{bd,PIR}$ [N/mm <sup>2</sup> ] | 1,6    | 2,0    | 2,3    | 2,7    | 3,0    | 3,4    | 3,7    |        |        |
| Rebar Ø 40                        |        |        |        |        |        |        |        |        |        |
| Concrete class                    | C12/15 | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_b$ [-]                         | 1,0    | 1,0    | 1,0    | 0,86   | 0,76   | 0,69   | 0,63   | 0,58   | 0,54   |
| $f_{bd,PIR}$ [N/mm <sup>2</sup> ] | 1,5    | 1,8    | 2,1    |        |        |        |        |        |        |

Tabulated values are valid for good bond conditions according to EN 1992-1-1.

For all other bond conditions multiply the values by 0,7.

Table C2: Amplification factor for minimum anchorage length for hammer drilling methods

| Rebar | Amplification factor             | Concrete class |        |        |        |        |        |        |        |        |
|-------|----------------------------------|----------------|--------|--------|--------|--------|--------|--------|--------|--------|
|       |                                  | C12/15         | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| Ø 8   | $\alpha_{lb} = \alpha_{lb,100y}$ | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 10  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 12  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 14  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 16  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 18  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 20  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 22  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 24  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 25  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 26  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 28  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,1    | 1,2    | 1,3    |
| Ø 32  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,1    | 1,2    | 1,3    |
| Ø 40  |                                  | 1,5            | 1,5    | 1,5    | 1,5    | 1,5    | 1,5    | 1,5    | 1,5    | 1,5    |

Sika AnchorFix®-3030 for rebar connection

Performances

Design values of the ultimate bond strength under static loading for hammer or dustless drilling

Annex C 1

#### Declaration of Performance

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Design bond strength of post-installed rebar  $f_{bd,PIR}$  and  $f_{bd,PIR,100y}$  under static loading for working life 50 and 100 years for diamond core drilling

$$f_{bd,PIR} = k_b \cdot f_{bd}$$

$k_b$  = reduction factor

$f_{bd}$  = design bond strength of cast-in rebar according to EN 1992-1-1

Table C3: Values of the design bond strength of post installed rebar  $f_{bd,PIR} = f_{bd,PIR,100y}$  With reduction factor  $k_b = k_{b,100y}$  for diamond core drilling methods for good bond conditions

| Rebar Ø 8 to Ø 26                 |        |        |        |        |        |        |        |        |        |
|-----------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| Concrete class                    | C12/15 | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_b$ [-]                         | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| $f_{bd,PIR}$ [N/mm <sup>2</sup> ] | 1,6    | 2,0    | 2,3    | 2,7    | 3,0    | 3,4    | 3,7    | 4,0    | 4,3    |
| Rebar Ø 28                        |        |        |        |        |        |        |        |        |        |
| Concrete class                    | C12/15 | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_b$ [-]                         | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 0,93   |
| $f_{bd,PIR}$ [N/mm <sup>2</sup> ] | 1,6    | 2,0    | 2,3    | 2,7    | 3,0    | 3,4    | 3,7    | 4,0    |        |
| Rebar Ø 32                        |        |        |        |        |        |        |        |        |        |
| Concrete class                    | C12/15 | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_b$ [-]                         | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 0,91   | 0,84   | 0,79   |
| $f_{bd,PIR}$ [N/mm <sup>2</sup> ] | 1,6    | 2,0    | 2,3    | 2,7    | 3,0    | 3,4    |        |        |        |
| Rebar Ø 40                        |        |        |        |        |        |        |        |        |        |
| Concrete class                    | C12/15 | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_b$ [-]                         | 1,0    | 1,0    | 1,0    | 0,86   | 0,76   | 0,69   | 0,63   | 0,58   | 0,54   |
| $f_{bd,PIR}$ [N/mm <sup>2</sup> ] | 1,5    | 1,8    | 2,1    |        |        |        |        |        |        |

Tabulated values are valid for good bond conditions according to EN 1992-1-1.  
For all other bond conditions multiply the values by 0,7.

Table C4: Amplification factor for minimum anchorage length for diamond core drilling methods

| Rebar       | Amplification factor             | Concrete class<br>C12/15 to C50/60 |
|-------------|----------------------------------|------------------------------------|
| Ø 8 to Ø 40 | $\alpha_{lb} = \alpha_{lb,100y}$ | 1,5                                |

Sika AnchorFix®-3030 for rebar connection

Performances

Design values of the ultimate bond strength under static loading for diamond core drilling

Annex C 2

#### Declaration of Performance

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Design bond strength of post-installed rebar  $f_{bd,PIR,sels}$  and  $f_{bd,PIR,100y,sels}$  under seismic loading for working life 50 and 100 years for hammer or dustless drilling

$$f_{bd,PIR,sels} = k_b \cdot f_{bd}$$

$k_{b,sels}$  = reduction factor for seismic loading

$f_{bd}$  = design bond strength of cast-in rebar according to EN 1992-1-1

Table C5: Values of the design bond strength of post installed rebar  $f_{bd,PIR,sels} = f_{bd,PIR,100y,sels}$  With reduction factor  $k_{b,sels} = k_{b,100y,sels}$  under seismic loading for hammer or dustless drilling methods for good bond conditions

| Rebar Ø 12 to Ø 28                     |        |        |        |        |        |        |        |        |
|----------------------------------------|--------|--------|--------|--------|--------|--------|--------|--------|
| Concrete class                         | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_{b,sels}$ [-]                       | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| $f_{bd,PIR,sels}$ [N/mm <sup>2</sup> ] | 2,0    | 2,3    | 2,7    | 3,0    | 3,4    | 3,7    | 4,0    | 4,3    |
| Rebar Ø 32                             |        |        |        |        |        |        |        |        |
| Concrete class                         | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_{b,sels}$ [-]                       | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 0,92   | 0,86   |
| $f_{bd,PIR,sels}$ [N/mm <sup>2</sup> ] | 2,0    | 2,3    | 2,7    | 3,0    | 3,4    | 3,7    |        |        |
| Rebar Ø 40                             |        |        |        |        |        |        |        |        |
| Concrete class                         | C16/20 | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| $k_{b,sels}$ [-]                       | 1,0    | 1,0    | 0,86   | 0,76   | 0,69   | 0,63   | 0,58   | 0,54   |
| $f_{bd,PIR,sels}$ [N/mm <sup>2</sup> ] | 1,8    | 2,1    |        |        |        |        |        |        |

Tabulated values are valid for good bond conditions according to EN 1992-1-1.

If Nationally Determined Parameter for  $\alpha_d$  differs from the recommended value given in EN 1992-1-1,  $f_{bd}$  shall be multiplied with  $\alpha_d$ .

If Nationally Determined Parameter for  $\gamma_c$  differs from the recommended value given in EN 1992-1-1,  $f_{bd}$  shall be multiplied with  $1,5/\gamma_c$ .

For all other than good bond conditions  $f_{bd}$  shall be multiplied with  $\eta_1$  according to EN 1992-1-1, section 8.4.2.

For the minimum concrete cover see Annex B 3.

Table C6: Amplification factor for minimum anchorage length for hammer or dustless drilling methods

| Rebar | Amplification factor             | Concrete class |        |        |        |        |        |        |        |
|-------|----------------------------------|----------------|--------|--------|--------|--------|--------|--------|--------|
|       |                                  | C16/20         | C20/25 | C25/30 | C30/37 | C35/45 | C40/50 | C45/55 | C50/60 |
| Ø 12  | $\alpha_{lb} = \alpha_{lb,100y}$ | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 14  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 16  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 18  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 20  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 22  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 24  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 25  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 26  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    | 1,0    |
| Ø 28  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,1    | 1,2    | 1,3    |
| Ø 32  |                                  | 1,0            | 1,0    | 1,0    | 1,0    | 1,0    | 1,1    | 1,2    | 1,3    |
| Ø 40  |                                  | 1,5            | 1,5    | 1,5    | 1,5    | 1,5    | 1,5    | 1,5    | 1,5    |

Sika AnchorFix®-3030 for rebar connection

Performances

Design values of the ultimate bond strength under seismic loading for hammer or dustless drilling

Annex C 3

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**Design values of the bond strength  $f_{bk,n}$  and  $f_{bk,n,100y}$  under fire exposure for working life 50 and 100 years for hammer or dustless drilling**

The design value of the bond strength  $f_{bk,n} = f_{bk,n,100y}$  under fire exposure has to be calculated according the following equation:

$$f_{bk,fi}(\theta) = f_{bk,fi,100y}(\theta) = k_{fi}(\theta) \cdot f_{bd,PIR} \cdot \frac{\gamma_c}{\gamma_{M,fi}}$$

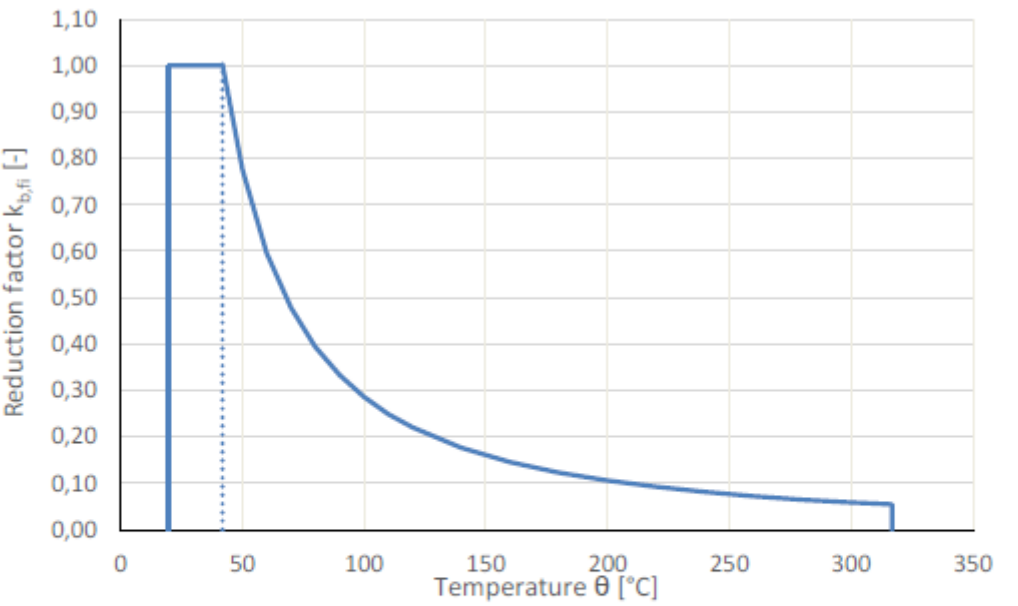
if:  $20^{\circ}\text{C} \leq \theta \leq 41^{\circ}\text{C}$   $k_{fi}(\theta) = 1$   
 $> 41^{\circ}\text{C} \leq \theta \leq 317^{\circ}\text{C}$   $k_{fi}(\theta) = 2150 \cdot \theta^{-1,438} / (f_{bd,PIR} \cdot 4,3) \leq 1$   
 $\theta > 317^{\circ}\text{C}$   $k_{fi}(\theta) = 0$

with:

- $k_{fi}$  temperature reduction factor  
 $(\theta)$  temperature in  $^{\circ}\text{C}$   
 $f_{bd,PIR}$  design value of the bond strength in  $\text{N/mm}^2$  according to Table C1 considering the concrete class, the rebar diameter and the bond conditions according to EN 1992-1-1  
 $\gamma_c$  partial safety factor according to EN 1992-1-1  
 $\gamma_{M,fi}$  partial safety factor according to EN 1992-1-1

The anchorage length shall be determined in accordance with EN 1992-1-1 equation (8.3) using the bond strength  $f_{bk,n}(\theta)$ .

**Figure C1:** Example of the graph of reduction factor  $k_{fi}(\theta)$  for concrete strength class C20/25 for good bond conditions



|                                                                                               |           |
|-----------------------------------------------------------------------------------------------|-----------|
| Sika AnchorFix®-3030 for rebar connection                                                     | Annex C 4 |
| Performances<br>Design values of the bond strength under fire exposure<br>for hammer drilling |           |

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The performance of the product identified above is in conformity with the set of declared performance/s.  
This declaration of performance is issued, in accordance with Regulation (EU) No 305/2011, under the  
sole responsibility of the manufacturer identified above.

Signed for and on behalf of the manufacturer by:

---

Name : Tomasz Gutowski  
Function: Corporate Product Certification Manager  
At Warsaw on 13 November 2024

Name : Patrycja Mlynarska  
Function: Data Processing Specialist CTD  
At Warsaw on 13 November 2024

  
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End of information as required by Regulation (EU) No 305/2011

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## CE MARKING TO BE PLACED ON THE LABEL

|                                                                                         |
|-----------------------------------------------------------------------------------------|
| <br>18 |
| Sika Services AG, Zurich, Switzerland                                                   |
| DoP No. 62770367                                                                        |
| EAD 330087-01-0601:2020                                                                 |
| Notified Body 1020                                                                      |
| Post installed rebar connection with Sika AnchorFix®-3030 injection mortar              |
| For details see accompanying documents                                                  |
| <a href="http://dop.sika.com">http://dop.sika.com</a>                                   |

### ECOLOGY, HEALTH AND SAFETY INFORMATION (REACH)

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

### LEGAL NOTES

Any information provided in this Declaration of Performance ("DoP"), including any descriptions and recommendations relating to the application and end-use of any Sika products ("Products"), are given in good faith based on Sika's current knowledge and experience of the Products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. Please note that the materials, substrates and actual site conditions may vary considerably, and therefore Sika makes no warranty for merchantability or fitness for a particular purpose, and accepts no liability for the application and use of the Products, for any recommendations, or for any advice offered. Prior to using, the Product must be tested for its suitability for the intended application and purpose, and the most recent version of the Product Data Sheet must be consulted. Sika reserves the right to change the properties of its Products any time without prior notice. Any orders for Products or services provided by Sika are subject to Sika's current terms and conditions of sale.

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