

Date of last issue: 28.10.2022	Version 3.2	Print Date 11.05.2023
Revision Date: 10.03.2023		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Biresin[®] RG54 Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ
Telephone Telefax	:	+44 (0)1707 394444 +44 (0)1707 329129
E-mail address of person responsible for the SDS	:	EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2

H319: Causes serious eye irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms	:		
Signal word	:	Warning	
Hazard statements	:	H319	Causes serious eye irritation.
Precautionary statements	:	Prevention: P264 P280	Wash skin thoroughly after handling. Wear eye protection/ face protection.



Date of last issue: 28.10.2022 Revision Date: 10.03.2023	Version 3.2	Print Date 11.05.2023
	Response:	
	P305 + P351 + P338 IF IN EYES: Rir ter for several minutes	s. Remove contact

lenses, if present and easy to do. Continue rinsing.
P337 + P313 If eye irritation persists: Get medical advice/ attention.

Additional Labelling

EUH208 Contains 4-morpholinecarbaldehyde. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
Alkyl amino polyoxyalkylenol	25214-63-5 500-035-6 01-2119471485-32- XXXX	Eye Irrit. 2; H319	>= 10 - < 20
4-morpholinecarbaldehyde	4394-85-8 224-518-3 01-2119987993-12- XXXX	Skin Sens. 1; H317	< 1

For explanation of abbreviations see section 16.



Date of last issue: 28.10.2022 Revision Date: 10.03.2023 Version 3.2

Print Date 11.05.2023

SECTION 4: First aid measures

4.1 Description of first aid measures				
General advice	:	Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.		
If inhaled	:	Move to fresh air. Consult a physician after significant exposure.		
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.		
In case of eye contact	:	Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.		
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.		
4.2 Most important symptoms and effects, both acute and delayed				
Symptoms	:	Excessive lachrymation See Section 11 for more detailed information on health effects and symptoms.		
Risks	:	irritant effects		
		Causes serious eye irritation.		
4.3 Indication of any immediate n	neo	dical attention and special treatment needed		
Treatment	:	Treat symptomatically.		

SECTION 5: Firefighting measures

5.1 Extinguishing media		
Suitable extinguishing media	: In case of fire, use water/water spray/water jet/carbon diox- ide/sand/foam/alcohol resistant foam/chemical powder for extinction.	
5.2 Special hazards arising from t	the substance or mixture	
Hazardous combustion prod- ucts	: No hazardous combustion products are known	
Country GB 00000127531	· · · · · · · · · · · · · · · · · · ·	3/1



Date of last issue: 28.10.2022 Revision Date: 10.03.2023	Version 3.2	Print Date 11.05.202
5.3 Advice for firefighters		
Special protective equipment for firefighters	: In the event of fire, wear self-containe	d breathing apparatus.
Further information	: Standard procedure for chemical fires	i.
SECTION 6: Accidental release	e measures	
6.1 Personal precautions, protect	tive equipment and emergency procedu	ures
Personal precautions	: Use personal protective equipment. Deny access to unprotected persons.	
6.2 Environmental precautions		
Environmental precautions	: If the product contaminates rivers and respective authorities. No special environmental precautions	
6.3 Methods and material for co	tainment and cleaning up	
Methods for cleaning up	: Soak up with inert absorbent material acid binder, universal binder, sawdust Keep in suitable, closed containers for	t).
6.4 Reference to other sections		
For personal protection see s	ection 8.	
SECTION 7: Handling and sto	rage	
7.1 Precautions for safe handlin]	
Advice on safe handling	 Avoid exceeding the given occupation section 8). Do not get in eyes, on skin, or on cloth For personal protection see section 8. Smoking, eating and drinking should be plication area. Follow standard hygiene measures whe products 	hing. be prohibited in the ap-



Date of last issue: 28.10.2022	Version 3.2	Print Date 11.05.2023
Revision Date: 10.03.2023		

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re- sealed and kept upright to prevent leakage. Store in accord- ance with local regulations.
Further information on stor- age stability	:	No decomposition if stored and applied as directed.
7.3 Specific end use(s) Specific use(s)	:	Consult most current local Product Data Sheet prior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	

Contains no substances with occupational exposure limit values.

use.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
		Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.
Respiratory protection	:	No special measures required.
ountry GB_00000127531		5/



Date of last issue: 28.10.2022 Revision Date: 10.03.2023	Version 3.2	Print Date 11.05.2023

Environmental exposure controls

General advice

: If the product contaminates rivers and lakes or drains inform respective authorities. No special environmental precautions required.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state Colour	:	liquid beige
Odour	:	characteristic
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
Upper/lower flammability or e	avn	losive limits
Upper explosion limit / Up- per flammability limit	-	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 101 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
рН	:	Not applicable substance/mixture is non-soluble (in water)
Viscosity		
Viscosity, dynamic	:	ca. 1.600 mPa.s (25 °C)

SAFETY DATA SHEET According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Biresin[®] RG54 Part A

Date of last issue: 28.10.2022 Revision Date: 10.03.2023		Version 3.2	Print Date 11.05.2023
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)	
Solubility(ies) Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,01 hPa	
Density	:	ca. 1,1 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.



Date of last issue: 28.10.2022 Revision Date: 10.03.2023 Version 3.2

Print Date 11.05.2023

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

Alkyl amino polyoxyalkylenol:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at



Date of last issue: 28.10.2022 Revision Date: 10.03.2023	Version 3.2	Print Date 11.05.2023
	levels of 0.1% or higher.	
SECTION 12: Ecological information	ation	
12.1 Toxicity		
Components:		
Alkyl amino polyoxyalkylenol:		
Toxicity to fish :	LC50 (Fish): > 100 mg/l Exposure time: 96 h	
Toxicity to daphnia and other : aquatic invertebrates	EC50 (Daphnia (water flea)): > 100 mg/l Exposure time: 48 h	
Toxicity to algae/aquatic : plants	EC50 (Desmodesmus subspicatus (green Exposure time: 72 h	n algae)): > 100 mg/l
12.2 Persistence and degradability No data available		
12.3 Bioaccumulative potential No data available		
12.4 Mobility in soil No data available		
12.5 Results of PBT and vPvB asse	ssment	
Product: Assessment :	This substance/mixture contains no comp to be either persistent, bioaccumulative a very persistent and very bioaccumulative 0.1% or higher	and toxic (PBT), or
12.6 Endocrine disrupting propertie	25	
Product:		
Assessment :	The substance/mixture does not contain ered to have endocrine disrupting proper REACH Article 57(f) or Commission Dele (EU) 2017/2100 or Commission Regulation levels of 0.1% or higher.	ties according to
12.7 Other adverse effects		
Product:		
Additional ecological infor- :	There is no data available for this produc	t.

2



Biresin[®] RG54 Part A

Date of last issue: 28.10.2022 Revision Date: 10.03.2023 Version 3.2

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SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

:	Not regulated as a dangerous good
:	Not regulated as a dangerous good
:	Not regulated as a dangerous good
:	Not regulated as a dangerous good
:	Not regulated as a dangerous good
:	Not regulated as a dangerous good
:	Not regulated as a dangerous good
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Date of last issue: 28.10.2022	Version 3.2	Print Date 11.05.2023
Revision Date: 10.03.2023		

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)		:	Not applicable
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors			Not applicable
Regulation (EC) No 1005/2009 of plete the ozone layer	on substances that de-	:	Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation			Not applicable
(VOCV) no VOC duties Directive 2010/75/EU emissions (integrated		ax f of 2 poll	t applicable or volatile organic compounds 4 November 2010 on industrial ution prevention and control) ds (VOC) content: < 0% w/w
If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.			
Health, safety and environ- mental regulation/legislation specific for the substance or mixture:	Health and Safety at V	Norł	Act 1990 & Subsidiary Regulations Act 1974 & Subsidiary Regulations zardous to Health Regulations



Biresin® RG54 Part A

Date of last issue: 28.10.2022	Version 3.2	Print Date 11.05.2023
Revision Date: 10.03.2023		

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements			
H317	:	May cause an allergic skin reaction.	
H319	:	Causes serious eye irritation.	
Full text of other abbreviat	ions		
Eye Irrit.	:	Eye irritation	
Skin Sens.	:	Skin sensitisation	
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road	
CAS	:	Chemical Abstracts Service	
DNEL	:	Derived no-effect level	
EC50	:	Half maximal effective concentration	
GHS	:	Globally Harmonized System	
ΙΑΤΑ	:	International Air Transport Association	
IMDG	:	International Maritime Code for Dangerous Goods	
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)	
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)	
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978	
OEL	:	Occupational Exposure Limit	
PBT	:	Persistent, bioaccumulative and toxic	
PNEC	:	Predicted no effect concentration	
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg- istration, Evaluation, Authorisation and Restriction of Chemi- cals (REACH), establishing a European Chemicals Agency	
SVHC	:	Substances of Very High Concern	
vPvB	:	Very persistent and very bioaccumulative	
Further information			
Classification of the mixtur	e:	Classification procedure:	
Eye Irrit. 2	H3	19 Calculation method	

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.





Biresin® RG54 Part A

Date of last issue: 28.10.2022 Revision Date: 10.03.2023 Version 3.2

Print Date 11.05.2023

Changes as compared to previous version !

GB / EN