

# SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



## SikaFast®-1640 Gel (A)

Date of last issue: 27.10.2022  
Revision Date: 12.06.2023

Version 4.1

Print Date 12.06.2023

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

Trade name : SikaFast®-1640 Gel (A)

#### 1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

#### 1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited  
Watchmead Welwyn Garden City  
Hertfordshire. AL7 1BQ  
Telephone : +44 (0)1707 394444  
Telefax : +44 (0)1707 329129  
E-mail address of person : EHS@uk.sika.com  
responsible for the SDS

#### 1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)  
24 Hour Emergency Telephone Number +44 870 190 6777

### SECTION 2: Hazards identification

#### 2.1 Classification of the substance or mixture

##### Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2	H315: Causes skin irritation.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Specific target organ toxicity - single exposure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Long-term (chronic) aquatic hazard, Category 3	H412: Harmful to aquatic life with long lasting effects.

#### 2.2 Label elements

##### Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :  

Signal word : Danger

Hazard statements : H315 Causes skin irritation.  
H317 May cause an allergic skin reaction.

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H318 Causes serious eye damage.  
H335 May cause respiratory irritation.  
H412 Harmful to aquatic life with long lasting effects.

Precautionary statements : **Prevention:**

P261 Avoid breathing mist or vapours.  
P264 Wash skin thoroughly after handling.  
P273 Avoid release to the environment.  
P280 Wear protective gloves/ eye protection/ face protection.

**Response:**

P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell.  
P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/ doctor.

**Hazardous components which must be listed on the label:**

2-hydroxyethyl methacrylate  
acrylic acid  
maleic acid  
2'-phenylacetohydrazide

### 2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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### SECTION 3: Composition/information on ingredients

#### 3.2 Mixtures

##### Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
2-hydroxyethyl methacrylate Contains: ethylene dimethacrylate $\geq 0,1$ - $\leq 1$ %	868-77-9 212-782-2 01-2119490169-29- XXXX	Eye Irrit. 2; H319 Skin Irrit. 2; H315 Skin Sens. 1; H317	$\geq 40$ - $< 60$
acrylic acid	79-10-7 201-177-9 01-2119452449-31- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system) Aquatic Acute 1; H400 Aquatic Chronic 2; H411  M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1  specific concentration limit STOT SE 3; H335 $\geq 1$ %	$\geq 3$ - $< 5$
maleic acid	110-16-7 203-742-5	Acute Tox. 4; H302 Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 Skin Sens. 1; H317  specific concentration limit Skin Sens. 1; H317 $\geq 0,1$ %	$\geq 0,1$ - $< 1$

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<p><math>\alpha</math>, <math>\alpha</math>-dimethylbenzyl hydroperoxide</p>	<p>80-15-9 201-254-7</p>	<p>Org. Perox. E; H242 Acute Tox. 4; H302 Acute Tox. 3; H331 Acute Tox. 4; H312 Skin Corr. 1B; H314 STOT RE 2; H373 STOT RE 2; H373 Aquatic Chronic 2; H411</p> <hr/> <p>specific concentration limit Skin Corr. 1B; H314 &gt;= 10 % Skin Irrit. 2; H315 3 - &lt; 10 % Eye Dam. 1; H318 3 - &lt; 10 % Eye Irrit. 2; H319 1 - &lt; 3 % STOT SE 3; H335 &gt;= 1 %</p>	<p>&gt;= 0,25 - &lt; 1</p>
<p>2'-phenylacetohydrazide</p>	<p>114-83-0 204-055-3</p>	<p>Acute Tox. 3; H301 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system)</p> <hr/> <p>Acute toxicity estimate  Acute oral toxicity: 270 mg/kg</p>	<p>&lt; 1</p>
<p>p-benzoquinone</p>	<p>106-51-4 203-405-2</p>	<p>Acute Tox. 3; H331 Acute Tox. 3; H301 Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 Aquatic Acute 1; H400</p> <hr/> <p>M-Factor (Acute aquatic toxicity): 1010</p>	<p>&gt;= 0,0025 - &lt; 0,025</p>

For explanation of abbreviations see section 16.

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### SECTION 4: First aid measures

#### 4.1 Description of first aid measures

- General advice : Move out of dangerous area.  
Consult a physician.  
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.  
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.  
Wash off with soap and plenty of water.  
If symptoms persist, call a physician.
- In case of eye contact : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.  
In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.  
Continue rinsing eyes during transport to hospital.  
Remove contact lenses.  
Keep eye wide open while rinsing.
- If swallowed : Do not induce vomiting without medical advice.  
Rinse mouth with water.  
Do not give milk or alcoholic beverages.  
Never give anything by mouth to an unconscious person.

#### 4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Cough  
Respiratory disorder  
Allergic reactions  
Excessive lachrymation  
Erythema  
Dermatitis  
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects  
sensitising effects
- Causes skin irritation.  
May cause an allergic skin reaction.  
Causes serious eye damage.  
May cause respiratory irritation.

#### 4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

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### SECTION 5: Firefighting measures

#### 5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon dioxide/sand/foam/alcohol resistant foam/chemical powder for extinction.

#### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

#### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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### SECTION 6: Accidental release measures

#### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

#### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

#### 6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

#### 6.4 Reference to other sections

For personal protection see section 8.

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### SECTION 7: Handling and storage

#### 7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see section 8).  
Do not get in eyes, on skin, or on clothing.  
For personal protection see section 8.

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Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.

Smoking, eating and drinking should be prohibited in the application area.

Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

#### Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
acrylic acid	79-10-7	STEL	20 ppm 59 mg/m <sup>3</sup>	2017/164/EU
Further information: Indicative				
		TWA	10 ppm 29 mg/m <sup>3</sup>	2017/164/EU
		STEL	20 ppm 59 mg/m <sup>3</sup>	GB EH40
		TWA	10 ppm 29 mg/m <sup>3</sup>	GB EH40

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\*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

### 8.2 Exposure controls

#### Engineering measures

Maintain air concentrations below occupational exposure standards.  
Ensure adequate ventilation, especially in confined areas.

#### Personal protective equipment

- Eye/face protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water
- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (> 0,1 mm)  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.  
organic vapor filter (Type A)  
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm  
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

#### Environmental exposure controls

- General advice : Do not flush into surface water or sanitary sewer system.  
If the product contaminates rivers and lakes or drains inform respective authorities.

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## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

- Physical state : liquid



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Colour : yellow  
Odour : slight

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Flammability (solid, gas) : No data available

### Upper/lower flammability or explosive limits

Upper explosion limit / Upper flammability limit : No data available

Lower explosion limit / Lower flammability limit : No data available

Flash point : > 101 °C  
Method: closed cup

Auto-ignition temperature : No data available

Decomposition temperature : No data available

pH : Not applicable  
substance/mixture is non-soluble (in water)

### Viscosity

Viscosity, dynamic : ca. 100.000 mPa.s (25 °C)

Viscosity, kinematic : > 20,5 mm<sup>2</sup>/s (40 °C)

### Solubility(ies)

Water solubility : insoluble

Partition coefficient: n-octanol/water : No data available

Vapour pressure : 0,1 hPa

Density : ca. 1,08 g/cm<sup>3</sup> (25 °C)

Relative vapour density : No data available

Particle characteristics : No data available

### 9.2 Other information

No data available

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### SECTION 10: Stability and reactivity

#### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

#### 10.2 Chemical stability

The product is chemically stable.

#### 10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

#### 10.4 Conditions to avoid

Conditions to avoid : No data available

#### 10.5 Incompatible materials

Materials to avoid : No data available

#### 10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

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### SECTION 11: Toxicological information

#### 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

##### Acute toxicity

Not classified based on available information.

##### Components:

##### 2'-phenylacetohydrazide:

Acute oral toxicity : LD50 Oral (Rat): 270 mg/kg

Acute toxicity estimate: 270 mg/kg  
Method: Calculation method

##### Skin corrosion/irritation

Causes skin irritation.

##### Serious eye damage/eye irritation

Causes serious eye damage.

##### Respiratory or skin sensitisation

##### Skin sensitisation

May cause an allergic skin reaction.

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### Respiratory sensitisation

Not classified based on available information.

### Germ cell mutagenicity

Not classified based on available information.

### Carcinogenicity

Not classified based on available information.

### Reproductive toxicity

Not classified based on available information.

### STOT - single exposure

May cause respiratory irritation.

### STOT - repeated exposure

Not classified based on available information.

### Aspiration toxicity

Not classified based on available information.

## 11.2 Information on other hazards

### Endocrine disrupting properties

#### Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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## SECTION 12: Ecological information

### 12.1 Toxicity

#### Components:

##### acrylic acid:

M-Factor (Acute aquatic toxicity) : 1

M-Factor (Chronic aquatic toxicity) : 1

##### p-benzoquinone:

M-Factor (Acute aquatic toxicity) : 10

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### 12.2 Persistence and degradability

No data available

### 12.3 Bioaccumulative potential

No data available

### 12.4 Mobility in soil

No data available

### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

### 12.6 Endocrine disrupting properties

**Product:**

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

### 12.7 Other adverse effects

**Product:**

Additional ecological information : An environmental hazard cannot be excluded in the event of unprofessional handling or disposal.  
Harmful to aquatic life with long lasting effects.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

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### SECTION 14: Transport information

#### 14.1 UN number or ID number

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

#### 14.2 UN proper shipping name

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

#### 14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA : Not regulated as a dangerous good

#### 14.4 Packing group

ADR : Not regulated as a dangerous good  
IMDG : Not regulated as a dangerous good  
IATA (Cargo) : Not regulated as a dangerous good  
IATA (Passenger) : Not regulated as a dangerous good

#### 14.5 Environmental hazards

Not regulated as a dangerous good

#### 14.6 Special precautions for user

Not applicable

#### 14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

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### SECTION 15: Regulatory information

#### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable  
International Chemical Weapons Convention (CWC) : Not applicable

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### Schedules of Toxic Chemicals and Precursors

Regulation (EC) No 1005/2009 on substances that deplete the ozone layer : Not applicable

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations 2015 (COMAH) : Not applicable

Volatile organic compounds : Law on the incentive tax for volatile organic compounds (VOCV)  
Volatile organic compounds (VOC) content: < 0% w/w  
no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control)  
Volatile organic compounds (VOC) content: < 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

### 15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

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## SECTION 16: Other information

### Full text of H-Statements

H226 : Flammable liquid and vapour.  
H242 : Heating may cause a fire.  
H301 : Toxic if swallowed.  
H302 : Harmful if swallowed.  
H312 : Harmful in contact with skin.  
H314 : Causes severe skin burns and eye damage.  
H315 : Causes skin irritation.  
H317 : May cause an allergic skin reaction.  
H318 : Causes serious eye damage.  
H319 : Causes serious eye irritation.  
H331 : Toxic if inhaled.  
H332 : Harmful if inhaled.  
H335 : May cause respiratory irritation.

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- H373 : May cause damage to organs through prolonged or repeated exposure if inhaled.  
H373 : May cause damage to organs through prolonged or repeated exposure if swallowed.  
H400 : Very toxic to aquatic life.  
H411 : Toxic to aquatic life with long lasting effects.

### Full text of other abbreviations

- Acute Tox. : Acute toxicity  
Aquatic Acute : Short-term (acute) aquatic hazard  
Aquatic Chronic : Long-term (chronic) aquatic hazard  
Eye Dam. : Serious eye damage  
Eye Irrit. : Eye irritation  
Flam. Liq. : Flammable liquids  
Org. Perox. : Organic peroxides  
Skin Corr. : Skin corrosion  
Skin Irrit. : Skin irritation  
Skin Sens. : Skin sensitisation  
STOT RE : Specific target organ toxicity - repeated exposure  
STOT SE : Specific target organ toxicity - single exposure  
2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values  
GB EH40 : UK. EH40 WEL - Workplace Exposure Limits  
2017/164/EU / STEL : Short term exposure limit  
2017/164/EU / TWA : Limit Value - eight hours  
GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)  
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)  
ADR : European Agreement concerning the International Carriage of Dangerous Goods by Road  
CAS : Chemical Abstracts Service  
DNEL : Derived no-effect level  
EC50 : Half maximal effective concentration  
GHS : Globally Harmonized System  
IATA : International Air Transport Association  
IMDG : International Maritime Code for Dangerous Goods  
LD50 : Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 : Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)  
MARPOL : International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978  
OEL : Occupational Exposure Limit  
PBT : Persistent, bioaccumulative and toxic  
PNEC : Predicted no effect concentration  
REACH : Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency  
SVHC : Substances of Very High Concern  
vPvB : Very persistent and very bioaccumulative

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### Further information

#### Classification of the mixture:

Skin Irrit. 2	H315
Eye Dam. 1	H318
Skin Sens. 1	H317
STOT SE 3	H335
Aquatic Chronic 3	H412

#### Classification procedure:

Calculation method
Calculation method
Calculation method
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

GB / EN