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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaForce[®]-648 L10F (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Sealant/adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person	:	EHS@uk.sika.com
responsible for the SDS		-

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

No hazard pictogram, no signal word, no hazard statement(s), no precautionary statement(s) required

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components		
Remarks	:	No hazardous ingredients

SECTION 4: First aid measures

4.1 Description of first aid measures					
General advice	:	No hazards which require special first aid measures.			
If inhaled	:	Move to fresh air.			
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.			
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing.			
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.			
4.2 Most important symptoms an	nd e	effects, both acute and delayed			
Symptoms	:	See Section 11 for more detailed information on health effects and symptoms.			
Risks	:	No known significant effects or hazards.			
4.3 Indication of any immediate medical attention and special treatment needed					
Treatment	:	Treat symptomatically.			

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-



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		ide/sand/foam/alcohol resistant foam/chemic extinction.	al powder for
5.2 Special hazards arising from	n the	substance or mixture	
Hazardous combustion prod- ucts	:	No hazardous combustion products are know	vn
5.3 Advice for firefighters			
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breat	thing apparatus.
		Standard procedure for chemical fires.	
Further information SECTION 6: Accidental release	se m	neasures	
SECTION 6: Accidental release	se m ctive		
SECTION 6: Accidental release 6.1 Personal precautions, protect Personal precautions	se m ctive	easures equipment and emergency procedures	
SECTION 6: Accidental releas	se m ctive :	easures equipment and emergency procedures	ed.
SECTION 6: Accidental release 6.1 Personal precautions, protect Personal precautions 6.2 Environmental precautions	se m ctive :	equipment and emergency procedures For personal protection see section 8. No special environmental precautions require	ed.
 SECTION 6: Accidental release 6.1 Personal precautions, protections Personal precautions 6.2 Environmental precautions Environmental precautions 	se m ctive : : ntain	equipment and emergency procedures For personal protection see section 8. No special environmental precautions require	fleece).
 SECTION 6: Accidental release 6.1 Personal precautions, protections Personal precautions 6.2 Environmental precautions Environmental precautions 6.3 Methods and material for content of the second seco	se m ctive : : ntain	equipment and emergency procedures For personal protection see section 8. No special environmental precautions require ment and cleaning up Wipe up with absorbent material (e.g. cloth, f	fleece).

1.1	Precautions for safe handling	g	
	Advice on safe handling	:	For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handling chemical products
	Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.
	Hygiene measures	:	When using do not eat or drink. When using do not smoke.
7.2	Conditions for safe storage, i	incl	uding any incompatibilities
	Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

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Advice on common storage	:	No special restrictions on storage with other pro	ducts.
Further information on stor- age stability	:	No decomposition if stored and applied as direc	ted.
7.3 Specific end use(s) Specific use(s)	:	Consult most current local Product Data Sheet p use.	prior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

	Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
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Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

	Safety glasses Chemical-resistant, impervious gloves complying with an ap- proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu- facturer specifications. Butyl rubber/nitrile rubber gloves (> 0,1 mm) Recommended: Butyl rubber/nitrile rubber gloves.				
	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work. No special measures required.				
Environmental exposure controls					
General advice :	No special environmental precautions required.				

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

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Physical state	:	liquid
Appearance	:	viscous liquid
Colour	:	various



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Odour	:	slight	
Melting point/range / Freezing point	:	No data available	
Boiling point/boiling range	:	No data available	
Flammability (solid, gas)	:	No data available	
Upper/lower flammability or	exp	blosive limits	
Upper explosion limit / Up- per flammability limit	-		
Lower explosion limit / Lower flammability limit	:	No data available	
Flash point	:	> 101 °C Method: closed cup	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	Not applicable	
Viscosity			
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)	
Solubility(ies)			
Water solubility	:	No data available	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,01 hPa	
Density	:	ca. 1,75 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	

9.2 Other information

No data available



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SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

Not classified due to lack of data.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.



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Reproductive toxicity Not classified due to lack of data.				
STOT - single exposure Not classified due to lack of data.				
STOT - repeated exposure Not classified due to lack of data.				
Aspiration toxicity Not classified due to lack of data.				
11.2 Information on other hazards				
Endocrine disrupting properties	s			
Product:				
Assessment :	The substance/mixture does not contain of ered to have endocrine disrupting propert REACH Article 57(f) or Commission Deleg (EU) 2017/2100 or Commission Regulation levels of 0.1% or higher.	ies according to gated regulation		

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

:

Product:

Assessment

The substance/mixture does not contain components considered to have endocrine disrupting properties according to



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	REACH Article 57(f) or Commission Delegated (EU) 2017/2100 or Commission Regulation (EU levels of 0.1% or higher.	
12.7 Other adverse effects		
Product: Additional ecological infor-	There is no data available for this product.	
SECTION 13: Disposal conside	rations	
13.1 Waste treatment methods		
Product	The generation of waste should be avoided or in wherever possible. Empty containers or liners may retain some pro- This material and its container must be dispose way. Dispose of surplus and non-recyclable products waste disposal contractor. Disposal of this product, solutions and any by-p at all times comply with the requirements of em- protection and waste disposal legislation and a local authority requirements. Avoid dispersal of spilled material and runoff ar soil, waterways, drains and sewers.	oduct residues. ed of in a safe s via a licensed products should vironmental ny regional
European Waste Catalogue	: 08 04 09* waste adhesives and sealants conta solvents or other dangerous substances	aining organic

SECTION 14: Transport information

14.1 UN number or ID number			
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
ΙΑΤΑ	:	Not regulated as a dangerous good	
14.2 UN proper shipping name			
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
ΙΑΤΑ	:	Not regulated as a dangerous good	
14.3 Transport hazard class(es)			
	:	Not regulated as a dangerous good	



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IMDG	:	Not regulated as a dangerous good		
ΙΑΤΑ	:	Not regulated as a dangerous good		
14.4 Packing group				
ADR	:	Not regulated as a dangerous good		
IMDG	:	Not regulated as a dangerous good		
IATA (Cargo)	:	Not regulated as a dangerous good		
IATA (Passenger)	:	Not regulated as a dangerous good		
14.5 Environmental hazards Not regulated as a dangerous good				
14.6 Special precautions for user				
Not applicable				
14.7 Maritime transport in bulk a Not applicable for product as		•		

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	:	Not applicable
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	:	Not applicable
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)	:	Not applicable
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors	:	Not applicable
Regulation (EC) No 1005/2009 on substances that deplete the ozone layer	:	Not applicable
UK REACH List of substances subject to authorisation (Annex XIV)	:	Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation	:	Not applicable
Control of Major Accident Hazards Regulations 2015 (COMAH)		applicable
Volatile organic compounds : Law on the incentive		or volatile organic compounds



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(VOCV) no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ- mental regulation/legislation specific for the substance or mixture:	 Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH) May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.
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15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of other abbrev	iations	
ADR		uropean Agreement concerning the International Carriage of angerous Goods by Road
CAS		Chemical Abstracts Service
DNEL	: C	Perived no-effect level
EC50	: +	lalf maximal effective concentration
GHS	: 0	Blobally Harmonized System
IATA	: Ir	nternational Air Transport Association
IMDG	: Ir	nternational Maritime Code for Dangerous Goods
LD50	: N	ledian lethal dosis (the amount of a material, given all at
		nce, which causes the death of 50% (one half) of a group of est animals)
LC50		ledian lethal concentration (concentrations of the chemical in
	a	ir that kills 50% of the test animals during the observation eriod)
MARPOL	: İr	nternational Convention for the Prevention of Pollution from
	S	hips, 1973 as modified by the Protocol of 1978
OEL	: C	Occupational Exposure Limit
PBT	: P	ersistent, bioaccumulative and toxic
PNEC	: F	redicted no effect concentration
REACH		Regulation (EC) No 1907/2006 of the European Parliament
		nd of the Council of 18 December 2006 concerning the Reg-
		stration, Evaluation, Authorisation and Restriction of Chemi-
		als (REACH), establishing a European Chemicals Agency
SVHC		ubstances of Very High Concern
vPvB	: V	ery persistent and very bioaccumulative

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Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN