

**SAFETY DATA SHEET**  
according to Regulation (EC) No. 1907/2006  
**Sikadur®-330 (B)**



Revision Date 14.06.2017

Version 3.0

Print Date 14.06.2017

**SECTION 1: Identification of the substance/mixture and of the company/undertaking**

**1.1 Product identifier**

Trade name : Sikadur®-330 (B)

**1.2 Relevant identified uses of the substance or mixture and uses advised against**

Product use : Product is not intended for consumer use, Adhesive

**1.3 Details of the supplier of the safety data sheet**

Company : Sika Limited  
Watchmead  
Welwyn Garden City  
Hertfordshire AL7 1BQ  
United Kingdom

Telephone : +44 (0)1707 394444

**1.4 Emergency telephone number**

Emergency telephone number : +44 (0)1707 363899 (available during office hours)

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**SECTION 2: Hazards identification**

**2.1 Classification of the substance or mixture**

Type of product : Mixture

**Classification (REGULATION (EC) No 1272/2008)**

Acute toxicity, Category 4	H302: Harmful if swallowed.
Skin corrosion, Category 1A	H314: Causes severe skin burns and eye damage.
Serious eye damage, Category 1	H318: Causes serious eye damage.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.

**2.2 Label elements**

**Labelling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :

Signal word : Danger

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Hazard statements	:	H302 H314 H317	Harmful if swallowed. Causes severe skin burns and eye damage. May cause an allergic skin reaction.
Precautionary statements	:	<b>Prevention:</b> P261 P280	Avoid breathing dust/ fume/ gas/ mist/ vapours/ spray. Wear protective gloves/ protective clothing/ eye protection/ face protection.
		<b>Response:</b> P301 + P330 + P331 P303 + P361 + P353 P304 + P340 + P310 P305 + P351 + P338 + P310	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. IF INHALED: Remove person to fresh air and keep comfortable for breathing. Immediately call a POISON CENTER/doctor. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor.

Hazardous components which must be listed on the label:

- 247-063-2                      2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine

**2.3 Other hazards**

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients**

**3.2 Mixtures**

**Hazardous components**

Chemical name CAS-No. EC-No. Registration number	Classification (REGULATION (EC) No 1272/2008)	Concentration [%]
2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine 25513-64-8 247-063-2 01-2119560598-25-XXXX	Acute Tox.4; H302 Skin Corr.1A; H314 Eye Dam.1; H318 Skin Sens.1A; H317	>= 50 - <= 100

For the full text of the H-Statements mentioned in this Section, see Section 16.



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## SECTION 4: First aid measures

### 4.1 Description of first aid measures

- |                         |   |
|-------------------------|---|
| General advice          | : Move out of dangerous area.<br>Consult a physician.<br>Show this safety data sheet to the doctor in attendance.   |
| If inhaled              | : Move to fresh air.<br>Consult a physician after significant exposure.   |
| In case of skin contact | : Take off contaminated clothing and shoes immediately.<br>Wash off with soap and plenty of water.<br>Immediate medical treatment is necessary as untreated wounds from corrosion of the skin heal slowly and with difficulty.  |
| In case of eye contact  | : Small amounts splashed into eyes can cause irreversible tissue damage and blindness.<br>In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.<br>Continue rinsing eyes during transport to hospital.<br>Remove contact lenses.<br>Keep eye wide open while rinsing. |
| If swallowed            | : Do not induce vomiting without medical advice.<br>Rinse mouth with water.<br>Do not give milk or alcoholic beverages.<br>Never give anything by mouth to an unconscious person.   |

### 4.2 Most important symptoms and effects, both acute and delayed

- |          |  |
|----------|--|
| Symptoms | : Gastrointestinal discomfort<br>Allergic reactions<br>Dermatitis<br>See Section 11 for more detailed information on health effects and symptoms.  |
| Risks    | : Health injuries may be delayed.<br>corrosive effects<br>sensitising effects<br><br>Harmful if swallowed.<br>May cause an allergic skin reaction.<br>Causes serious eye damage.<br>Causes severe burns. |

### 4.3 Indication of any immediate medical attention and special treatment needed

- |           |                          |
|-----------|--------------------------|
| Treatment | : Treat symptomatically. |
|-----------|--------------------------|



## SECTION 5: Firefighting measures

### 5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

### 5.2 Special hazards arising from the substance or mixture

Hazardous combustion products : No hazardous combustion products are known

### 5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Standard procedure for chemical fires.

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## SECTION 6: Accidental release measures

### 6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.  
Deny access to unprotected persons.

### 6.2 Environmental precautions

Environmental precautions : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

### 6.3 Methods and materials for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust).  
Keep in suitable, closed containers for disposal.

### 6.4 Reference to other sections

For personal protection see section 8.

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## SECTION 7: Handling and storage

### 7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see

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section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

### 7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Store in accordance with local regulations.

Other data : No decomposition if stored and applied as directed.

### 7.3 Specific end use(s)

Specific use(s) : No data available

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## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

Contains no substances with occupational exposure limit values.

### 8.2 Exposure controls

#### Personal protective equipment

Eye protection : Safety glasses with side-shields conforming to EN166  
Eye wash bottle with pure water  
Wear eye/face protection.

Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.

Suitable for short time use or protection against splashes:  
Butyl rubber/nitrile rubber gloves (0,4 mm),  
Contaminated gloves should be removed.  
Suitable for permanent exposure:  
Viton gloves (0.4 mm),  
breakthrough time >30 min.



Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.

Respiratory protection : No special measures required.

#### **Environmental exposure controls**

General advice : Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities.

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## **SECTION 9: Physical and chemical properties**

### **9.1 Information on basic physical and chemical properties**

Appearance : paste

Colour : grey

Odour : amine-like

Odour Threshold : No data available

Flash point : > 102 °C

Autoignition temperature : No data available

Decomposition temperature : No data available

Lower explosion limit (Vol-%) : No data available

Upper explosion limit (Vol-%) : No data available

Flammability : No data available

Explosive properties : No data available

Oxidizing properties : No data available

pH : ca. 11  
at 500,00 g/l

Melting point/range / Freezing point : No data available

Boiling point/boiling range : No data available

Vapour pressure : ca.0,02 hPa

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Density	:	ca. 1,3 g/cm <sup>3</sup> at 20 °C
Water solubility	:	insoluble
Partition coefficient: n- octanol/water	:	No data available
Viscosity, dynamic	:	No data available
Viscosity, kinematic	:	> 20,5 mm <sup>2</sup> /s at 40 °C
Relative vapour density	:	No data available
Evaporation rate	:	No data available

#### 9.2 Other information

No data available

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### SECTION 10: Stability and reactivity

#### 10.1 Reactivity

No dangerous reaction known under conditions of normal use.

#### 10.2 Chemical stability

The product is chemically stable.

#### 10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

#### 10.4 Conditions to avoid

Conditions to avoid : No data available

#### 10.5 Incompatible materials

Materials to avoid : No data available

#### 10.6 Hazardous decomposition products

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### SECTION 11: Toxicological information

#### 11.1 Information on toxicological effects

##### Acute toxicity

Harmful if swallowed.

##### Components:

**2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine:**



Acute oral toxicity : LD50 Oral (Rat): 910 mg/kg

**Skin corrosion/irritation**

Causes severe burns.

**Serious eye damage/eye irritation**

Causes serious eye damage.

**Respiratory or skin sensitisation**

Skin sensitisation: May cause an allergic skin reaction.

Respiratory sensitisation: Not classified based on available information.

**Germ cell mutagenicity**

Not classified based on available information.

**Carcinogenicity**

Not classified based on available information.

**Reproductive toxicity**

Not classified based on available information.

**STOT - single exposure**

Not classified based on available information.

**STOT - repeated exposure**

Not classified based on available information.

**Aspiration toxicity**

Not classified based on available information.

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**SECTION 12: Ecological information**

**12.1 Toxicity**

**Components:**

**2,2,4(or 2,4,4)-trimethylhexane-1,6-diamine :**

Toxicity to algae : EC50: 29,5 mg/l, 72 h, *Scenedesmus capricornutum* (fresh water algae)

Toxicity to fish (Chronic toxicity) : LC50: 174 mg/l, 48 h, *Leuciscus idus* (Golden orfe)

**12.2 Persistence and degradability**

No data available

**12.3 Bioaccumulative potential**

No data available

**12.4 Mobility in soil**

No data available





### 12.5 Results of PBT and vPvB assessment

**Product:**

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

### 12.6 Other adverse effects

**Product:**

Additional ecological information : There is no data available for this product.

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## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.  
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.  
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.  
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.  
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

European Waste Catalogue : 08 04 09\* waste adhesives and sealants containing organic solvents or other dangerous substances

Contaminated packaging : 15 01 10\* packaging containing residues of or contaminated by dangerous substances

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## SECTION 14: Transport information

### ADR

14.1 UN number : 1760  
14.2 Description of the goods : CORROSIVE LIQUID, N.O.S.  
(trimethylhexane-1,6-diamine)  
14.3 Class : 8  
14.4 Packing group : III  
Classification Code : C9  
Labels : 8

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Tunnel restriction code : (E)  
**14.5 Environmentally hazardous** : no

**IATA**

**14.1 UN number** : 1760  
**14.2 Description of the goods** : Corrosive liquid, n.o.s.  
(trimethylhexane-1,6-diamine)  
**14.3 Class** : 8  
**14.4 Packing group** : III  
Labels : 8  
**14.5 Environmentally hazardous** : no

**IMDG**

**14.1 UN number** : 1760  
**14.2 Description of the goods** : CORROSIVE LIQUID, N.O.S.  
(trimethylhexane-1,6-diamine)  
**14.3 Class** : 8  
**14.4 Packing group** : III  
Labels : 8  
EmS Number 1 : F-A  
EmS Number 2 : S-B  
**14.5 Marine pollutant** : no

**14.6 Special precautions for user**

No data available

**14.7 Transport in bulk according to Annex II of Marpol and the IBC Code**

Not applicable

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**SECTION 15: Regulatory information**

**15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**

**Prohibition/Restriction**

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) : Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59). : None of the components are listed (=> 0.1 %).

REACH - List of substances subject to authorisation (Annex XIV) : Not applicable

REACH Information: All substances contained in our Products are  
- preregistered or registered by our upstream suppliers, and/or  
- preregistered or registered by us, and/or  
- excluded from the regulation, and/or  
- exempted from the registration.

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Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Not applicable

VOC-CH (VOCV) : no VOC duties

VOC-EU (solvent) : Not applicable

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: : Environmental Protection Act 1990 & Subsidiary Regulations  
Health and Safety at Work Act 1974 & Subsidiary Regulations  
Control of Substances Hazardous to Health Regulations (COSHH)  
May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

### 15.2 Chemical safety assessment

This product contains substances for which Chemical Safety Assessments are still required.

## SECTION 16: Other information

### Full text of H-Statements

H302 Harmful if swallowed.  
H314 Causes severe skin burns and eye damage.  
H317 May cause an allergic skin reaction.  
H318 Causes serious eye damage.

### Full text of other abbreviations

Acute Tox. Acute toxicity  
Eye Dam. Serious eye damage  
Skin Corr. Skin corrosion  
Skin Sens. Skin sensitisation  
ADR Accord européen relatif au transport international des marchandises Dangereuses par Route  
CAS Chemical Abstracts Service  
DNEL Derived no-effect level  
EC50 Half maximal effective concentration  
GHS Globally Harmonized System  
IATA International Air Transport Association  
IMDG International Maritime Code for Dangerous Goods  
LD50 Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)  
LC50 Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)

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MARPOL	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	Occupational Exposure Limit
PBT	Persistent, bioaccumulative and toxic
PNEC	Predicted no effect concentration
REACH	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	Substances of Very High Concern
vPvB	Very persistent and very bioaccumulative

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

|| Changes as compared to previous version !