According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Revision Date: 19.06.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Parex Epoxy Adhesive 305 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited

Watchmead Welwyn Garden City

Hertfordshire. AL7 1BQ

Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com

responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.

Eye irritation, Category 2 H319: Causes serious eye irritation.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Long-term (chronic) aquatic hazard, Cat- H411: Toxic to aquatic life with long lasting effects.

egory 2

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms





Signal word : Warning

Hazard statements : H315 Causes skin irritation.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Revision Date: 19.06.2023	Version 1.3		Print Date 29.02.2024
	H317 H319 H411	May cause an allergic skin reac Causes serious eye irritation. Toxic to aquatic life with long la	
Precautionary statements :	Prevention:		
	P261	Avoid breathing dust/ fume/ gas pours/ spray.	s/ mist/ va-
	P264	Wash skin thoroughly after han	dling.
	P273	Avoid release to the environme	nt.
	P280	Wear protective gloves/ eye proprotection.	otection/ face
	Response:		
	P333 + P313	If skin irritation or rash occurs: (advice/ attention.	Get medical
	P391	Collect spillage.	

Hazardous components which must be listed on the label:

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight ≤ 700)

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Revision Date: 19.06.2023

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
	Registration number		
reaction product: bisphenol-A-	25068-38-6	Skin Irrit. 2; H315	>= 60 - < 80
(epichlorhydrin); epoxy resin	500-033-5	Eye Irrit. 2; H319	
(number average molecular	01-2119456619-26-	Skin Sens. 1; H317	
weight ≤ 700)	XXXX	Aquatic Chronic 2;	
,		H411	
		specific concentration	
		limit	
		Eye Irrit. 2; H319	
		>= 5 %	
		Skin Irrit. 2; H315	
		>= 5 %	
		>= 5 76	

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Version 1.3 Print Date 29.02.2024

Revision Date: 19.06.2023

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

Excessive lachrymation

Erythema **Dermatitis**

See Section 11 for more detailed information on health effects

and symptoms.

irritant effects Risks

sensitising effects

Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

extinction.

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Version 1.3 Print Date 29.02.2024

Revision Date: 19.06.2023

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.

Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

ance with local regulations.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Revision Date: 19.06.2023

Further information on stor-

: No decomposition if stored and applied as directed.

age stability

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : No special measures required.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid

Colour : clear, light yellow

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Version 1.3 Print Date 29.02.2024

Revision Date: 19.06.2023

: characteristic Odour

Melting point/range / Freezing : No data available

point

Initial boiling point and boiling : ca. 200 °C

range

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

: No data available

Flash point Not applicable

No data available Auto-ignition temperature

Decomposition temperature No data available

pН No data available

Viscosity

Viscosity, dynamic 900 - 1.050 mPa.s (20 °C)

Viscosity, kinematic No data available

Solubility(ies)

Water solubility insoluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure 0,01 hPa

ca. 1,13 g/cm3 (20 °C) Density

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Version 1.3 Print Date 29.02.2024

Revision Date: 19.06.2023

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular

weight ≤ 700):

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg

Acute dermal toxicity : LD50 Dermal (Rabbit): > 20.000 mg/kg

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Version 1.3 Print Date 29.02.2024

Revision Date: 19.06.2023

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

SECTION 12: Ecological information

12.1 Toxicity

Components:

reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular

weight ≤ 700):

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 2 mg/l

Exposure time: 96 h

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): 1,8 mg/l

aquatic invertebrates

Exposure time: 48 h

12.2 Persistence and degradability

No data available

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Version 1.3 Print Date 29.02.2024

Revision Date: 19.06.2023

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

No data available

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 3082 **IMDG** : UN 3082

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Version 1.3 Print Date 29.02.2024

Revision Date: 19.06.2023

IATA : UN 3082

14.2 UN proper shipping name

ADR : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(epoxy resin)

IMDG : ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID,

N.O.S.

(epoxy resin)

IATA : Environmentally hazardous substance, liquid, n.o.s.

(epoxy resin)

14.3 Transport hazard class(es)

Class Subsidiary risks

 ADR
 : 9

 IMDG
 : 9

 IATA
 : 9

14.4 Packing group

ADR

Packing group : III
Classification Code : M6
Hazard Identification Number : 90
Labels : 9
Tunnel restriction code : (-)

IMDG

Packing group : III
Labels : 9
EmS Code : F-A, S-F

IATA (Cargo)

Packing instruction (cargo : 964

aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

IATA (Passenger)

Packing instruction (passen: 964

ger aircraft)

Packing instruction (LQ) : Y964
Packing group : III

Labels : Miscellaneous

14.5 Environmental hazards

ADR

Environmentally hazardous : no

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Revision Date: 19.06.2023

IMDG

Marine pollutant : no

IATA (Passenger)

Environmentally hazardous : no

IATA (Cargo)

Environmentally hazardous : no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixtureRelevant EU provisions transposed through retained EU law

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

Regulation (EC) No 1005/2009 on substances that de- : Not applicable

plete the ozone layer

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV)

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)

: Not applicable

Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations

(COSHH)

May be subject to the Control of Major Accident Hazards

Regulations (COMAH), and amendments.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Version 1.3 Print Date 29.02.2024

Revision Date: 19.06.2023

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction. H319 : Causes serious eye irritation.

H411 : Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Irrit. : Eye irritation
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture: Classification procedure:

Skin Irrit. 2 H315 Calculation method
Eye Irrit. 2 H319 Calculation method
Skin Sens. 1 H317 Calculation method

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Parex Epoxy Adhesive 305 Part A

Date of last issue: 31.10.2022 Version 1.3 Print Date 29.02.2024

Revision Date: 19.06.2023

Aquatic Chronic 2 H411

Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

GB / EN