

## PRODUCT DATA SHEET

# SikaTack® AW-30 (Purform®)

Premium choice for Auto Glass Professionals

**TYPICAL PRODUCT DATA (FURTHER VALUES SEE SAFETY DATA SHEET)**

Chemical base	1-component polyurethane (Purform®)
Colour (CQP001-1)	Black
Cure mechanism	Moisture-curing
Density (uncured)	1.33 kg/l
Non-sag properties	Excellent
Application temperature	product ambient
	5 – 35 °C -5 – 35 °C
Skin time (CQP019-1)	12 minutes <sup>A</sup>
Open time (CQP526-1)	8 minutes <sup>A</sup>
Shore A hardness (CQP023-1 / ISO 48-4)	60
Tensile strength (CQP036-1 / ISO 527)	7 MPa
Elongation at break (CQP036-1 / ISO 527)	600 %
Tear propagation resistance (CQP045-1 / ISO 34)	20 N/mm
Tensile lap-shear strength (CQP046-1 / ISO 4587)	4 MPa
Minimum Drive Away Time (cars) according FMVSS 212 (CQP511-1)	30 minutes <sup>B, C</sup>
Service temperature (CQP509-1 / CQP513-1)	-40 – 80 °C
Shelf life	9 months <sup>D</sup>

CQP = Corporate Quality Procedure

<sup>A)</sup> 23 °C / 50 % r.h.

<sup>C)</sup> -5 – 35 °C

<sup>B)</sup> details about MDAT contact Sika

<sup>D)</sup> storage below 25 °C

**DESCRIPTION**

SikaTack® AW-30 (Purform®) is based on Purform®, an industry-leading polyurethane with less than 0.1 % monomeric diisocyanate for better health protection and occupational safety.

SikaTack® AW-30 (Purform®) is a cold applied Automotive Glass Replacement adhesive offering 30 minutes Minimum Drive-Away Time (MDAT). It can be used all year round and is ideal for mobile or in-house applications.

SikaTack® AW-30 (Purform®) has been tested according FMVSS 212 with 95th percentile dummies.

**PRODUCT BENEFITS**

- Less than 0.1% monomeric diisocyanate for better health protection and occupational safety
- 30 minutes Minimum Drive Away Time, acc. FMVSS 212 / 95th percentile dummies
- Supports fast, robust ADAS calibration
- Best in class application properties
- Automotive OEM quality
- Compatible with Sika's Clear Aktivator Process and Sika's All Black Primer Process
- Compatible with all car brands thanks to Sika's all-in-one modulus technology
- Improved decking properties

**AREAS OF APPLICATION**

SikaTack® AW-30 (Purform®) is suitable for experienced professional users only. This product and related process information is designed for Automotive Glass Replacement. For other applications, tests with actual substrates and conditions have to be performed ensuring adhesion and material compatibility.

**PRODUCT DATA SHEET**

SikaTack® AW-30 (Purform®)

Version 01.01 (03 - 2026), en\_GB

012002263330247991

## CURE MECHANISM

SikaTack® AW-30 (Purform®) cures by reaction with atmospheric moisture. At low temperatures the water content of the air is generally lower and the curing reaction proceeds somewhat slower (see diagram 1).

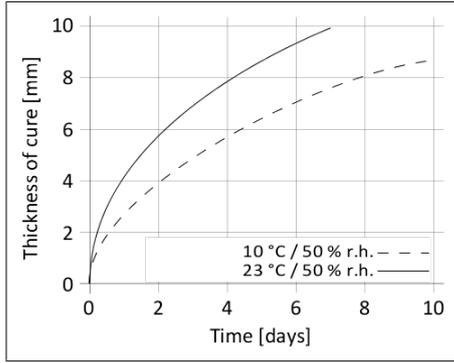


Diagram 1: Curing speed for SikaTack® AW-30 (Purform®)

## CHEMICAL RESISTANCE

SikaTack® AW-30 (Purform®) is generally resistant to fresh water, seawater, diluted acids and diluted caustic solutions; temporarily resistant to fuels, mineral oils, vegetable and animal fats and oils; not resistant to organic acids, glycolic alcohol, concentrated mineral acids and caustic solutions or solvents.

## METHOD OF APPLICATION

### Surface Preparation

Surfaces must be clean, dry and free from grease, oil, dust and contaminants. The bond faces must be treated according Sika's Clear Aktivator- or All Black Primer Process. Further information on the application and use of Pre-treatments, can be found in the corresponding Product Data Sheet. Windshields without ceramic coatings need proper UV protection.

## Application

It is recommended to apply SikaTack® AW-30 (Purform®) with a powerful battery operated application gun.

Consider that the viscosity will increase at low temperature. For easy application, condition the adhesive at ambient temperature prior to use.

To ensure a uniform thickness of the bondline it is recommended to apply the adhesive in form of a triangular bead (see figure 1).

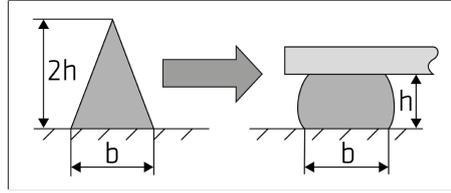


Figure 1: Recommended bead configuration

The open time is significantly shorter in hot and humid climate. The glass must always be installed within the open time. Never install a glass after the adhesive has built a skin.

## Removal

Uncured SikaTack® AW-30 (Purform®) may be removed from tools and equipment with Sika® Remover-208 or another suitable solvent. Once cured, the material can only be removed mechanically. Hands and exposed skin have to be washed immediately using hand wipes such as Sika® Cleaner-350H or a suitable industrial hand cleaner and water. Do not use solvents on skin.

## FURTHER INFORMATION

The information herein is offered for general guidance only. Advice on specific applications is available on request from the Technical Department of Sika Industry. Copies of the following publications are available on request:

- Safety Data Sheets
- Clear Aktivator Process Auto Glass Replacement Installation Guideline
- All Black Primer Process Auto Glass Replacement Installation Guideline
- Brochure: Auto Glass Replacement Safety Without Compromise

## PACKAGING INFORMATION

Unipack	410 ml
---------	--------

## BASIS OF PRODUCT DATA

All technical data stated in this document are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## HEALTH AND SAFETY INFORMATION

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

## DISCLAIMER

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

## PRODUCT DATA SHEET

SikaTack® AW-30 (Purform®)  
Version 01.01 (03 - 2026), en\_GB  
012002263330247991

## SIKA LIMITED

Watchmead  
Welwyn Garden City  
Hertfordshire, AL7 1BQ  
Tel: 01707 394444  
Web: www.sika.co.uk  
Twitter: @SikaLimited

