

PRODUCT DATA SHEET

SikaBond® Contact Adhesive Spray

Multipurpose contact adhesive spray for bonding a wide variety of materials.

PRODUCT DESCRIPTION

SikaBond® Contact Adhesive Spray is a multipurpose adhesive that will bond a wide variety of substrates, including wood, laminates, cork, upholstery, metals, rigid plastics and concrete. SikaBond® Contact Adhesive Spray is economical in use, and gives rapid and strong bond formation on contact.

USES

- Bonding laminates and wood.
- Bonding metals, rigid plastics, stone and concrete.
- Bonding upholstery and automotive trims.

CHARACTERISTICS / ADVANTAGES

- Spray application with adjustable nozzle allows for efficient and economical application.
- Bonds most substrates.
- Temporary and repositionable bonding or strong permanent bonding options depending on application.

PRODUCT INFORMATION

Packaging	500 mL canister
Colour	Amber
Shelf Life	12 months
Storage Conditions	Store in original container between +15 °C to +35 °C away from sources of ignition and out of direct sunlight. Do not allow to freeze.
Thermal Resistance	Up to 60 °C

APPLICATION INFORMATION

Yield	Approx. 2.5 m ² per 500 mL canister
Open Time	2 to 5 minutes

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

- Do not use on soft (plasticised) PVC.
- Do not use on polystyrene.
- Do not use on bitumen, asphalt or cellulose-painted surfaces.
- Do not use as a mirror adhesive as the product may attack the mirror backing.

- Do not expose bonded areas to direct sunlight.
- Do not use in areas subject to continuous water immersion.
- Always allow the adhesive to become touch dry on both surfaces before bringing surfaces together – premature bonding will cause solvent entrapment and blistering of laminates.
- At low temperatures, care must be taken to ensure that the temperature of the adhesive and of both surfaces to be bonded is higher than the ambient temperature. Cold materials have a strong tendency to attract moisture present in the surrounding air, which can have a disastrous effect on the bond strength.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

The surfaces to be bonded should be clean and free from dust, grease and other contaminants.

APPLICATION

Shake well before use. Select fan width by turning to desired setting. Spray adhesive from 15 to 20 cm (6 to 8 inches approx.) away onto one or both surfaces, depending on type of strength of bond required.

STRONG BONDING

Apply 1 to 3 coats (depending on strength required) to both surfaces. Allow solvent to evaporate (30 seconds) and press surfaces together from centre outwards.

TEMPORARY REPOSITIONABLE BONDING

Spray on one surface only and allow to dry for 2 to 3 minutes before bonding.

To prevent spray nozzle from blocking: at the end of each day turn can upside down and press nozzle until spray is clear of adhesive.

The newly bonded material should not be subjected to extreme temperature changes for 3 to 4 days after bonding. Avoid further fabrication until the adhesive has fully cured.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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