

Date of last issue: 06.01.2023	Version 2.3	Print Date 29.02.2024
Revision Date: 09.11.2023		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaForce®-648 L3F Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person	:	EHS@uk.sika.com
responsible for the SDS		

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.



Date of last issue: 06.01.2023	Version 2.3	Print Date 29.02.2024
Revision Date: 09.11.2023		

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Remarks

: No hazardous ingredients

SECTION 4: First aid measures

4.1 Description of first aid measures					
General advice	:	No hazards which require special first aid measures.			
If inhaled	:	Move to fresh air.			
In case of skin contact	:	Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water.			
In case of eye contact	:	Remove contact lenses. Keep eye wide open while rinsing.			
If swallowed	:	Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.			
4.2 Most important symptoms an	nd e	effects, both acute and delayed			
Symptoms	:	See Section 11 for more detailed information on health effects and symptoms.			
Risks	:	No known significant effects or hazards.			
4.3 Indication of any immediate medical attention and special treatment needed					
Treatment	:	Treat symptomatically.			
SECTION 5: Firefighting meas	sur	es			
5.1 Extinguishing media					

Suitable extinguishing media : In case

In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for



Date of last issue: 06.01.2023 Revision Date: 09.11.2023		Version 2.3	Print Date 29.02.202
		extinction.	
5.2 Special hazards arising from	th	e substance or mixture	
Hazardous combustion prod- ucts	:	No hazardous combustion products are known	
5.3 Advice for firefighters			
Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathin	ng apparatus.
Further information	:	Standard procedure for chemical fires.	
SECTION 6: Accidental releas	se	neasures	
6.1 Personal precautions, protec	tiv	e equipment and emergency procedures	
Personal precautions	:	For personal protection see section 8.	
6.2 Environmental precautions			
Environmental precautions	:	No special environmental precautions required.	
6.3 Methods and material for co	ntai	nment and cleaning up	
Methods for cleaning up	:	Wipe up with absorbent material (e.g. cloth, flee Keep in suitable, closed containers for disposal	
6.4 Reference to other sections			
For personal protection see s	ecti	on 8.	
SECTION 7: Handling and sto	ora	ge	
7.1 Precautions for safe handlin	g		
Advice on safe handling	:	For personal protection see section 8. No special handling advice required. Follow standard hygiene measures when handl products	ling chemical
Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.	
		When using do not eat or drink. When using do	_

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage : Keep container tightly closed in a dry and well-ventilated



Date of last issue: 06.01.2023 Revision Date: 09.11.2023		Version 2.3	Print Date 29.02.2024
areas and containers		place. Store in accordance with local regulations.	
Advice on common storage	:	No special restrictions on storage with other prod	ucts.
Further information on stor- age stability	:	No decomposition if stored and applied as directed	əd.
7.3 Specific end use(s) Specific use(s)	:	Consult most current local Product Data Sheet pr use.	rior to any

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
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Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipm Eye/face protection	ent :			
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.		
		Butyl rubber/nitrile rubber gloves (> 0,1 mm) Recommended: Butyl rubber/nitrile rubber gloves.		
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.		
Respiratory protection	:	No special measures required.		
Environmental exposure controls				
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Date of last issue: 06.01.2023 Revision Date: 09.11.2023 Version 2.3

Print Date 29.02.2024

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

information on basic physica	i an	d chemical properties
Physical state Appearance Colour	:	liquid viscous liquid beige
Odour	:	slight
Melting point/range / Freezing point	:	No data available
Boiling point/boiling range	:	No data available
Flammability (solid, gas)	:	No data available
		La stara Partia
Upper/lower flammability or Upper explosion limit / Up- per flammability limit	-	
Lower explosion limit / Lower flammability limit	:	No data available
Flash point	:	> 101 °C Method: closed cup
Auto-ignition temperature	:	No data available
Decomposition temperature	:	No data available
рН	:	ca. 10 (20 °C)
Viscosity		
Viscosity, kinematic	:	> 20,5 mm2/s (40 °C)
Solubility(ies)		
Water solubility	:	insoluble
Partition coefficient: n-	:	No data available

octanol/water



Version 2.3	Print Date 29.02.2024
: 0,01 hPa	
: ca. 1,69 g/cm3 (20 °C)	
: No data available	
: No data available	
eactivity	
	 : 0,01 hPa : ca. 1,69 g/cm3 (20 °C) : No data available

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified due to lack of data.

Skin corrosion/irritation

Not classified due to lack of data.

SikaForce®-648 L3F Part A

Date of last issue: 06.01.2023 Revision Date: 09.11.2023	Version 2.3	Print Date 29.02.2024
Serious eye damage/eye irritati Not classified due to lack of data. Respiratory or skin sensitisatio		
Skin sensitisation Not classified due to lack of data.		
Respiratory sensitisation Not classified due to lack of data.		
Germ cell mutagenicity Not classified due to lack of data.		
Carcinogenicity Not classified due to lack of data.		
Reproductive toxicity Not classified due to lack of data.		
STOT - single exposure Not classified due to lack of data.		
STOT - repeated exposure Not classified due to lack of data. Aspiration toxicity Not classified due to lack of data.		
11.2 Information on other hazards		
Endocrine disrupting propertie	S	
Product:		
Assessment :	The substance/mixture does not contain ered to have endocrine disrupting prope REACH Article 57(f) or Commission Del (EU) 2017/2100 or Commission Regular	erties according to legated regulation

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available





Date of last issue: 06.01.2023 Revision Date: 09.11.2023	Version 2.3	Print Date 29.02.2024
12.4 Mobility in soil No data available 12.5 Results of PBT and vPvB ass e	essment	
Product:		
Assessment :	This substance/mixture contains no compone to be either persistent, bioaccumulative and to very persistent and very bioaccumulative (vPv 0.1% or higher	oxic (PBT), or
12.6 Endocrine disrupting properti	es	
Product:		
Assessment :	The substance/mixture does not contain comp ered to have endocrine disrupting properties a REACH Article 57(f) or Commission Delegate (EU) 2017/2100 or Commission Regulation (E levels of 0.1% or higher.	according to d regulation
12.7 Other adverse effects		
Product: Additional ecological infor- : mation	There is no data available for this product.	

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

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	:	The generation of waste should be avoided or minimized wherever possible.
		Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
		Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
		Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
		Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number



Date of last issue: 06.01.2023 Revision Date: 09.11.2023		Version 2.3	Print Date 29.02.202
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
ΙΑΤΑ	:	Not regulated as a dangerous good	
14.2 UN proper shipping nar	ne		
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
ΙΑΤΑ	:	Not regulated as a dangerous good	
14.3 Transport hazard class	(es)		
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
ΙΑΤΑ	:	Not regulated as a dangerous good	
14.4 Packing group			
ADR	:	Not regulated as a dangerous good	
IMDG	:	Not regulated as a dangerous good	
IATA (Cargo)	:	Not regulated as a dangerous good	
IATA (Passenger)	:	Not regulated as a dangerous good	
14.5 Environmental hazards Not regulated as a dange		od	
14.6 Special precautions for	user		
Not applicable			
14.7 Maritime transport in bu		-	
Not applicable for product	t as supp	blied.	

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)	:	Not applicable
UK REACH Candidate list of substances of very high concern (SVHC) for Authorisation	:	Not applicable
The Persistent Organic Pollutants Regulations (retained Regulation (EU) 2019/1021 as amended for Great Britain)	:	Not applicable



Date of last issue: 06.01.2023 Revision Date: 09.11.2023	Version 2.3	Print Date 29.02.2024		
International Chemical Weapons Schedules of Toxic Chemicals ar				
Regulation (EC) No 1005/2009 o plete the ozone layer	n substances that de- : Not applicable			
UK REACH List of substances su (Annex XIV)	bject to authorisation : Not applicable			
GB Export and import of hazardo Informed Consent (PIC) Regulati				
Control of Major Accident Hazard 2015 (COMAH)	s Regulations Not applicable			
Volatile organic compounds :	Law on the incentive tax for volatile organic (VOCV) no VOC duties	c compounds		
	Directive 2010/75/EU of 24 November 201 emissions (integrated pollution prevention Not applicable			
	If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.			
Health, safety and environ- mental regulation/legislation specific for the substance or mixture:	Environmental Protection Act 1990 & Subs Health and Safety at Work Act 1974 & Sub Control of Substances Hazardous to Healt (COSHH) May be subject to the Control of Major Acc Regulations (COMAH), and amendments.	sidiary Regulations h Regulations		

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of other abbreviations

ADR	: European Agreement concerning the International Carriage of
	Dangerous Goods by Road
CAS	: Chemical Abstracts Service
DNEL	: Derived no-effect level
EC50	: Half maximal effective concentration



Date of last issue: 06.01.2023 Revision Date: 09.11.2023	Version 2.3	Print Date 29.02.2024
GHS IATA IMDG LD50	Globally Harmonized System International Air Transport Association International Maritime Code for Dangerous (Median lethal dosis (the amount of a materia once, which causes the death of 50% (one h	al, given all at
LC50	test animals) Median lethal concentration (concentrations air that kills 50% of the test animals during th period)	
MARPOL	International Convention for the Prevention of Ships, 1973 as modified by the Protocol of 1	
OEL PBT PNEC	Occupational Exposure Limit Persistent, bioaccumulative and toxic Predicted no effect concentration	
REACH	Regulation (EC) No 1907/2006 of the Europe and of the Council of 18 December 2006 cor istration, Evaluation, Authorisation and Rest cals (REACH), establishing a European Che	ncerning the Reg- riction of Chemi-
SVHC vPvB	Substances of Very High Concern Very persistent and very bioaccumulative	<u> </u>

Further information

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN