

PRODUCT DATA SHEET

Cromar[®] PROGRP Hardener

Hardener/catalyst for use with the PRO GRP Resin.

PRODUCT DESCRIPTION

Cromar[®] PROGRP Hardener is a methyl ethyl ketone peroxide in phlegmatizer for the curing of unsaturated polyester resins at ambient temperature in combination with cobalt accelerators.

USES

Essential to the curing of the PRO GRP Resin.

CHARACTERISTICS / ADVANTAGES

Provides consistent room temperature curing when used with pre accelerated resins.

PRODUCT INFORMATION

Packaging	1 kg and 5 kg Labelled plastic bottles.
Shelf Life	6 months.
Storage Conditions	Store in a well-ventilated place in unopened containers between + 5 °C and +30 °C
Density	1.12 - 1.15 g/cm ³ at 20 °C
Flash Point	> 80 °C
Viscosity	9 - 15 mPa.s at 20 °C
Gel time	25 minutes

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

- Wear gloves, goggles, and chemical-resistant PPE when handling.
- Avoid breathing vapours.
- Never allow contact with:
 - Dust
 - Promoters
 - Accelerators
 - Metals (except stainless 304/316)
 - Combustible materials
- Keep away from heat and ignition sources.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

See our separate hardener/catalyst mixing chart for guidance.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet
Cromar® PROGRP Hardener
March 2026, Version 01.01
020915953000247378

CromarPROGRPHardener-en-GB-(03-2026)-1-1.pdf