According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Revision Date: 21.12.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBlock® M1000

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system, Article

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited

Watchmead Welwyn Garden City

Hertfordshire. AL7 1BQ

Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com

responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Not a hazardous substance or mixture according to Regulation (EC) No. 1272/2008.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Revision Date: 21.12.2023

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Remarks : No hazardous ingredients

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : No hazards which require special first aid measures.

If inhaled : Move to fresh air.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water.

In case of eye contact : Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : See Section 11 for more detailed information on health effects

and symptoms.

Risks : No known significant effects or hazards.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Date of last issue: 04.04.2023 Version 2.2 Print Date 29.02.2024

Revision Date: 21.12.2023

extinction.

5.2 Special hazards arising from the substance or mixture

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : For personal protection see section 8.

6.2 Environmental precautions

Environmental precautions No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Keep in suitable, closed containers for disposal. Methods for cleaning up

Sweep up or vacuum up spillage and collect in suitable con-

tainer for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling For personal protection see section 8.

No special handling advice required.

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Normal measures for preventive fire protection.

When using do not eat or drink. When using do not smoke. Hygiene measures

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Date of last issue: 04.04.2023 Version 2.2 Print Date 29.02.2024

Revision Date: 21.12.2023

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: Keep container tightly closed in a dry and well-ventilated

place. Store in accordance with local regulations.

Advice on common storage : No special restrictions on storage with other products.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : No special measures required.

Protective measures : Do not breathe dust.

Environmental exposure controls

General advice : No special environmental precautions required.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Date of last issue: 04.04.2023 Version 2.2 Print Date 29.02.2024

Revision Date: 21.12.2023

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state solid Colour various

Odour odourless

Melting point/range / Freezing : No data available

point

Boiling point/boiling range No data available

Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

: No data available

Flash point Not applicable

Auto-ignition temperature No data available

Decomposition temperature No data available

Not applicable pН

Viscosity

Viscosity, kinematic : No data available

Solubility(ies)

Water solubility No data available

Partition coefficient: n-

octanol/water

No data available

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Date of last issue: 04.04.2023 Version 2.2 Print Date 29.02.2024

Revision Date: 21.12.2023

Vapour pressure : No data available

Density : ca. 0,05 - 1,75 g/cm3

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Date of last issue: 04.04.2023 Version 2.2 Print Date 29.02.2024

Revision Date: 21.12.2023

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

: There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Date of last issue: 04.04.2023 Version 2.2 Print Date 29.02.2024

Revision Date: 21.12.2023

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Revision Date: 21.12.2023

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixtureRelevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

UK REACH Candidate list of substances of very high

concern (SVHC) for Authorisation

Not applicable

The Persistent Organic Pollutants Regulations (retained

Regulation (EU) 2019/1021 as amended for Great Brit-

ain)

: Not applicable

International Chemical Weapons Convention (CWC)

Schedules of Toxic Chemicals and Precursors

Not applicable

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

Not applicable

UK REACH List of substances subject to authorisation

(Annex XIV)

Not applicable

GB Export and import of hazardous chemicals - Prior

Informed Consent (PIC) Regulation

Not applicable

Control of Major Accident Hazards Regulations Not applicable

2015 (COMAH)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV) no VOC duties

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations

(COSHH)
May be subject to the Control of Major Accident Hazards

Regulations (COMAH), and amendments.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Revision Date: 21.12.2023

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of other abbreviations

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service

DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

SVHC : Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

Further information

Other information : Sanding work on synthetic materials, such as e.g. polyure-

thane products, generates fine dust particles, which can be breathed in and are partly alveolar. Dust with irritating or possibly even corrosive properties can already display its harmful effects, independent of the granule size, in the upper airways and, of course, also on the skin and in the eyes. Synthetic dusts are potentially explosive under certain conditions as a

dust/air mixture.

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBlock® M1000

Date of last issue: 04.04.2023 Version 2.2 Print Date 29.02.2024

Revision Date: 21.12.2023

Changes as compared to previous version!

GB/EN