

# SikaGard®-6650

## Sprayable anti-stone chip coating

### Technical Product Data

Chemical base		water based rubber
Colour		Grey, white, black
Cure mechanism		Air-drying/cross linking
Density (liquid) ISO 12185		1,40 kg/l approx.
Solid content ISO 3251		70 % approx.
Viscosity (Brookfield) <sup>1</sup>		112 Pa.s approx.
Application temperature		+20°C - +30 °C
Dry after <sup>1)</sup>	at norm climate <sup>2</sup> at 60°C	120 Min. approx. 20 Min approx.
Cure time	at norm climate <sup>2</sup>	7 days approx.
Service temperature		-25°C - +120°C
Shelf life (storage below +10° and +30°C)		12 months

<sup>1)</sup> 23°C / 50% r.h. (layer thickness 500 µm)

### Description

SikaGard®-6650 water based Anti Stone Chip Coating is environmental friendly and has a low VOC content. Developed to enable most manufacturers' stone chip finishes to be reproduced in the body shop. Manufactured in accordance with ISO 9001 / 14001 quality assurance system and the responsible care program.

### Product Benefits

- low VOC
- overpaintable
- no overspray
- different textures possible by spray technique
- remains flexible when dry
- can be used wherever stone chip protection is needed

### Areas of Application

SikaGard®-6650 is used to protect vulnerable, painted parts of the vehicle such as sills, wings, wheel arches and valances and shows good adhesion on 2C-acryl-basecoat- and waterbased systems. A test with the actual substrate prior the application is required. This product is to be used by professional experienced users only.

Industry



### Chemical Resistance

SikaGard®-6650 is resistant against water, seawater, salt spray, oil, soft bases and acids. The above information is offered for general guidance only. Advice on specific applications will be given on request.

### Method of Application

**Surface preparation**  
Surfaces must be clean, dry rust-, dust- and grease free. Advice on specific applications is available from the Technical Service Department of Sika Industry.

#### Application

SikaGard®-6650 can be applied by light airless spray equipment or by means of an air-mix pistol with an air pressure of 3-6 bar.

Shake can before use.  
Spray at room temperature and from a distance of approximately 30 cm in a cross motion. Spray a continuous coat. Apply this product until the desired layer thickness is reached. If a thicker layer is required, it is recommended to let the layers dry in between.

### Removal

Fresh SikaGard®-6650 must be immediately removed with hot water. Once dried, the material can only be removed mechanically. Hands and exposed skin should be washed immediately using Sika® Hand cleaning towel or a suitable industrial hand cleaner and water. Do not use solvents!

#### Overpainting

After drying, SikaGard®-6650 is overpaintable with most commonly used conventional and water-based paint systems. It can be mixed with water-based lacquers up to 30%. Due to the wide range of paints available on the market a paint adhesion test is always recommended.

### Further Information

Copies of the following publications are available on request:

- Material Safety Data Sheets

### Packaging Information

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### Value Bases

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

### Health and Safety Information

For information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Material Safety Data Sheets containing physical, ecological, toxicological and other safety-related data.

### Legal Notes

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.



Further information available at:

[www.sika.ch](http://www.sika.ch)  
[www.sika.com](http://www.sika.com)

Sika Schweiz AG  
Industry  
Tueffenwies 16  
CH-8048 Zurich  
Switzerland  
Tel. +41 44 436-4040  
Fax +41 44 436-4530