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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Parex Epoxy Adhesive 305 Part B

1.2 Relevant identified uses of the substance or mixture and uses advised against

1.3 Details of the supplier of the safety data sheet

| Company name of supplier | : | Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ |
|---|---|--|
| Telephone | | +44 (0)1707 394444 |
| relephone | | |
| Telefax | : | +44 (0)1707 329129 |
| E-mail address of person responsible for the SDS | : | EHS@uk.sika.com |

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

| Classification (REGULATION (EC) No 1272/2008) | |
|---|--|
| Acute toxicity, Category 4 | H302: Harmful if swallowed. |
| Skin corrosion, Sub-category 1A | H314: Causes severe skin burns and eye damage. |
| Serious eye damage, Category 1 | H318: Causes serious eye damage. |
| Skin sensitisation, Category 1 | H317: May cause an allergic skin reaction. |

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

| Hazard pictograms | : | LE E | ! |
|-------------------|---|--------------|---|
| Signal word | : | Danger | |
| Hazard statements | : | H302 H314 | Harmful if swallowed. Causes severe skin burns and eye damage. |



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| | H317 | May cause an allergic skin reac | tion. |
| Precautionary statements : | Prevention: | | |
| | P261 | Avoid breathing dust/ fume/ gas pours/ spray. | s/ mist/ va- |
| | P280 | Wear protective gloves/ protection. | ive clothing/ |
| | Response: | | |
| | P301 + P330 + | P331 IF SWALLOWED: Rinse NOT induce vomiting. | mouth. Do |
| | P303 + P361 + | P353 IF ON SKIN (or hair): Tak ately all contaminated clothing. with water. | |
| | P304 + P340 + | P310 IF INHALED: Remove pe air and keep comfortable for bre mediately call a POISON CENT | eathing. Im- |
| | P305 + P351 + | P338 + P310 IF IN EYES: Rins with water for several minutes. tact lenses, if present and easy tinue rinsing. Immediately call a CENTER/ doctor. | e cautiously Remove con- to do. Con- |

Hazardous components which must be listed on the label:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

| Chemical name | CAS-No. | Classification | Concentration |
|---|-------------------------------|---|---------------|
| | EC-No. Registration number | | (% w/w) |
| 2.2.4(ar, 2.4.4) trimathylboxana | | | > 10 + 60 |
| 2,2,4(or 2,4,4)-trimethylhexane- 1,6-diamine | 25513-64-8 247-063-2 | Acute Tox. 4; H302 Skin Corr. 1A; H314 | >= 40 - < 60 |
| 1,0-ulamine | | | |
| | 01-2119560598-25- | Eye Dam. 1; H318 | |
| | XXXX | Skin Sens. 1A; H317 | |
| | | Acute toxicity esti- | |
| | | mate | |
| | | | |
| | | Acute oral toxicity: | |
| | | 910 mg/kg | |

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

| General advice | : | Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance. |
|-------------------------|---|---|
| If inhaled | : | Move to fresh air. Consult a physician after significant exposure. |
| In case of skin contact | : | Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficul- ty. |
| In case of eye contact | : | Small amounts splashed into eyes can cause irreversible tis- sue damage and blindness. In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice. Continue rinsing eyes during transport to hospital. Remove contact lenses. Keep eye wide open while rinsing. |
| If swallowed | : | Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. |



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4.2 Most important symptoms and effects, both acute and delayed

| | · · · |
|----------|--|
| Symptoms | Gastrointestinal discomfort Allergic reactions Dermatitis See Section 11 for more detailed information on health effects and symptoms. |
| Risks | : Health injuries may be delayed. corrosive effects sensitising effects |
| | Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye damage. Causes severe burns. |

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

| Hazardous combustion prod- ucts | : | No hazardous combustion products are known | |
|------------------------------------|---|--|--|
| 5.3 Advice for firefighters | | | |

Special protective equipment:In the event of fire, wear self-contained breathing apparatus.for firefighters:Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

| Personal precautions | : | Use personal protective equipment. |
|----------------------|---|-------------------------------------|
| | | Deny access to unprotected persons. |



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| 6.2 Environmental precautions | | | |
| Environmental precautions | : | Do not flush into surface water or sanital If the product contaminates rivers and la respective authorities. | |
| 6.3 Methods and material for co | ntai | nment and cleaning up | |
| Methods for cleaning up | : | Soak up with inert absorbent material (e acid binder, universal binder, sawdust). Keep in suitable, closed containers for d | |
| 6.4 Reference to other sections | | | |
| For personal protection see s | ecti | on 8. | |

7.1 Precautions for safe handling

| | Advice on safe handling | : | Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asth- ma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the ap- plication area. Follow standard hygiene measures when handling chemical products |
|-----|---|------|---|
| | Advice on protection against fire and explosion | : | Normal measures for preventive fire protection. |
| | Hygiene measures | : | Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday. |
| 7.2 | Conditions for safe storage, ir | nclu | uding any incompatibilities |
| | Requirements for storage areas and containers | : | Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re- sealed and kept upright to prevent leakage. Store in accord- ance with local regulations. |
| | Further information on stor- age stability | : | No decomposition if stored and applied as directed. |



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7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

| Components | CAS-No. | Value type (Form of exposure) | Control parame- ters * | Basis * |
|------------|---------|-------------------------------|---------------------------|---------|
|------------|---------|-------------------------------|---------------------------|---------|

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

| Personal protective equipment | | | | | |
|---------------------------------|--|--|--|--|--|
| Eye/face protection | Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water Wear eye/face protection. | | | | |
| Hand protection | : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications. | | | | |
| | Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min. | | | | |
| Skin and body protection | Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work. | | | | |
| Respiratory protection | : No special measures required. | | | | |
| Environmental exposure controls | | | | | |
| General advice | : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. | | | | |

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

| Physical state | : liquid |
|----------------|------------------|
| Colour | : clear |
| Odour | : characteristic |



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| Melting point/range / Freezing point | : | No data available | |
| Initial boiling point and boiling range | : | > 200 °C | |
| Flammability (solid, gas) | : | No data available | |
| Upper/lower flammability or o | exp | plosive limits | |
| Upper explosion limit / Up- per flammability limit | : | No data available | |
| Lower explosion limit / Lower flammability limit | : | No data available | |
| Flash point | : | > 101 °C Method: closed cup | |
| Auto-ignition temperature | : | No data available | |
| Decomposition temperature | : | No data available | |
| рН | : | No data available | |
| Viscosity | | | |
| Viscosity, kinematic | : | No data available | |
| Solubility(ies) Water solubility | : | insoluble | |
| Partition coefficient: n- octanol/water | : | No data available | |
| Vapour pressure | : | 0,04 hPa | |
| Density | : | ca. 0,88 g/cm3 (20 °C) | |
| Relative vapour density | : | No data available | |



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| Particle characteristics | : | No data available | |
| 9.2 Other information | | | |
| No data available | | | |
| SECTION 10: Stability and | reacti | vity | |
| 10.1 Reactivity | | | |
| No dangerous reaction kno | wn une | der conditions of normal use. | |
| 10.2 Chemical stability | | | |
| The product is chemically s | table. | | |
| 10.3 Possibility of hazardous | reactio | ons | |
| Hazardous reactions | : | | |
| 10.4 Conditions to avoid | | | |
| Conditions to avoid | : | No data available | |
| 10.5 Incompatible materials | | | |
| Materials to avoid | : | No data available | |
| 10.6 Hazardous decompositio | n proc | ducts | |
| No decomposition if stored | and ap | pplied as directed. | |
| | | | |
| SECTION 11: Toxicologica | infor | mation | |
| | | | |
| 11.1 Information on hazard cla | asses | as defined in Regulation (EC) No 1272/2008 | |

Acute toxicity

Harmful if swallowed.

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

Acute oral toxicity : LD50 Oral (Rat): 910 mg/kg

Acute toxicity estimate: 910 mg/kg Method: Calculation method

Skin corrosion/irritation

Causes severe burns.



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| Serious eye damage/eye irritation | | |
| Causes serious eye damage. | | |
| Respiratory or skin sensitisation | | |
| Skin sensitisation | | |
| May cause an allergic skin reaction. | | |
| Respiratory sensitisation | | |
| Not classified based on available information. | | |
| Germ cell mutagenicity | | |
| Not classified based on available information. | | |
| Carcinogenicity | | |
| Not classified based on available information. | | |
| Reproductive toxicity | | |
| Not classified based on available information. | | |
| STOT - single exposure | | |
| Not classified based on available information. | | |
| STOT - repeated exposure | | |
| Not classified based on available information. | | |
| Aspiration toxicity | | |
| Not classified based on available information. | | |
| 11.2 Information on other hazards | | |

SECTION 12: Ecological information

12.1 Toxicity

Components:

2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:

| Toxicity to algae/aquatic plants | : | EC50 (Scenedesmus capricornutum (fresh water algae)): 29,5 mg/l Exposure time: 72 h |
|--|---|---|
| Toxicity to fish (Chronic tox- icity) | : | LC50: 174 mg/l Exposure time: 48 h Species: Leuciscus idus (Golden orfe) |

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available



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|---|------------|-------------------------------------|-----------------------|
| 12.4 Mobility in soil No data available | | | |
| 12.5 Results of PBT and vi | vB assessm | ent | |
| Product: | | | |
| Assessment | : Th | is substance/mixture contains no co | omponents considered |

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

Product:

| Additional ecological infor- | : | There is no data available for this product. |
|------------------------------|---|--|
| mation | | |

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product: The generation of waste should be avoided or minimized
wherever possible.
Empty containers or liners may retain some product residues.
This material and its container must be disposed of in a safe
way.
Dispose of surplus and non-recyclable products via a licensed
waste disposal contractor.
Disposal of this product, solutions and any by-products should
at all times comply with the requirements of environmental
protection and waste disposal legislation and any regional
local authority requirements.
Avoid dispersal of spilled material and runoff and contact with
soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

| : | UN 2327 |
|---|---------|
| : | UN 2327 |
| : | UN 2327 |
| | : |

14.2 UN proper shipping name



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| ADR | : | TRIMETHYLHEXAMETHYLENEDIAMII | IES |
| IMDG | : | TRIMETHYLHEXAMETHYLENEDIAMI | IES |
| ΙΑΤΑ | : | Trimethylhexamethylenediamines | |
| 14.3 Transport hazard class(es) | | | |
| | | Class Subsidiary risks | |
| ADR | : | 8 | |
| IMDG | : | 8 | |
| ΙΑΤΑ | : | 8 | |
| 14.4 Packing group | | | |
| ADR Packing group Classification Code Hazard Identification Number Labels Tunnel restriction code | : | III C7 80 8 (E) | |
| IMDG Packing group Labels EmS Code | : | III 8 F-A, S-B | |
| IATA (Cargo) Packing instruction (cargo aircraft) Packing instruction (LQ) Packing group Labels | : | 856 Y841 III Corrosive | |
| IATA (Passenger) Packing instruction (passen- ger aircraft) Packing instruction (LQ) Packing group Labels | : | 852 Y841 III Corrosive | |
| 14.5 Environmental hazards | | | |
| ADR Environmentally hazardous | : | no | |
| Marine pollutant | : | no | |
| IATA (Passenger) Environmentally hazardous | : | no | |
| IATA (Cargo) Environmentally hazardous | : | no | |



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14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

| International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors | | | Not applicable |
|--|---|------|-------------------------------|
| Regulation (EC) No 1005/2009 or plete the ozone layer | n substances that de- | : | Not applicable |
| Volatile organic compounds : | Law on the incentive ta (VOCV) no VOC duties | x fo | or volatile organic compounds |
| | Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Not applicable | | |

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

| Health, safety and environ- mental regulation/legislation specific for the substance or mixture: | : | Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH) May be subject to the Control of Major Accident Hazards |
|---|---|--|
| | | Regulations (COMAH), and amendments. |
| | | |

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

| Full text of H-Statements | |
|---------------------------|-------------------------|
| H302 | : Harmful if swallowed. |
| | |



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| H314 H317 H318 | Causes severe skin burns and eye damage. May cause an allergic skin reaction. Causes serious eye damage. | |
| Full text of other abbreviation | 5 | |
| Acute Tox. Eye Dam. Skin Corr. | Acute toxicity Serious eye damage Skin corrosion | |
| Skin Sens. ADR | Skin sensitisation European Agreement concerning the Internation Dangerous Goods by Road | onal Carriage of |
| CAS DNEL EC50 | Chemical Abstracts Service Derived no-effect level Half maximal effective concentration | |
| GHS IATA | Globally Harmonized System International Air Transport Association | |
| IMDG LD50 | International Maritime Code for Dangerous Go Median lethal dosis (the amount of a material, once, which causes the death of 50% (one hal- test animals) | given all at |
| LC50 | Median lethal concentration (concentrations of air that kills 50% of the test animals during the period) | |
| MARPOL | International Convention for the Prevention of Ships, 1973 as modified by the Protocol of 197 | |
| OEL PBT | Occupational Exposure Limit Persistent, bioaccumulative and toxic | |
| PNEC REACH | Predicted no effect concentration Regulation (EC) No 1907/2006 of the Europea and of the Council of 18 December 2006 conce istration, Evaluation, Authorisation and Restric cals (REACH), establishing a European Chem | erning the Reg- tion of Chemi- |
| SVHC vPvB | Substances of Very High Concern Very persistent and very bioaccumulative | |

Further information

| Classification of th | Classification procedure: | |
|----------------------|---------------------------|--------------------|
| Acute Tox. 4 | H302 | Calculation method |
| Skin Corr. 1A | H314 | Calculation method |
| Eye Dam. 1 | H318 | Calculation method |
| Skin Sens. 1 | H317 | Calculation method |

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

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Changes as compared to previous version !

GB / EN