

PRODUCT DATA SHEET

Sikalastic® D-10 RoofPro

ONE-COMPONENT, LIQUID APPLIED POLYURETHANE WATERPROOFING MEMBRANE

PRODUCT DESCRIPTION

Sikalastic® D-10 RoofPro is a one-component, cold applied, moisture-triggered polyurethane membrane. It cures to form a seamless and durable waterproofing solution for exposed roof areas and structures.

USES

Sikalastic® D-10 RoofPro may only be used by experienced professionals.

- For roof waterproofing solutions in both new construction and refurbishment projects
- For roofs displaying complex detail areas, even when accessibility is limited
- For cost efficient life cycle extension of failing roofs

CHARACTERISTICS / ADVANTAGES

- Single component No mixing, easy and ready to use
- Cold applied requires no heat or flame
- Seamless membrane
- Compatible with Sika® Reemat Premium easy to detail
- Easily recoated when needed no stripping required
- Economic provides a cost efficient life cycle extension of failing roofs
- Vapour permeable allows substrate to breathe
- Elastic retains flexibility even at low temperatures
- Good adhesion to most substrates see table
- Fast curing Free from rain damage almost immediately on application

APPROVALS / STANDARDS

Liquid applied roof waterproofing kit according to...

- ETAG 005 issued by Technical Assessment Body British Board of Agrément (BBA), Declaration of Performance 18636122 and provided with the CE marking.
- External fire performance according to ENV 1187:
- BRoof (t1) / Broof (t4) on non-combustible substrates
- BRoof (t1) / Broof (t2) over built up roofing system
- British Standard 476 part 3 Ext F.AA rating non-combustible substrates
- Reaction to fire according to EN13501: Euroclass E

PRODUCT INFORMATION

Chemical Base	One-component, moisture-triggered aromatic polyurethane	
Packaging	Availble in 15 or 5 litre tins	
Shelf Life	9 months from date of production	
Storage Conditions	The product must be stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures >0 °C and <+25 °C. Higher storage temperatures may reduce shelf life of product. Reference shall also be made to the storage recommendations within the	

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	safety data sheet.	safety data sheet.		
Colour	Standard colours available are RAL 7045 (Cloud Grey) and RAL 7011 (Storm Grey). Non-standard colours may be available subject to minimum order quantities and extended lead times.			
Density	~1.38 kg/l (23 °C)	~1.38 kg/l (23 °C)		
Solid content by mass	~79 % (+23 °C / 50 % r.h.)			
Solid content by volume	~67 % (+23 °C / 50 % r.h.)			
Tensile Strength	Not Reinforced ~ 4.6 N/mm2	Reinforced ~ 18 N/mm2	(EN ISO 527-3)	
Elongation at Break	Not Reinforced ~150 %	Reinforced ~20 %	(EN ISO 527-3)	
Service Temperature	−20 °C min./ +90 °C max.			
External Fire Performance	On non-combustible sub- strates	- BRoof (t1) / BRoof (t4) (ENV 1187)	
	Over built up roofing system	BRoof (t1) / Broof (t	(2)	
Reaction to Fire	•		(EN 13501) (BS 476-3)	
System Structure	Reinforced Roof Waterproofing Sikalastic® D-10 RoofPro is applied in one coat reinforced with Sika® Reemat Premium and sealed with a further coat of Sikalastic® D-10 RoofPro Layer Product Consumption			
	1. Primer	Please refer to sub- strate pre-treatment	Refer to primer data sheet	
	2. Base Coat	Sikalastic® D-10 RoofPro	≥ 1.0 l/m2 (≥ 1.42 kg/m2)	
	3. Reinforcement	Sika® Reemat Premium		
	4. Top Coat	Sikalastic® D-10 RoofPro	≥ 0.75 l/m2 (≥ 1.06 kg/m2)	
	Note: These figures are to material required due to level and wastage.			

APPLICATION INFORMATION

Ambient Air Temperature	+5 °C min. / +40 °C max.	
Relative Air Humidity	5 % r.h. min. / 85 % r.h. max.	
Substrate Temperature	+5 °C min. / +60 °C max. ≥ 3 °C above dew point	
Substrate Moisture Content	≤ 4 % pbw moisture content. Test method: Sika®-Tramex meter No rising moisture according to ASTM (Polyethylene-sheet).	
Pot Life	Sikalastic® D-10 RoofPro is designed for fast drying. High temperatures combined with high air humidity will increase the curing process. Thus, material in opened containers should be applied immediately. In opened containers, the material will form a film after 1 hour approx. (+20 °C / 50 % r.h.)	



Waiting Time / Overcoating

Ambient conditions	Minimum waiting time*	
+5 °C / 50 % r.h.	18 hours	
+10 °C / 50 % r.h.	8 hours	
+20 °C / 50 % r.h.	6 hours	
+30 °C / 50 % r.h.	4 hours	

*After four days the surface must be cleaned and primer with Sika® Reactivation Primer before continuing. Note: Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

Applied Product Ready for Use

Ambient condi- tions	Rain resistant*	Touch dry	Full cure
+5 °C / 50 % r.h.	10 minutes	10 hours	19 hours
+10 °C / 50 % r.h.	10 minutes	6 hours	10 hours
+20 °C / 50 % r.h.	10 minutes	4.5 hours	6 hours
+30 °C / 50 % r.h.	10 minutes	2 hours	4 hours

*Be aware that impact of heavy rain or rain showers can physically damage the still liquid membrane. Note: Times are approximate and will be affected by changing ambient conditions particularly temperature and relative humidity.

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

Application types:

Sikalastic® D-10 RoofPro is supported in the following applications:

Warm and uninsulated build-ups (Exposed)

Any application outside of those stated above is not supported by Sika. This includes all inverted/buried application where the membrane is applied directly to a prepared/primed substrate.

Other Limitations

- Do not apply Sikalastic® D-10 RoofPro on substrates with rising moisture.
- Sikalastic D-10 RoofPro is not suitable for permanent water immersion.
- On substrates likely to exhibit out-gassing, apply during falling ambient and substrate temperature. If applied during rising temperatures "pin holing" may occur from rising air.
- Do not dilute Sikalastic® D-10 RoofPro with any solvent.
- Do not use Sikalastic® D-10 RoofPro for indoor applications.
- Do not apply near to running air intakes of air conditioning units. Switch off units and seal intakes before applying.
- Do not apply Sikalastic® D-10 RoofPro directly on Sika® Insulation boards. Instead use a Sika® Carrier between Sika® Insulation board and Sikalastic® D-10 RoofPro.
- Volatile bituminous materials may stain and or soften below the coating.
- Areas with high movement, irregular substrates, or timber based roof decks require a complete layer of Sikalastic® Carrier.
- Do not apply cementitious products (e.g. tile mortar) directly onto Sikalastic® D-10 RoofPro.
- Sikalastic® D-10 RoofPro may exhibit slight chalking

- at the surface do not use run off water for live fish tanks, etc.
- Low melting point bituminous materials may need priming – using a darker shade also helps hide any staining from the volatiles.

ECOLOGY, HEALTH AND SAFETY

SUBSTRATE PREPARATION

The surface must be sound, of sufficient strength, clean, dry and free of dirt, oil, grease and other contamination. Depending on the material the substrate must be primed or mechanically cleaned. Grinding may be necessary to level the surface. Suitable substrates are such as: concrete, bituminous felts and coatings, metal, brickwork, asbestos cement, ceramic tiles, wooden substrates.

MIXING

Mixing is not required, however if the product is settled or separated on opening, stir Sikalastic® D-10 RoofPro gently but thoroughly in order to achieve a uniform colour. Stirring gently will minimise air entrainment.

APPLICATION

Prior the application of Sikalastic® D-10 RoofPro the priming coat if used must have cured tack-free. For the Waiting Time / Overcoating please refer to the PDS of the appropriate primer. Damageable areas (handrails, etc) have to be protected with tape or plastic wrapping.

Reinforced Roof Waterproofing:

Sikalastic® RoofPro is applied in combination with Sika Reemat Premium.

- Apply first coat of approximately 1 l/m2 of Sikalastic® D-10 RoofPro. Work only so far in advance that the material stays liquid.
- 2. Roll in the Sikalastic® Reemat Premium. Overlap it a minimum 5 cm and ensure overlaps are sufficiently wet to bond both layers.
- 3. The roller may require only a little extra material to



- keep wet but no further significant material needs to be added at this stage.
- 4. After the coat is dry enough to walk on, seal the roof area with second coat of Sikalastic® D-10 RoofPro at a minimum 0.75 l/m2 per coat.

Please note, always begin with details prior starting with waterproofing the horizontal surface. For details follow step 1-4.

CLEANING OF TOOLS

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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