

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## SikaFlow®-648 Part A

Date of last issue: 12.11.2024  
Revision Date: 04.07.2025

Version 2.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : SikaFlow®-648 Part A

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Product is not intended for consumer use, Epoxy-Cementitious system, Grouting mortar

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited  
Watchmead Welwyn Garden City  
Hertfordshire. AL7 1BQ  
Telephone : +44 (0)1707 394444  
Telefax : +44 (0)1707 329129  
E-mail address of person responsible for the SDS : EHS@uk.sika.com

#### 1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)  
24 Hour Emergency Telephone Number +44 870 190 6777

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Long-term (chronic) aquatic hazard, Category 2	H411: Toxic to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



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Signal word	:	Warning
Hazard statements	:	H315 Causes skin irritation. H317 May cause an allergic skin reaction. H319 Causes serious eye irritation. H411 Toxic to aquatic life with long lasting effects.
Precautionary statements	:	<b>Prevention:</b> P261 Avoid breathing mist or vapours. P264 Wash skin thoroughly after handling. P273 Avoid release to the environment. P280 Wear protective gloves/ eye protection/ face protection.  <b>Response:</b> P333 + P313 If skin irritation or rash occurs: Get medical advice/ attention. P391 Collect spillage.

### Hazardous components which must be listed on the label:

bis-[4-(2,3-epoxipropoxy)phenyl]propane  
Reaction mass of isomers of epoxy resin BFDGE  
reaction products of 2,2-dimethylpropane- 1,3-diol with 1-chloro-2,3-epoxypropane

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
bis-[4-(2,3-epoxipropoxy)phenyl]propane	1675-54-3 216-823-5 603-073-00-2 01-2119456619-26-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 2; H411  specific concentration limit Eye Irrit. 2; H319 ≥ 5 %  specific concentration limit Skin Irrit. 2; H315 ≥ 5 %	≥ 40 - < 60
Reaction mass of isomers of epoxy resin BFDGE	Not Assigned 701-263-0 01-2119454392-40-XXXX	Skin Irrit. 2; H315 Skin Sens. 1A; H317 Aquatic Chronic 2; H411	≥ 20 - < 25
reaction products of 2,2-dimethylpropane- 1,3-diol with 1-chloro-2,3-epoxypropane	Not Assigned 701-333-0 01-2120759332-55-XXXX	Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 Aquatic Chronic 3; H412	≥ 10 - < 20

For explanation of abbreviations see section 16.

### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.

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Wash off with soap and plenty of water.  
If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.  
Remove contact lenses.  
Keep eye wide open while rinsing.  
If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

### 4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.

Risks : irritant effects  
sensitising effects  
  
Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye irritation.

### 4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

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## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

### 5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products : No hazardous combustion products are known

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### 5.3 Advice for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus. for firefighters

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.  
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.  
Smoking, eating and drinking should be prohibited in the application area.  
Follow standard hygiene measures when handling chemical products

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- Advice on protection against fire and explosion : Normal measures for preventive fire protection.
- Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

- Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re-sealed and kept upright to prevent leakage. Store in accordance with local regulations.
- Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

- Specific use(s) : Consult most current local Product Data Sheet prior to any use.

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.  
Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

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long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

### Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

Appearance : viscous  
Colour : clear

Odour : characteristic

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 97 °C  
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : 7 - 9

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Concentration: 100 %

### Viscosity

Viscosity, kinematic : No data available

### Solubility(ies)

Water solubility : No data available

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,1 g/cm<sup>3</sup> (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

### 9.2 Other information

No data available

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## SECTION 10: Stability and reactivity

### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

### 10.2 Chemical stability

The product is chemically stable.

### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

### 10.4 Conditions to avoid

Conditions to avoid : No data available

### 10.5 Incompatible materials

Materials to avoid : No data available

### 10.6 Hazardous decomposition products



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:  
No hazardous decomposition products are known.

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### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity

Not classified due to lack of data.

##### Components:

##### **bis-[4-(2,3-epoxipropoxy)phenyl]propane:**

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

##### **reaction products of 2,2-dimethylpropane- 1,3-diol with 1-chloro-2,3-epoxypropane:**

Acute oral toxicity : LD50 (Rat): 3.595 mg/kg

Acute dermal toxicity : LD50 (Rat): > 2.000 mg/kg  
Method: OECD Test Guideline 402

##### **Skin corrosion/irritation**

Causes skin irritation.

##### **Serious eye damage/eye irritation**

Causes serious eye irritation.

##### **Respiratory or skin sensitisation**

##### **Skin sensitisation**

May cause an allergic skin reaction.

##### **Respiratory sensitisation**

Not classified due to lack of data.

##### **Germ cell mutagenicity**

Not classified due to lack of data.

##### **Carcinogenicity**

Not classified due to lack of data.

##### **Reproductive toxicity**

Not classified due to lack of data.

##### **STOT - single exposure**

Not classified due to lack of data.

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### STOT - repeated exposure

Not classified due to lack of data.

### Aspiration toxicity

Not classified due to lack of data.

## 11.2 Information on other hazards

### Endocrine disrupting properties

Not classified due to lack of data.

### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

#### **bis-[4-(2,3-epoxipropoxy)phenyl]propane:**

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,8 mg/l  
aquatic invertebrates Exposure time: 48 h

#### **Reaction mass of isomers of epoxy resin BFDGE:**

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 2,54 mg/l  
Exposure time: 96 h

Toxicity to daphnia and other : LC50 (Daphnia magna (Water flea)): 2,55 mg/l  
aquatic invertebrates Exposure time: 48 h

Toxicity to algae/aquatic : EC50 (algae): 1,8 mg/l  
plants Exposure time: 72 h

### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

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### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

#### Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

#### Product:

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Toxic to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues.  
This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 20 01 27\* paint, inks, adhesives and resins containing dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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### SECTION 14: Transport information

#### 14.1 UN number or ID number

**ADR** : UN 3082  
**IMDG** : UN 3082  
**IATA** : UN 3082

#### 14.2 UN proper shipping name

**ADR** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(epoxy resin)  
**IMDG** : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,  
N.O.S.  
(epoxy resin)  
**IATA** : Environmentally hazardous substance, liquid, n.o.s.  
(epoxy resin)

#### 14.3 Transport hazard class(es)

	Class	Subsidiary risks
<b>ADR</b>	: 9	
<b>IMDG</b>	: 9	
<b>IATA</b>	: 9	

#### 14.4 Packing group

**ADR**  
Packing group : III  
Classification Code : M6  
Hazard Identification Number : 90  
Labels : 9  
Tunnel restriction code : (-)

**IMDG**  
Packing group : III  
Labels : 9  
EmS Code : F-A, S-F

**IATA (Cargo)**  
Packing instruction (cargo aircraft) : 964  
Packing instruction (LQ) : Y964  
Packing group : III  
Labels : Miscellaneous

#### IATA (Passenger)

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Packing instruction (passenger aircraft) : 964  
Packing instruction (LQ) : Y964  
Packing group : III  
Labels : Miscellaneous

### 14.5 Environmental hazards

#### ADR

Environmentally hazardous : yes

#### IMDG

Marine pollutant : yes

#### IATA (Passenger)

Environmentally hazardous : yes

#### IATA (Cargo)

Environmentally hazardous : yes

### 14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

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UK REACH List of substances subject to authorisation : Not applicable  
(Annex XIV)

GB Export and import of hazardous chemicals - Prior : Not applicable  
Informed Consent (PIC) Regulation

Control of Major Accident Hazards Regulations E2 ENVIRONMENTAL HAZARDS  
2015 (COMAH)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: <= 3% w/w  
no VOC duties  
  
Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: < 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

## SECTION 16: Other information

### Full text of H-Statements

H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H319 : Causes serious eye irritation.  
H411 : Toxic to aquatic life with long lasting effects.  
H412 : Harmful to aquatic life with long lasting effects.

### Full text of other abbreviations

Aquatic Chronic : Long-term (chronic) aquatic hazard  
Eye Irrit. : Eye irritation  
Skin Irrit. : Skin irritation  
Skin Sens. : Skin sensitisation

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ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

### Further information

#### Classification of the mixture:

Skin Irrit. 2	H315
Eye Irrit. 2	H319
Skin Sens. 1	H317
Aquatic Chronic 2	H411

#### Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

GB / EN