

# PRODUCT DATA SHEET

## Sika® CarboDur® BC

### PULTRUDED CARBON FIBRE RODS FOR STRUCTURAL STRENGTHENING AS PART OF THE SIKAR® CARBODUR® SYSTEM

#### PRODUCT DESCRIPTION

Sika® CarboDur® BC rods are pultruded carbon fibre reinforced polymer (CFRP) laminates with a circular cross section, designed for strengthening concrete, timber and masonry.

Sika® CarboDur® BC rods are bonded into slots as near surface mounted reinforcement using Sikadur®-33, Sikadur®-330 or Sikadur®-30 epoxy resin based adhesives for normal application temperatures. Sikadur®-300 epoxy resin based adhesive is used for horizontal applications.

Sika® CarboDur® BC rods can also be used for anchoring SikaWrap® fabrics where positive attachment to concrete or masonry is required.

Refer to the relevant Product Data Sheet for more detailed information about each adhesive.

#### USES

Sika® CarboDur® BC may only be used by experienced professionals.

Sika® CarboDur® BC rods are used to improve, increase or repair the performance and resistance of structures for:

##### *Increased Load Carrying Capacity:*

- Increasing the load capacity of floor slabs, beams and bridge sections
- For the installation of heavier machinery
- To stabilise vibrating structures
- For changes in building use

##### *Damage to structural elements due to:*

- Deterioration of the original construction materials
- Steel reinforcement corrosion
- Accidents (Vehicle impact, earthquakes, fire)

##### *Improvement of serviceability and durability:*

- Reduced deflection and crack width
- Stress reduction in the steel reinforcement
- Improved fatigue resistance

##### *Change of the structural system:*

- Removal of walls and / or columns
- Removal of floor and wall sections to create access /

openings

##### *Resistance to possible events:*

- Increased resistance to earthquakes, impact or explosion etc.

##### *To repair design or construction defects such as:*

- Insufficient / inadequate reinforcement
- Insufficient / inadequate structural depth

##### *Combination with other strengthening products:*

- Doweling applications
- Anchoring of SikaWrap® fabrics

#### CHARACTERISTICS / ADVANTAGES

- Non-corroding
- Very high strength
- Invisible once installed, no joints required
- Excellent durability and fatigue resistance
- Easy transportation
- Lightweight, very easy to install
- Smooth edges without exposed fibres as the result of production by pultrusion
- Can accept traffic on the strengthened surface (rods not exposed)
- No surface preparation / levelling of uneven substrates required
- Improved resistance to fire (compared with externally bonded reinforcement)
- Testing and Approvals available from many countries worldwide

#### APPROVALS / STANDARDS

- Fib, Technical Report, bulletin 14: Externally bonded FRP reinforcement for RC structures, July 2001

## PRODUCT INFORMATION

<b>Packaging</b>	Supplied in rolls of 100 m (BC 6) in non-returnable cardboard boxes, or cut to 12 m long bars (BC 8, BC 10, BC 12).		
<b>Appearance / Colour</b>	Carbon fibre reinforced polymer with an epoxy matrix, black.		
<b>Shelf Life</b>	Unlimited, provided the storage conditions are met.		
<b>Storage Conditions</b>	Store in original, unopened, sealed and undamaged packaging in dry conditions at temperatures of max. +50 °C. Protect from direct sunlight. Transportation: only in the original packaging, or otherwise adequately protected against any mechanical damage		
<b>Density</b>	1.60 g/cm <sup>3</sup>		
<b>Dimensions</b>	<b>Type</b>	<b>Diameter</b>	<b>Cross sectional area</b>
	Sika® CarboDur® BC6	6 mm	28 mm <sup>2</sup>
	Sika® CarboDur® BC8	8 mm	50 mm <sup>2</sup>
	Sika® CarboDur® BC10	10 mm	79 mm <sup>2</sup>
	Sika® CarboDur® BC12	12 mm	113 mm <sup>2</sup>
<b>Fibre Volume Content</b>	> 65 %		

## TECHNICAL INFORMATION

<b>Laminate Tensile Strength</b>	Mean value	3,100 N/mm <sup>2</sup>	(EN 2561)
	5% Fractile value	2,900 N/mm <sup>2</sup>	
Values in the longitudinal direction of the fibres			
<b>Laminate Tensile Modulus of Elasticity</b>	Mean value	148,000 N/mm <sup>2</sup>	(EN 2561)
	Values in the longitudinal direction of the fibres		
<b>Laminate Elongation at Break</b>	Minimum value	> 1.70 %	(EN 2561)
	Values in the longitudinal direction of the fibres		
<b>Glass Transition Temperature</b>	> 100 °C		(EN 61006)

## SYSTEM INFORMATION

<b>System Structure</b>	The system build-up and configuration as described must be fully complied with and may not be changed. Structural Adhesive – Sikadur®-33, Sikadur®-330, Sikadur®-30. Structural strengthening Carbon fibre plates – Sika® CarboDur® BC For detailed information on the different structural adhesives, together with the application details, refer to the latest Product Data Sheets and the “Technical Information Manual Sika® CarboDur® Near Surface Mounted Reinforcement” Ref: 850 41 07
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## APPLICATION INFORMATION

<b>Consumption</b>	<b>Adhesive</b>	
	Sika® CarboDur® BC6	≤ 0.12 kg/m
	Sika® CarboDur® BC8	≤ 0.18 kg/m
	Sika® CarboDur® BC10	≤ 0.24 kg/m
	Sika® CarboDur® BC12	≤ 0.32 kg/m
Groove size guidance for width and depth should be 1.5 x rod diameter.		

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

To prepare the concrete use an appropriately sized diamond saw and blade. The concrete should be checked for the presence of existing reinforcing steel, steel tendons, embedded ducts, or other materials within the substrate. Care must be taken not to cut through any of these components. As a guide, bonding grooves should be cut with a depth and width of 1.5 x rod diameter. The surface must be clean and sound. It may be dry or damp, but free of standing water and frost. Remove dust, laitance, grease, or other foreign particles that could affect adhesion of the adhesive to the surfaces of the cut groove, together with any damaged concrete. Immediately prior to adhesive application, clean the cut groove with high pressure water and remove the excess water with oil-free compressed air. Refer to the "Technical Information Manual Sika® CarboDur® Near Surface Mounted Reinforcement" Ref: 850 41 07 for further information.

### APPLICATION METHOD / TOOLS

Refer to the relevant Product Data Sheet

- Sikadur®-30
- Sikadur®-330
- Sikadur®-300
- Sikadur®-33

Refer to the "Technical Information Manual Sika® CarboDur® Near Surface Mounted Reinforcement" Ref: 850 41 07 for further information.

### LIMITATIONS

Refer to the relevant Sika epoxy adhesive Product Data Sheet:

- Sikadur®-30
- Sikadur®-330
- Sikadur®-300
- Sikadur®-33

**A suitably qualified Structural Engineer must be responsible for the design of the strengthening works. Additionally as this application is structural, great care must also be taken in selecting suitably experienced and trained specialist contractors.**

Maximum permissible continuous service temperature is approx. +50 °C.

Refer to the "Technical Information Manual Sika® CarboDur® Near Surface Mounted Reinforcement" Ref: 850 41 07 for further limitations and guidelines. Contact Sika technical service for detailed advice.

### VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## ECOLOGY, HEALTH AND SAFETY

### REGULATION (EC) NO 1907/2006 - REACH

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in this product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0.1 % (w/w)

### LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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