

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBiresin® RG54 (Biresin RG54) Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited
Watchmead Welwyn Garden City
Hertfordshire. AL7 1BQ
Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com
responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)
24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2 H319: Causes serious eye irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Warning

Hazard statements : H319 Causes serious eye irritation.

Precautionary statements : **Prevention:**
P264 Wash skin thoroughly after handling.
P280 Wear eye protection/ face protection.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

Response:

P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P337 + P313 If eye irritation persists: Get medical advice/attention.

Additional Labelling

EUH208 Contains 4-morpholinecarbaldehyde. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

| Chemical name | CAS-No. EC-No. Registration number | Classification | Concentration (% w/w) |
|------------------------------|--|--------------------|--------------------------|
| Alkyl amino polyoxyalkylenol | 25214-63-5 500-035-6 01-2119471485-32-XXXX | Eye Irrit. 2; H319 | >= 10 - < 20 |
| 4-morpholinecarbaldehyde | 4394-85-8 224-518-3 01-2119987993-12-XXXX | Skin Sens. 1; H317 | < 1 |

For explanation of abbreviations see section 16.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects

Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : If the product contaminates rivers and lakes or drains inform respective authorities.
No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parameters * | Basis * |
|------------|---------|-------------------------------|----------------------|---------|
|------------|---------|-------------------------------|----------------------|---------|

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

Environmental exposure controls

General advice : If the product contaminates rivers and lakes or drains inform respective authorities.
No special environmental precautions required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Colour : beige

Odour : characteristic

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 101 °C
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable
substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic : ca. 1.600 mPa.s (25 °C)

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

Viscosity, kinematic : > 20,5 mm²/s (40 °C)

Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,01 hPa

Density : ca. 1,1 g/cm³ (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

Alkyl amino polyoxyalkylenol:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

Alkyl amino polyoxyalkylenol:

| | | |
|---|---|---|
| Toxicity to fish | : | LC50 (Fish): > 100 mg/l Exposure time: 96 h |
| Toxicity to daphnia and other aquatic invertebrates | : | EC50 (Daphnia (water flea)): > 100 mg/l Exposure time: 48 h |
| Toxicity to algae/aquatic plants | : | EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l Exposure time: 72 h |

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

mation

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

International Chemical Weapons Convention (CWC)
Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EC) No 1005/2009 on substances that de-
plete the ozone layer : Not applicable

GB Export and import of hazardous chemicals - Prior
Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations
2015 (COMAH) : Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds
(VOCV)
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial
emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: < 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ- : Environmental Protection Act 1990 & Subsidiary Regulations
mental regulation/legislation
specific for the substance or
mixture: Health and Safety at Work Act 1974 & Subsidiary Regulations
Control of Substances Hazardous to Health Regulations
(COSHH)
May be subject to the Control of Major Accident Hazards
Regulations (COMAH), and amendments.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H317 : May cause an allergic skin reaction.
H319 : Causes serious eye irritation.

Full text of other abbreviations

Eye Irrit. : Eye irritation
Skin Sens. : Skin sensitisation
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS : Chemical Abstracts Service
DNEL : Derived no-effect level
EC50 : Half maximal effective concentration
GHS : Globally Harmonized System
IATA : International Air Transport Association
IMDG : International Maritime Code for Dangerous Goods
LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL : Occupational Exposure Limit
PBT : Persistent, bioaccumulative and toxic
PNEC : Predicted no effect concentration
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC : Substances of Very High Concern
vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Eye Irrit. 2 H319

Classification procedure:

Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin® RG54 (Biresin RG54) Part A

Date of last issue: 10.03.2023
Revision Date: 18.12.2023

Version 3.3

Print Date 29.02.2024



Changes as compared to previous version !

GB / EN