

Date of last issue: 28.10.2022	Version 1.3	Print Date 13.06.2023
Revision Date: 13.06.2023		

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaBiresin[®] PX280 (B)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited
		Watchmead Welwyn Garden City
		Hertfordshire. AL7 1BQ
Telephone	:	+44 (0)1707 394444
Telefax	:	+44 (0)1707 329129
E-mail address of person responsible for the SDS	:	EHS@uk.sika.com

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Eye irritation, Category 2

H319: Causes serious eye irritation.

2.2 Label elements

Labelling (REGULATION (EC)	No 1272/2008)	
Hazard pictograms	:		
Signal word	:	Warning	
Hazard statements	:	H319	Causes serious eye irritation.
Precautionary statements	:	Prevention: P264 P280 Response:	Wash skin thoroughly after handling. Wear eye protection/ face protection.



Date of last issue: 28.10.2022 Revision Date: 13.06.2023	Version 1.3		Print Date 13.06.2023
	P305 + P351 + F	P338 IF IN EYES: Rinse caution ter for several minutes. Remove lenses, if present and easy to do rinsing.	contact
	P337 + P313	If eye irritation persists: Get med attention.	dical advice/

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

oomponento			
Chemical name	CAS-No.	Classification	Concentration
	EC-No.		(% w/w)
	Registration number		
1,1',1",1"'-	102-60-3	Eye Irrit. 2; H319	>= 10 - < 20
ethylenedinitrilotetrapropan-2-ol	203-041-4		
	01-2119552434-41-		
	XXXX		

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice	: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
If inhaled	: Move to fresh air. Consult a physician after significant exposure.
In case of skin contact	: Take off contaminated clothing and shoes immediately.
Country CB 000000690067	



Date of last issue: 28.10.2022 Revision Date: 13.06.2023	Version 1.3	Print Date 13.06.2023
	Wash off with soap and plenty of water. If symptoms persist, call a physician.	
In case of eye contact	Immediately flush eye(s) with plenty of w Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a special	
If swallowed	Do not induce vomiting without medical a Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unco	
4.2 Most important symptoms ar	effects, both acute and delayed	
Symptoms	Excessive lachrymation See Section 11 for more detailed informa and symptoms.	ation on health effects
Risks	irritant effects	
	Causes serious eye irritation.	
Treatment	edical attention and special treatment ne Treat symptomatically.	eded
SECTION 5: Firefighting meas	res	
5.1 Extinguishing media		
Suitable extinguishing media	In case of fire, use water/water spray/wa ide/sand/foam/alcohol resistant foam/che extinction.	
5.2 Special hazards arising from	e substance or mixture	
Hazardous combustion prod- ucts	No hazardous combustion products are	known
5.3 Advice for firefighters		
Special protective equipment for firefighters	In the event of fire, wear self-contained b	preathing apparatus.
Further information	Standard procedure for chemical fires.	



Date of last issue: 28.10.2022 Revision Date: 13.06.2023 Version 1.3

Print Date 13.06.2023

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures Personal precautions Use personal protective equipment. Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions	:	If the product contaminates rivers and lakes or drains inform respective authorities.
		No special environmental precautions required.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).
		Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling Advice on safe handling Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products Advice on protection against : Normal measures for preventive fire protection. fire and explosion Hygiene measures Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday. 7.2 Conditions for safe storage, including any incompatibilities Requirements for storage Keep container tightly closed in a dry and well-ventilated areas and containers place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations. Further information on stor-No decomposition if stored and applied as directed. age stability



Date of last issue: 28.10.2022	Version 1.3	Print Date 13.06.2023
Revision Date: 13.06.2023		

7.3 Specific end use(s)

Specific use(s)

: Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
Containe no substances with occupation	al avnaaura limi	tvoluoo		

Contains no substances with occupational exposure limit values.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipm	ent		
Eye/face protection	:	Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water	
Hand protection	:	Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.	
		Suitable for short time use or protection against splashes: Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed. Suitable for permanent exposure: Viton gloves (0.4 mm), breakthrough time >30 min.	
Skin and body protection	:	Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionaly recommended for mixing and stirring work.	
Respiratory protection	:	No special measures required.	
Environmental exposure controls			
General advice	:	If the product contaminates rivers and lakes or drains inform respective authorities. No special environmental precautions required.	

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	:	liquid
Colour	:	white

SAFETY DATA SHEET According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaBiresin[®] PX280 (B)

Date of last issue: 28.10.2022 Revision Date: 13.06.2023		Version 1.3	Print Date 13.06.2023
Odour	:	characteristic	
Melting point/range / Freezing point	:	No data available	
Boiling point/boiling range	:	240 °C	
Flammability (solid, gas)	:	No data available	
Upper/lower flammability or o	exp	plosive limits	
Upper explosion limit / Up- per flammability limit	-		
Lower explosion limit / Lower flammability limit	:	No data available	
Flash point	:	> 110 °C Method: closed cup	
Auto-ignition temperature	:	No data available	
Decomposition temperature	:	No data available	
рН	:	Not applicable substance/mixture is non-soluble (in water)	
Viscosity			
Viscosity, kinematic	:	No data available	
Solubility(ies)			
Water solubility	:	insoluble	
Partition coefficient: n- octanol/water	:	No data available	
Vapour pressure	:	0,01 hPa	
Density	:	1,08 g/cm3 (20 °C)	
Relative vapour density	:	No data available	
Particle characteristics	:	No data available	

9.2 Other information

No data available



Date of last issue: 28.10.2022
Revision Date: 13.06.2023

Version 1.3

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Skin corrosion/irritation

Not classified based on available information.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Date of last issue: 28.10.2022 Revision Date: 13.06.2023 Version 1.3

Print Date 13.06.2023

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment

: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

12.6 Endocrine disrupting properties

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Product:

Assessment

The substance/mixture does not contain components considered to have endocrine disrupting properties according to





Date of last issue: 28.10.2022 Revision Date: 13.06.2023		Version 1.3	Print Date 13.06.2023
		REACH Article 57(f) or Commission Delegated (EU) 2017/2100 or Commission Regulation (EU levels of 0.1% or higher.	
12.7 Other adverse effects			
Product: Additional ecological infor- mation	:	There is no data available for this product.	
SECTION 13: Disposal consid	er	ations	
13.1 Waste treatment methods			
Product	:	The generation of waste should be avoided or in wherever possible. Empty containers or liners may retain some pro- This material and its container must be dispose way. Dispose of surplus and non-recyclable products waste disposal contractor. Disposal of this product, solutions and any by-p at all times comply with the requirements of em- protection and waste disposal legislation and a local authority requirements. Avoid dispersal of spilled material and runoff ar soil, waterways, drains and sewers.	oduct residues. ed of in a safe s via a licensed products should vironmental ny regional
European Waste Catalogue	:	20 01 27* paint, inks, adhesives and resins congerous substances	ntaining dan-
Contaminated packaging	:	15 01 10* packaging containing residues of or on by dangerous substances	contaminated

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.2 UN proper shipping name		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good



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Date of last issue: 28.10.2022 Revision Date: 13.06.2023	Version 1.3	Print Date 13.06.2023	
14.3 Transport hazard class(es)			
ADR	Not regulated as a dangerous good		
IMDG	Not regulated as a dangerous good		
ΙΑΤΑ	Not regulated as a dangerous good		
14.4 Packing group			
ADR	Not regulated as a dangerous good		
IMDG	Not regulated as a dangerous good		
IATA (Cargo)	Not regulated as a dangerous good		
IATA (Passenger)	Not regulated as a dangerous good		
14.5 Environmental hazards Not regulated as a dangerous good			
14.6 Special precautions for user Not applicable			
14.7 Maritime transport in bulk according to IMO instruments Not applicable for product as supplied.			

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (A	nnex 17)	:	Not applicable
International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors			Not applicable
Regulation (EC) No 1005/2009 c plete the ozone layer	on substances that de-	:	Not applicable
GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation			Not applicable
Control of Major Accident Hazard 2015 (COMAH)	ds Regulations	No	t applicable
	Law on the incentive ta (VOCV)	ax f	or volatile organic compounds
	, , , , , , , , , , , , , , , , , , ,	oun	ds (VOC) content: 0,1% w/w
	emissions (integrated	poll	4 November 2010 on industrial ution prevention and control) ds (VOC) content: 0,1% w/w
	0 1		



Revision Date: 13.06.2023	

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ- mental regulation/legislation specific for the substance or mixture:	:	Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH) May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.
		Regulations (COMAI), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements		
H319	:	Causes serious eye irritation.
Full text of other abbreviation	ons	
Eye Irrit.	:	Eye irritation
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Reg- istration, Evaluation, Authorisation and Restriction of Chemi- cals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Classification of the mixture:

SikaBiresin® PX280 (B)

Date of last issue: 28.10.2022

Further information

Revision Date: 13.06.2023

Eye Irrit. 2

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Version 1.3

Classification procedure:

Calculation method

Changes as compared to previous version !

GB / EN

H319



Print Date 13.06.2023