According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name Sikafloor®-300/3000/3000 Nature/3000 FX Part B

UK-REACH Registration

Number

: 01-2119485796-17-XXXX

Substance name : Hexamethylene-1,6-diisocyanate Homopolymer

EC-No. 931-274-8

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Polyurethane coating, Product is not intended for consumer

use

1.3 Details of the supplier of the safety data sheet

Company name of supplier Sika Limited

Watchmead Welwyn Garden City

Hertfordshire. AL7 1BQ

Telephone +44 (0)1707 394444 Telefax : +44 (0)1707 329129 E-mail address of person EHS@uk.sika.com

responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)

24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4 H332: Harmful if inhaled.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Specific target organ toxicity - single ex-

posure, Category 3, Respiratory system

H335: May cause respiratory irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

Hazard pictograms

Signal word : Warning

Hazard statements : H317 May cause an allergic skin reaction.

H332 Harmful if inhaled.

H335 May cause respiratory irritation.

Precautionary statements : Prevention:

P261 Avoid breathing mist or vapours.

P280 Wear protective gloves.

Response:

P304 + P340 + P312 IF INHALED: Remove person to fresh

air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.

P333 + P313 If skin irritation or rash occurs: Get medical

advice/ attention.

P362 + P364 Take off contaminated clothing and wash it

before reuse.

Storage:

P403 + P233 Store in a well-ventilated place. Keep con-

tainer tightly closed.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.1 Substances

EC-No. : 931-274-8

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

Components

Chemical name	CAS-No.	Concentration (%	M-Factor, SCL, ATE
	EC-No.	w/w)	
Hexamethylene-1,6-	28182-81-2	100	Acute toxicity estimate
diisocyanate Homopolymer	Not Assigned		
Contains:			Acute inhalation toxici-
hexamethylene-di-			ty (dust/mist): 1,5 mg/l
isocyanate <= 0,09 %			

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Cough

Respiratory disorder Allergic reactions

Headache

See Section 11 for more detailed information on health effects

and symptoms.

Risks : irritant effects

sensitising effects

May cause an allergic skin reaction.

Harmful if inhaled.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

May cause respiratory irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, Methods for cleaning up

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Store in original container. Keep in a well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions.

Store in accordance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Hexamethylene-1,6-diisocyanate Homopolymer	28182-81-2	TWA	0,01 mg/m3 (NCO)	98/24/EC I

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

Further information: Skin, Dermal and respiratory sensitisation, Binding				
	STEL	0,02 mg/m3 (NCO)	98/24/EC I	
	TWA	0,02 mg/m3 (NCO)	GB EH40	
Further information: Capable of causing occupational asthma.				
	STEL	0,07 mg/m3 (NCO)	GB EH40	

^{*}The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Ensure adequate ventilation, especially in confined areas.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance liauid

Colour colourless, light yellow

Odour odourless

Melting point/ range / Freez-

ing point

No data available

Boiling point/boiling range No data available

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

No data available

ca. 228 °C Flash point

Method: closed cup

Auto-ignition temperature No data available

Decomposition temperature No data available

рН Not applicable

substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic ca. 1.200 mPa.s (23 °C)

Viscosity, kinematic $> 20,5 \text{ mm}2/\text{s} (40 ^{\circ}\text{C})$

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Revision Date: 16.07.2025

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-

octanol/water

: No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,16 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:

No hazardous decomposition products are known.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if inhaled.

Components:

Hexamethylene-1,6-diisocyanate Homopolymer:

Acute oral toxicity : LD50 Oral (Rat): > 2.500 mg/kg

Acute inhalation toxicity : LC50: 1,5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Expert judgement

Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

Skin corrosion/irritation

Not classified due to lack of data.

Serious eye damage/eye irritation

Not classified due to lack of data.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

Not classified due to lack of data.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Hexamethylene-1,6-diisocyanate Homopolymer:

Toxicity to daphnia and other : EC50 (Daphnia (water flea)): > 100 mg/l

aquatic invertebrates Exposure time: 48 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

European Waste Catalogue : 08 01 11* waste paint and varnish containing organic sol-

vents or other dangerous substances

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated

by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixtureRelevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

UK REACH Candidate list of substances of very high

concern (SVHC) for Authorisation

Not applicable

The Persistent Organic Pollutants Regulations (retained

Regulation (EU) 2019/1021 as amended for Great Brit-

ain)

Not applicable

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

Not applicable

Regulation (EU) No 2024/590 on substances that de-

plete the ozone layer

Not applicable

UK REACH List of substances subject to authorisation

(Annex XIV)

: Not applicable

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

GB Export and import of hazardous chemicals - Prior

Informed Consent (PIC) Regulation

: Not applicable

Control of Major Accident Hazards Regulations Not applicable

2015 (COMAH)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV) no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention

and control)
Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH)

May be subject to the Control of Major Accident Hazards

Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance by the supplier.

SECTION 16: Other information

Full text of other abbreviations

98/24/EC I : Europe. Chemical Agents Directive - Annex I: Binding occupa-

tional exposure limit values

GB EH40 : UK. EH40 WEL - Workplace Exposure Limits

98/24/EC I / STEL : Limit values Short-term 98/24/EC I / TWA : Limit values 8 hours

GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods
 LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sikafloor®-300/3000/3000 Nature/3000 FX Part B

Date of last issue: 23.01.2025 Version 4.6 Print Date 16.07.2025

Revision Date: 16.07.2025

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

GB / EN