According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



SikaFast®-1640 (A)

Revision Date: 12.06.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : SikaFast®-1640 (A)

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Adhesive

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited

Watchmead Welwyn Garden City

Hertfordshire. AL7 1BQ +44 (0)1707 394444

Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com

responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Skin irritation, Category 2 H315: Causes skin irritation.

Serious eye damage, Category 1

Skin sensitisation, Category 1

H318: Causes serious eye damage.

H317: May cause an allergic skin reaction.

H335: May cause respiratory irritation.

posure, Category 3, Respiratory system

Long-term (chronic) aquatic hazard, Cat- H412: Harmful to aquatic life with long lasting ef-

egory 3 fects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :



Signal word : Danger

Hazard statements : H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

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	H318 H335 H412	Causes serious eye damage. May cause respiratory irritation Harmful to aquatic life with long fects.	
Precautionary statements :	Prevention: P261 P264 P273 P280	Avoid breathing mist or vapour Wash skin thoroughly after har Avoid release to the environme Wear protective gloves/ eye protection.	ndling. ent.
	Response:		
		P312 IF INHALED: Remove per air and keep comfortable for br POISON CENTER/ doctor if you P338 + P310 IF IN EYES: Rins with water for several minutes. tact lenses, if present and easy tinue rinsing. Immediately call a	reathing. Call a ou feel unwell. se cautiously Remove con- / to do. Con-

Hazardous components which must be listed on the label:

2-hydroxyethyl methacrylate acrylic acid maleic acid 2'-phenylacetohydrazide

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

CENTER/ doctor.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
2-hydroxyethyl methacrylate Contains: ethylene dimethacrylate >= 0,1 - <= 1 %	868-77-9 212-782-2 01-2119490169-29- XXXX	Eye Irrit. 2; H319 Skin Irrit. 2; H315 Skin Sens. 1; H317	>= 40 - < 60
acrylic acid	79-10-7 201-177-9 01-2119452449-31- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Corr. 1A; H314 Eye Dam. 1; H318 STOT SE 3; H335 (Respiratory system) Aquatic Acute 1; H400 Aquatic Chronic 2; H411 M-Factor (Acute aquatic toxicity): 1 M-Factor (Chronic aquatic toxicity): 1 specific concentration limit STOT SE 3; H335 >= 1 %	>= 3 - < 5
maleic acid	110-16-7 203-742-5	Acute Tox. 4; H302 Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 Skin Sens. 1; H317 specific concentration limit Skin Sens. 1; H317 >= 0,1 %	>= 0,1 - < 1

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α, α-dimethylbenzyl hydroperoxide	80-15-9 201-254-7	Org. Perox. E; H242 Acute Tox. 4; H302 Acute Tox. 3; H331 Acute Tox. 4; H312 Skin Corr. 1B; H314 STOT RE 2; H373 STOT RE 2; H373 Aquatic Chronic 2; H411	>= 0,25 - < 1
2'-phenylacetohydrazide	114-83-0 204-055-3	Acute Tox. 3; H301 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Skin Sens. 1; H317 STOT SE 3; H335 (Respiratory system) Acute toxicity estimate Acute oral toxicity: 270 mg/kg	< 1
p-benzoquinone	106-51-4 203-405-2	Acute Tox. 3; H331 Acute Tox. 3; H301 Eye Irrit. 2; H319 STOT SE 3; H335 Skin Irrit. 2; H315 Aquatic Acute 1; H400 M-Factor (Acute aquatic toxicity): 1010	>= 0,0025 - < 0,025

For explanation of abbreviations see section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Small amounts splashed into eyes can cause irreversible tis-

sue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses.

Keep eye wide open while rinsing.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Cough

Respiratory disorder Allergic reactions Excessive lachrymation

Erythema Dermatitis

See Section 11 for more detailed information on health effects

and symptoms.

Risks : irritant effects

sensitising effects

Causes skin irritation.

May cause an allergic skin reaction. Causes serious eye damage. May cause respiratory irritation.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : In case of fire, use water/water spray/water jet/carbon diox-

ide/sand/foam/alcohol resistant foam/chemical powder for

5.2 Special hazards arising from the substance or mixture

ucts

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Personal precautions

Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, Methods for cleaning up

acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

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Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Follow standard hygiene measures when handling chemical

products

Advice on protection against :

fire and explosion

Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accord-

ance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parame- ters *	Basis *
acrylic acid	79-10-7	STEL	20 ppm 59 mg/m3	2017/164/EU
	Further inform	ation: Indicative		
		TWA	10 ppm 29 mg/m3	2017/164/EU
		STEL	20 ppm 59 mg/m3	GB EH40
		TWA	10 ppm 29 mg/m3	GB EH40

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*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.

Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

: Chemical-resistant, impervious gloves complying with an ap-Hand protection

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

> long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection In case of inadequate ventilation wear respiratory protection.

> Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

: Do not flush into surface water or sanitary sewer system.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state liquid

General advice

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Colour yellow Odour slight

Melting point/range / Freezing :

point

No data available

Boiling point/boiling range No data available

Flammability (solid, gas) No data available

Upper/lower flammability or explosive limits

Upper explosion limit / Up- : No data available

per flammability limit

Lower explosion limit /

Lower flammability limit

No data available

Flash point > 101 °C

Method: closed cup

No data available Auto-ignition temperature

Decomposition temperature No data available

Not applicable рΗ

substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic ca. 100.000 mPa.s (25 °C)

Viscosity, kinematic > 20,5 mm2/s (40 °C)

Solubility(ies)

Water solubility insoluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : 0.1 hPa

Density ca. 1,08 g/cm3 (25 °C)

Relative vapour density No data available

Particle characteristics No data available

9.2 Other information

No data available

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SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid : No data available

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

2'-phenylacetohydrazide:

Acute oral toxicity : LD50 Oral (Rat): 270 mg/kg

Acute toxicity estimate: 270 mg/kg Method: Calculation method

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye damage.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

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Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

acrylic acid:

M-Factor (Acute aquatic tox- : 1

icity)

M-Factor (Chronic aquatic : 1

toxicity)

p-benzoquinone:

M-Factor (Acute aquatic tox- : 10

icity)

10

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12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Harmful to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

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SECTION 14: Transport information

14.1 UN number or ID number

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.2 UN proper shipping name

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.3 Transport hazard class(es)

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA : Not regulated as a dangerous good

14.4 Packing group

ADR : Not regulated as a dangerous good

IMDG : Not regulated as a dangerous good

IATA (Cargo) : Not regulated as a dangerous good

IATA (Passenger) : Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

International Chemical Weapons Convention (CWC) : Not applicable

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Schedules of Toxic Chemicals and Precursors

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

zone layer

GB Export and import of hazardous chemicals - Prior Informed Consent (PIC) Regulation

Volatile organic compounds

: Not applicable

Not applicable

Control of Major Accident Hazards Regulations

2015 (COMAH)

Not applicable

: Law on the incentive tax for volatile organic compounds

(VOCV)

Volatile organic compounds (VOC) content: < 0% w/w

no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: < 0% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations

(COSHH)

May be subject to the Control of Major Accident Hazards

Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

11000

H226	:	Flammable liquid and vapour.
H242	:	Heating may cause a fire.
H301	:	Toxic if swallowed.
H302	:	Harmful if swallowed.
H312	:	Harmful in contact with skin.
H314	:	Causes severe skin burns and eye damage.
H315	:	Causes skin irritation.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H331	:	Toxic if inhaled.
H332	:	Harmful if inhaled.
H335		May cause respiratory irritation

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H373 : May cause damage to organs through prolonged or repeated

exposure if inhaled.

H373 : May cause damage to organs through prolonged or repeated

exposure if swallowed.

H400 : Very toxic to aquatic life.

H411 : Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Acute : Short-term (acute) aquatic hazard Aquatic Chronic : Long-term (chronic) aquatic hazard

Eye Dam. : Serious eye damage

Eye Irrit. : Eye irritation
Flam. Liq. : Flammable liquids
Org. Perox. : Organic peroxides
Skin Corr. : Skin corrosion
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

STOT RE : Specific target organ toxicity - repeated exposure STOT SE : Specific target organ toxicity - single exposure

2017/164/EU : Europe. Commission Directive 2017/164/EU establishing a

fourth list of indicative occupational exposure limit values

GB EH40 : UK. EH40 WEL - Workplace Exposure Limits

2017/164/EU / STEL : Short term exposure limit 2017/164/EU / TWA : Limit Value - eight hours

GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration

GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

: Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

SVHC

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Further information

Classification of the mixture:		Classification procedure:
Skin Irrit. 2	H315	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method

STOT SE 3 H335 Calculation method Aquatic Chronic 3 H412 Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

GB / EN