

## PRODUCT DATA SHEET

# Sika® CarboDur® BC 6

6 mm pultruded carbon fibre rod for near-surface-mounted (NSM) structural strengthening

### PRODUCT DESCRIPTION

Sika® CarboDur® BC 6 is a pultruded, carbon fibre-reinforced polymer (CFRP), circular rod. It is used for near-surface-mounted (NSM) structural strengthening of concrete, timber and masonry. The rod is bonded and fully encapsulated into surface slots using a Sika® structural adhesive which is selected based on the design, application and environmental conditions. The rod is part of the Sika® CarboDur® System.

### USES

Sika® CarboDur® BC 6 may only be used by experienced professionals.

Sika® CarboDur® BC 6 is used as a reinforcement rod for near-surface-mounted, bonded structural strengthening systems on concrete, masonry and wooden substrates.

Near-surface-mounted, bonded structural strengthening systems are used for:

- Increasing the flexural loading capacity of elements and structures.
- Enhancing the load-carrying capacity or ductility of structural members.
- Replacing missing steel reinforcement.
- Structural upgrading of weak concrete elements or structures.
- Improving impact resistance.
- Passive strengthening for seismic event protection.
- Changing the structural system (removal of floor or wall sections).
- Improving fatigue resistance.
- Reducing the stress on steel reinforcement.

- Repairing structural elements after damage (vehicle impact, fire, earthquake, etc.).
- Stabilising vibrating structures.
- Anchoring SikaWrap® fabrics.
- Dowelling structural connections.

Please note:

- A specialist Structural Engineer must be consulted for any structural strengthening design calculation.

### CHARACTERISTICS / ADVANTAGES

- Non-corroding.
- Very high strength.
- Invisible when installed.
- Good durability and fatigue resistance.
- Lightweight, very easy to transport and install.
- Easy to cut to the required length.
- Smooth surface without exposed fibres.
- Strengthened surface can be trafficked.
- No surface preparation or levelling of uneven substrates required.
- Improved resistance to fire (compared with externally bonded reinforcement).

### APPROVALS / STANDARDS

- Czech Republic: Technical Approval, ITC, Nr. STO-AO 224-1012/2020/a.
- Technical Approval Sika CarboDur, Nr. IBDiM-KOT-2019-0361 v.2.
- Technical Agreement, CTPC, No. 016-01/488-2022.
- Slovakia: Technical Assessment, TSUS, No. SK04-ZSV-2669.

## PRODUCT INFORMATION

Fibre Volume Content	> 68 %
Packaging	Rod length _____ 12 m _____ Refer to the current price list for available packaging variations.
Shelf Life	5 years from date of production
Storage Conditions	Store in original, unopened, sealed and undamaged packaging in dry conditions at a maximum temperature of +50 °C. Protect from direct sunlight. Transport only in the original packaging, or otherwise adequately protected against any mechanical damage.
Appearance / Colour	Carbon fibre-reinforced polymer with an epoxy matrix, black
Dimensions	Diameter: 6 mm
Cross section	28.2 mm <sup>2</sup>
Density	1.60 g/cm <sup>3</sup>

## TECHNICAL INFORMATION

Laminate Tensile Strength	Mean	3100 N/mm <sup>2</sup>	(EN 2561)
	5 % characteristic	3000 N/mm <sup>2</sup>	
Laminate Tensile Modulus of Elasticity	Mean	175 kN/mm <sup>2</sup>	(EN 2561)
	5 % characteristic	170 kN/mm <sup>2</sup>	
Laminate Elongation at Break	Mean	1.70 %	(EN 2561)
Glass transition temperature	> +100 °C		(EN 61006)

## SYSTEM INFORMATION

System Structure	<p>The System build-up and configuration as described must be fully complied with and may not be changed.</p> <p>For the correct structural adhesive selection, refer to: MS 850 41 07 Sika® CarboDur® Near Surface Mounted Reinforcement and the individual Product Data Sheets.</p> <p>Sika® CarboDur® BC structural strengthening carbon fibre rods selected by a specialist Structural Engineer in combination with the following structural adhesives:</p> <ul style="list-style-type: none"><li>▪ Sika® AnchorFix®-3030</li><li>▪ Sikadur®-330</li><li>▪ Sikadur®-30</li><li>▪ Sikadur®-300 (for horizontal applications)</li></ul>
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## APPLICATION INFORMATION

Consumption	Resin	NSM Application (slot size 9 mm × 9 mm)	Anchorage Application (hole diameter 8 mm)
	Sikadur®-30	90 g/m	-
	Sikadur®-330	70 g/m	-
	Sikadur®-300	60 g/m	-
	Sika® AnchorFix®-3030	50 mL/m	25 mL/m

Note: Consumption data is theoretical and does not allow for any additional material due to surface porosity, surface profile, variations in level, wastage or any other variations. Apply product to a test area to calculate the exact consumption for the specific substrate conditions and proposed application equipment.

## VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## FURTHER DOCUMENTS

Reference must be made to the following Sika® Method Statement and Product Data Sheets:

- MS 850 41 07 Sika® CarboDur® Near Surface Mounted Reinforcement.
- Individual Product Data Sheets within the System structure.

## ECOLOGY, HEALTH AND SAFETY

This product is an article as defined in article 3 of regulation (EC) No 1907/2006 (REACH). It contains no substances which are intended to be released from the article under normal or reasonably foreseeable conditions of use. A safety data sheet following article 31 of the same regulation is not needed to bring the product to the market, to transport or to use it. For safe use follow the instructions given in the product data sheet. Based on our current knowledge, this product does not contain SVHC (substances of very high concern) as listed in Annex XIV of the REACH regulation or on the candidate list published by the European Chemicals Agency in concentrations above 0,1 % (w/w).

## APPLICATION INSTRUCTIONS

### SUBSTRATE QUALITY

Reference must be made to the following Sika® Method Statements:

- MS 850 41 07 Sika® CarboDur® Near Surface Mounted Reinforcement.

### SUBSTRATE PREPARATION

Reference must be made to the following Sika® Method Statement and Product Data Sheets:

- MS 850 41 07 Sika® CarboDur® Near Surface Mounted Reinforcement.
- Individual Product Data Sheets within the System structure.

### APPLICATION

#### IMPORTANT

#### **Strictly follow installation procedures**

Strictly follow installation procedures as defined in Method Statements, application manuals and working instructions, which must always be adjusted to the actual site conditions.

#### IMPORTANT

#### **Application by trained personnel**

The application of this Product must only be carried out by an applicator that is trained or approved by Sika®. The applicator must also be experienced in this type of application.

Reference must be made to the following Sika® Method Statement and Product Data Sheets:

- MS 850 41 07 Sika® CarboDur® Near Surface Mounted Reinforcement.
- Individual Product Data Sheets within the System structure.
- Contact Sika® Technical Services for detailed advice.

## LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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Product Data Sheet  
Sika® CarboDur® BC 6  
October 2023, Version 03.01  
020206010050000007

SikaCarboDurBC6-en-GB-(10-2023)-3-1.pdf