

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaEmaco® N 5200

Date of last issue: 14.11.2024
Revision Date: 13.04.2026

Version 2.0

Print Date 13.04.2026

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaEmaco® N 5200

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Repairing mortar

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited
Watchmead Welwyn Garden City
Hertfordshire. AL7 1BQ
Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person responsible for the SDS : EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)
24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H318 Causes serious eye damage.
H335 May cause respiratory irritation.

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Precautionary statements	:	P101	If medical advice is needed, have product container or label at hand.
		P102	Keep out of reach of children.
		Prevention:	
		P271	Use only outdoors or in a well-ventilated area.
		P280	Wear protective gloves/ eye protection/ face protection.
		Response:	
		P305 + P351 + P338 + P310	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.
		Disposal:	
		P501	Dispose of contents/container in accordance with local regulation.

Hazardous components which must be listed on the label:

Cement (chromium reduced)
calcium sulfoaluminat clinker

2.3 Other hazards

The content of soluble Chromium (VI) is not greater than 0,0002% in accordance with Annex XVII, Paragraph 47 of the EU Regulation 1907/2006.
The product reacts highly alkaline with water.

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concentration (% w/w)
Cement (chromium reduced)	65997-15-1 266-043-4	Skin Irrit. 2; H315 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system)	>= 25 - < 40
calcium sulfoaluminate clinker	Not Assigned 934-133-9	Skin Irrit. 2; H315 Eye Dam. 1; H318 Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system)	>= 10 - < 20
Substances with a workplace exposure limit :			
Quartz (SiO ₂)	14808-60-7 238-878-4		>= 40 - < 60

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Continue rinsing eyes during transport to hospital.
Remove contact lenses.
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.

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Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Cough
Respiratory disorder
Allergic reactions
Excessive lachrymation
Erythema
Dermatitis
See Section 11 for more detailed information on health effects and symptoms.
- Risks : Causes skin irritation.
May cause an allergic skin reaction.
Causes serious eye damage.
May cause respiratory irritation.
- irritant effects
sensitising effects

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.
-

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

5.2 Special hazards arising from the substance or mixture

- Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

- Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.
- Further information : Standard procedure for chemical fires.
-

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

- Personal precautions : Use personal protective equipment.
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Avoid breathing dust.
Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Pick up and arrange disposal without creating dust.
Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Avoid dust formation. Provide appropriate exhaust ventilation at places where dust is formed.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Further information on storage stability : Keep in a dry place.
No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

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SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
Quartz (SiO ₂)	14808-60-7	TWA (Respirable dust)	0,1 mg/m ³	2004/37/EC
Further information: Carcinogens or mutagens				
Cement (chromium reduced)	65997-15-1	TWA (inhalable dust)	10 mg/m ³	GB EH40
		TWA (Respirable dust)	4 mg/m ³	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

general dust value

Form of exposure	Peak-limit: excursion factor (category)	Value type	Control parameters	Basis
Inhalable		TWA	10 mg/m ³	GB EH40
Respirable fraction		TWA	4 mg/m ³	GB EH40

8.2 Exposure controls

Appropriate engineering controls

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Individual protection measures, such as personal protective equipment (PPE)

- Eye/face protection : Safety glasses with side-shields conforming to EN166
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
Recommended: Butyl rubber/nitrile rubber gloves.
Contaminated gloves should be removed.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
Dust impervious protective suit
Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

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particulate filter P
P1: Inert material; P2, P3: hazardous substances
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Do not flush into surface water or sanitary sewer system.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : powder
Colour : grey
Odour : characteristic

Melting point/ range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : Not applicable

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : > 11
Concentration: 50 %

Viscosity

Viscosity, kinematic : Not applicable

Solubility(ies)

Water solubility : insoluble

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Partition coefficient: n-octanol/water	:	No data available
Vapour pressure	:	No data available
Density	:	No data available
Bulk density	:	ca. 1.200 kg/m ³
Relative vapour density	:	No data available
Particle characteristics	:	No data available

9.2 Other information

Explosives : Not explosive

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

:
No hazardous decomposition products are known.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

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Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified due to lack of data.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Not classified due to lack of data.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

Not classified due to lack of data.

Aspiration hazard

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Not classified due to lack of data.

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

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12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good
IMDG : Not regulated as a dangerous good
IATA (Cargo) : Not regulated as a dangerous good
IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation : Not applicable

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The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain) : Not applicable

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EU) No 2024/590 on substances that deplete the ozone layer : Not applicable

UK REACH List of substances subject to authorisation (Annex XIV) : Not applicable

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations 2015 (COMAH) : Not applicable

Volatile organic compounds : Ordinance on the Incentive Tax on Volatile Organic Compounds (OVOC)
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial and livestock rearing emissions (integrated pollution prevention and control)

Volatile organic compounds (VOC) content: < 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations
Health and Safety at Work Act 1974 & Subsidiary Regulations
Control of Substances Hazardous to Health Regulations (COSHH)
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

Other regulations:

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to new and expectant mothers at work contained in Regulation 16 to 18) and of the Pregnant Workers Directive 92/85/EEC.

Take note of The Management of Health and Safety at Work Regulations 1999 (requirements relating to protection of young people at work contained in Regulation 19) and of Directive 94/33/EC on the protection of young people at work.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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SECTION 16: Other information

Full text of H-Statements

- H315 : Causes skin irritation.
- H317 : May cause an allergic skin reaction.
- H318 : Causes serious eye damage.
- H335 : May cause respiratory irritation.

Full text of other abbreviations

- Eye Dam. : Serious eye damage
- Skin Irrit. : Skin irritation
- Skin Sens. : Skin sensitisation
- STOT SE : Specific target organ toxicity - single exposure
- 2004/37/EC : Europe. Directive 2004/37/EC on the protection of workers from the risks related to exposure to carcinogens, mutagens or reprotoxic substances at work - Annex III
- GB EH40 : UK. EH40 WEL - Workplace Exposure Limits
- 2004/37/EC / TWA : Long term exposure limit
- GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
- ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road
- CAS : Chemical Abstracts Service
- DNEL : Derived no-effect level
- EC50 : Half maximal effective concentration
- GHS : Globally Harmonized System
- IATA : International Air Transport Association
- IMDG : International Maritime Code for Dangerous Goods
- LD50 : Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
- LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
- MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
- OEL : Occupational Exposure Limit
- PBT : Persistent, bioaccumulative and toxic
- PNEC : Predicted no effect concentration
- REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
- SVHC : Substances of Very High Concern
- vPvB : Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Classification procedure:

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Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
STOT SE 3	H335	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !

GB / EN