

PRODUCT DATA SHEET

Sika® Reactivation Primer

One-component primer for reactivation of the existing Sika roof waterproofing systems

PRODUCT DESCRIPTION

Sika® Reactivation Primer is a one-component polyurethane based primer for the reactivation of Sika Liquid Applied Roofing Membranes and Balcony Waterproofing Systems

USES

Primer for use when recoating existing Sika Liquid Applied Roofing Membranes and Balcony Waterproofing Systems

CHARACTERISTICS / ADVANTAGES

- One-component - easy and ready to use
- Enhances adhesion to existing Sika Liquid Applied Roofing Membranes and Balcony Waterproofing Systems
- Allows further coats to be safely applied when the standard re-coating window has been exceeded
- Suitable for use over a wide range of existing polyurethane roofing membranes (subject to satisfactory adhesion testing)

PRODUCT INFORMATION

Chemical Base	Solvent borne polyurethane
Packaging	5 l (~5.15 kg) metal container
Shelf Life	12 months from date of production
Storage Conditions	The product must be stored properly in original, unopened and undamaged sealed packaging in dry conditions at temperatures between 0 °C and +25 °C. Higher storage temperatures may reduce shelf life of product. Reference shall also be made to the storage recommendations within the safety data sheet.
Appearance / Colour	Low viscosity liquid, clear
Density	~1.03 kg/l (23 °C)

APPLICATION INFORMATION

Consumption	Apply in 1 coat, with a consumption of 0.10 kg/m ² approx.
Ambient Air Temperature	+5 °C min. / +30 °C max.
Relative Air Humidity	85 % r.h. max.
Dew Point	Beware of condensation. The substrate and uncured coating must be ≥3 °C above dew point.
Substrate Temperature	+5 °C min. / +30 °C max.

Pot Life

Once opened, the product should be used promptly. Storage of partial containers may result in performance being affected.

Waiting Time / Overcoating

Temperature	Waiting time
20 °C	3–4 hours
5 °C	5–6 hours

Sika® Reactivation Primer can be overcoated once cured and tack free. Maximum recoat period within 48 hours of application of the primer.

Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

LIMITATIONS

- Do not apply in wet weather or to wet surfaces.
- Take care to ensure an even coverage and avoid ponding in voids and depressions.
- Do not apply close to the air intake vent of a running air conditioning unit.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

Regulation (EC) No 1907/2006 (REACH) - Mandatory training

As from 24 August 2023 adequate training is required before industrial or professional use of this product. For more information and a link to the training visit www.sika.com/pu-training.



APPLICATION INSTRUCTIONS

SUBSTRATE QUALITY

The surfaces must be clean, dry, free of stripping agents and free of oil, grease, silanes, salts, silicone, siloxanes and other chemicals which could cause poor adhesion.

SUBSTRATE PREPARATION

All surfaces to be coated should be thoroughly cleaned by conventional means. Pre-treat with Sika® Biowash on areas subject to organic growth. If in doubt apply a test area first. For detailed information regarding substrate quality/preparation and primer chart please refer to Method Statement.

APPLICATION

Prepare Sika® Reactivation Primer by stirring thoroughly. Sika® Reactivation Primer can be applied by short-piled roller or brush. Allow Sika® Reactivation Primer to dry sufficiently (see table waiting time/overcoating) before overcoating.

CLEANING OF TOOLS

Clean all tools and application equipment with Thinner C immediately after use. Hardened and/or cured material can only be removed mechanically.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product

Data Sheet for the product concerned, copies of which will be supplied on request.

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