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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name

SikaBiresin[®] UR602 (UR 6002) Part A

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Tooling system

1.3 Details of the supplier of the safety data sheet

Company name of supplier	:	Sika Limited Watchmead Welwyn Garden City Hertfordshire. AL7 1BQ
Telephone Telefax E-mail address of person	:	+44 (0)1707 394444 +44 (0)1707 329129 EHS@uk.sika.com
responsible for the SDS	•	

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 12 Acute toxicity, Category 4	72/2008) H332: Harmful if inhaled.
Skin irritation, Category 2	H315: Causes skin irritation.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Respiratory sensitisation, Category 1	H334: May cause allergy or asthma symptoms or breathing difficulties if inhaled.
Skin sensitisation, Category 1	H317: May cause an allergic skin reaction.
Carcinogenicity, Category 2	H351: Suspected of causing cancer.
Specific target organ toxicity - single ex- posure, Category 3, Respiratory system	H335: May cause respiratory irritation.
Specific target organ toxicity - repeated exposure, Category 2	H373: May cause damage to organs through pro- longed or repeated exposure if inhaled.



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2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008) Hazard pictograms Signal word Danger Hazard statements H315 Causes skin irritation. H317 May cause an allergic skin reaction. Causes serious eye irritation. H319 H332 Harmful if inhaled. H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H335 May cause respiratory irritation. H351 Suspected of causing cancer. May cause damage to organs through pro-H373 longed or repeated exposure if inhaled. Prevention: Precautionary statements P201 Obtain special instructions before use. P260 Do not breathe mist or vapours. P264 Wash skin thoroughly after handling. P280 Wear protective gloves/ protective clothing/ eve protection/ face protection. Response: P304 + P340 + P312 IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a POISON CENTER/ doctor if you feel unwell. If experiencing respiratory symptoms: Call a P342 + P311 POISON CENTER/ doctor.

Hazardous components which must be listed on the label:

4,4`-Methylenediphenyl diisocyanate, oligomers Copolymer based on Methylendiisocyanate, Dipropylenglycole und Tripropylenglycole

Additional Labelling

"As from 24 August 2023 adequate training is required before industrial or professional use."

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.



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Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Components			
Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
4,4`-Methylenediphenyl diisocya- nate, oligomers	25686-28-6 500-040-3 01-2119457013-49- XXXX	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373 Acute toxicity esti- mate Acute inhalation tox- icity (dust/mist): 1,5 mg/l	>= 40 - < 60
Copolymer based on Methylend- iisocyanate, Dipropylenglycole und Tripropylenglycole	159168-82-8 500-439-2 01-2119492304-39- XXXX	Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Resp. Sens. 1; H334 Skin Sens. 1; H317 Carc. 2; H351 STOT SE 3; H335 (Respiratory system) STOT RE 2; H373	>= 40 - < 60

For explanation of abbreviations see section 16.



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SECTION 4: First aid measures

ures
: Move out of dangerous area. Consult a physician. Show this safety data sheet to the doctor in attendance.
: Move to fresh air. Consult a physician after significant exposure.
 Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
 Immediately flush eye(s) with plenty of water. Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
 Do not induce vomiting without medical advice. Rinse mouth with water. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person.
nd effects, both acute and delayed
 Asthmatic appearance Cough Respiratory disorder Allergic reactions Excessive lachrymation Erythema Headache Dermatitis See Section 11 for more detailed information on health effects and symptoms.
 irritant effects sensitising effects Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Harmful if inhaled. May cause allergy or asthma symptoms or breathing difficul- ties if inhaled. May cause respiratory irritation. Suspected of causing cancer. May cause damage to organs through prolonged or repeated exposure if inhaled.



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4.3 Indication of any immediate m Treatment	edical attention and special treatment n : Treat symptomatically.	eeded
SECTION 5: Firefighting measu	ures	
5.1 Extinguishing media		
Suitable extinguishing media	: In case of fire, use water/water spray/wa ide/sand/foam/alcohol resistant foam/ch extinction.	
5.2 Special hazards arising from t	he substance or mixture	
Hazardous combustion prod- ucts	: No hazardous combustion products are	known

5.3 Advice for firefighters

Special protective equipment for firefighters	:	In the event of fire, wear self-contained breathing apparatus.
Further information	:	Standard procedure for chemical fires.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions	:	Use personal protective equipment.
		Deny access to unprotected persons.

6.2 Environmental precautions

Environmental precautions	:	Do not flush into surface water or sanitary sewer system.
		If the product contaminates rivers and lakes or drains inform
		respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up	:	Soak up with inert absorbent material (e.g. sand, silica gel,
		acid binder, universal binder, sawdust).
		Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For personal protection see section 8.



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SECTION 7: Handling and storage

7.1 Precautions for safe handling

	Advice on safe handling	:	 Avoid formation of aerosol. Avoid exceeding the given occupational exposure limits (see section 8). Do not get in eyes, on skin, or on clothing. For personal protection see section 8. Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Follow standard hygiene measures when handling chemical products 		
	Advice on protection against fire and explosion	:	Normal measures for preventive fire protection.		
	Hygiene measures	:	Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.		
7.2	7.2 Conditions for safe storage, including any incompatibilities				
	Requirements for storage areas and containers	:	Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully re- sealed and kept upright to prevent leakage. Store in accord- ance with local regulations.		
	Further information on stor- age stability	:	No decomposition if stored and applied as directed.		
7.3 Specific end use(s)					
	Specific use(s)	:	Cleaning with aprotic polar solvents must be avoided. Consult most current local Product Data Sheet prior to any use.		

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	



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4,4`-Methylenediphenyl diisocyanate, oligomers	25686-28-6	TWA	0,02 mg/m3 (NCO)	GB EH40
	Further inform asthma (also can induce a immunological become hype sometimes ev toms. These asthma. Not a come hyper-r those who are that can caus substances w with pre-exist include the di classified as a mation can be assessments asthma., Whe stances that of Where this is standards of of responsive. F COSHH requ sonably pract centrations sh ment is being employees ex may cause of consultation v degree of risk pational asthr assigned only asthma in the	mation: Substar known as asth state of specifi al irritant or othe r-responsive, f ven in tiny quar symptoms can all workers who esponsive and e likely to beco e occupational which may trigg- ing airway hyp- sease themsel asthmagens or e found in the F of the evidence asthmagens or e found in the F of the evidence car cause occu- not possible, the control to preve- for substances ires that expos- icable. Activitien ould receive p considered. H copsed or liable ccupational ast with an occupational ast with an occupational ast of those subs- categories sho	(NCO) nces that can cause of magens and respirato c airway hyper-respon er mechanism. Once t urther exposure to the ntities, may cause resp range in severity from o are exposed to a sen it is impossible to ider me hyper-responsive. asthma should be dis er the symptoms of as er-responsiveness, bu ves. The latter substar respiratory sensitisers HSE publication Asthm e for agents implicated onably practicable, ex upational asthma shou he primary aim is to ap ent workers from beco that can cause occupa ure be reduced to as I as giving rise to short-t articular attention whe ealth surveillance is ap to be exposed to a si hma and there should tional health professio urveillance., Capable of notation in the list of W tances which may cause own in Table 1. It should to be the cause occupants to be exposed to a si the and there should tional health profession urveillance. Capable of tances which may cause to be the cause occupants the profession transformer should the should tional health profession transformer should the should tional health profession transformer should the sho	ccupational ry sensitisers) siveness via an he airways have substance, biratory symp- a runny nose to sitiser will be- ntify in advance Substances tinguished from thma in people t which do not nees are not s. Further infor- tagen? Critical d in occupational posure to sub- ld be prevented oply adequate ming hyper- ational asthma, ow as is rea- erm peak con- n risk manage- opropriate for al ubstance which be appropriate nal over the of causing occu- /ELs has been se occupational ld be remem-
	pational asthr	na. HSE's asth	not in these tables ma ma web pages	
	(www.hse.go	v.uk/asthma) p STEL	rovide further informat 0,07 mg/m3 (NCO)	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

:

Personal protective equipment

Eye/face protection

Safety glasses with side-shields conforming to EN166 Eye wash bottle with pure water



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Hand protection	: Chemical-resistant, impervious proved standard must be worr chemical products. Reference facturer specifications.	
	Suitable for short time use or p Butyl rubber/nitrile rubber glov Contaminated gloves should b Suitable for permanent expose Viton gloves (0.4 mm), breakthrough time >30 min.	ves (> 0,1 mm) be removed.
Skin and body protection	long-sleeved working clothing,	y shoes acc. to EN ISO 20345, , long trousers). Rubber aprons ionaly recommended for mixing
Respiratory protection	Respirator selection must be b exposure levels, the hazards of ing limits of the selected respire Use a properly fitted NIOSH as respirator complying with an a sessment indicates this is nect organic vapor filter (Type A) A1: < 1000 ppm; A2: < 5000 p Ensure adequate ventilation. T exhaust extraction or by gener ods for determining inhalation ticular to the mixing / stirring a	pproved air-purifying or air-fed pproved standard if a risk as- essary. ppm; A3: < 10000 ppm This can be achieved by local ral ventilation. (EN 689 - Meth- exposure). This applies in par- urea. In case this is not sufficent der the occupational exposure on measures must be used.
Environmental exposure co	trols	
General advice	: Do not flush into surface water If the product contaminates riv	r or sanitary sewer system. /ers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state	: liquid
Colour	: yellow
Odour	: characteristic



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Melting point/range / Freezing point	: No data available	
Boiling point/boiling range	: 208 °C	
Flammability (solid, gas)	: No data available	
Upper/lower flammability or e	xplosive limits	
Upper explosion limit / Up- per flammability limit	-	
Lower explosion limit / Lower flammability limit	: No data available	
Flash point	: > 200 °C Method: closed cup	
Auto-ignition temperature	: No data available	
Decomposition temperature	: No data available	
рН	: Not applicable substance/mixture reacts with water	
Viscosity		
Viscosity, kinematic	: > 20,5 mm2/s (40 °C)	
Solubility(ies)		
Water solubility	: insoluble	
Partition coefficient: n- octanol/water	: No data available	
Vapour pressure	: 0,01 hPa	
Density	: 1,21 g/cm3 (20 °C)	
Relative vapour density	: No data available	
Particle characteristics	: No data available	



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9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : No hazards to be specially mentioned.

10.4 Conditions to avoid

Conditions to avoid	:	No data available
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10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Harmful if inhaled.

Components:

4,4`-Methylenediphenyl diisocyanate, oligomers:				
Acute oral toxicity	:	LD50 Oral (Rat): > 5.000 mg/kg		
Acute inhalation toxicity	:	LC50: 1,5 mg/l Exposure time: 4 h Test atmosphere: dust/mist Method: Expert judgement Acute toxicity estimate: 1,5 mg/l Test atmosphere: dust/mist Method: Calculation method		
Acute dermal toxicity	:	LD50 Dermal (Rabbit): > 9.400 mg/kg		



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Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Germ cell mutagenicity

Not classified due to lack of data.

Carcinogenicity

Suspected of causing cancer.

Reproductive toxicity

Not classified due to lack of data.

STOT - single exposure

May cause respiratory irritation.

STOT - repeated exposure

May cause damage to organs through prolonged or repeated exposure if inhaled.

Aspiration toxicity

Not classified due to lack of data.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment

: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

12.2 Persistence and degradability

No data available



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12.3 Bioaccumulative potential No data available		
12.4 Mobility in soil No data available		
12.5 Results of PBT and vPvB as	sessment	
Product: Assessment	: This substance/mixture contains no con to be either persistent, bioaccumulative very persistent and very bioaccumulativ 0.1% or higher	and toxic (PBT), or
12.6 Endocrine disrupting prope	rties	
Product:		
Assessment	: The substance/mixture does not contain ered to have endocrine disrupting prope REACH Article 57(f) or Commission Del (EU) 2017/2100 or Commission Regular levels of 0.1% or higher.	erties according to legated regulation
12.7 Other adverse effects		

12.7 Other adverse effects

Product:

Additional ecological infor-	:	There is no data available for this product.
mation		

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product	:	The generation of waste should be avoided or minimized wherever possible. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.
European Waste Catalogue	:	08 05 01* waste isocyanates
Contaminated packaging	:	15 01 10* packaging containing residues of or contaminated
Country GB 100000016337		12 /



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by dangerous substances

SECTION 14: Transport information

14.1 UN number or ID number

ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.2 UN proper shipping name		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.3 Transport hazard class(es)		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
ΙΑΤΑ	:	Not regulated as a dangerous good
14.4 Packing group		
ADR	:	Not regulated as a dangerous good
IMDG	:	Not regulated as a dangerous good
IATA (Cargo)	:	Not regulated as a dangerous good
IATA (Passenger)	:	Not regulated as a dangerous good

14.5 Environmental hazards

Not regulated as a dangerous good

14.6 Special precautions for user

Not applicable

14.7 Maritime transport in bulk according to IMO instruments Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17)

: Banned and/or restricted



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UK REACH Candidate list of subs concern (SVHC) for Authorisation		:	Not applicable	
The Persistent Organic Pollutants Regulation (EU) 2019/1021 as an ain)		:	Not applicable	
International Chemical Weapons Schedules of Toxic Chemicals an		:	Not applicable	
Regulation (EC) No 1005/2009 or plete the ozone layer	substances that de-	:	Not applicable	
UK REACH List of substances su (Annex XIV)	bject to authorisation	:	Not applicable	
GB Export and import of hazardou Informed Consent (PIC) Regulation		:	Not applicable	
Control of Major Accident Hazards Regulations Not applicable 2015 (COMAH)				
Volatile organic compounds :	Law on the incentive t (VOCV) no VOC duties	ax fo	or volatile organic comp	pounds
			4 November 2010 on ir ution prevention and cc	
If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.				
Health, safety and environ- : mental regulation/legislation specific for the substance or mixture:	Health and Safety at V Control of Substances (COSHH)	Vork s Ha:	Act 1990 & Subsidiary Act 1974 & Subsidiary zardous to Health Regu	Regulations lations

(COSHH) May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.



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SECTION 16: Other information

Full toyt of U. Statements		
Full text of H-Statements		
H315		Causes skin irritation.
H317	÷	May cause an allergic skin reaction.
H319		Causes serious eye irritation.
H332	:	Harmful if inhaled.
H334	:	May cause allergy or asthma symptoms or breathing difficul-
11005		ties if inhaled.
H335	•	May cause respiratory irritation.
H351	:	Suspected of causing cancer.
H373	•	May cause damage to organs through prolonged or repeated
		exposure if inhaled.
Full text of other abbreviat	ions	
Acute Tox.	:	Acute toxicity
Carc.	:	Carcinogenicity
Eye Irrit.	:	Eye irritation
Resp. Sens.	:	Respiratory sensitisation
Skin Irrit.	:	Skin irritation
Skin Sens.	:	Skin sensitisation
STOT RE	:	Specific target organ toxicity - repeated exposure
STOT SE	:	Specific target organ toxicity - single exposure
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	:	Short-term exposure limit (15-minute reference period)
ADR	:	European Agreement concerning the International Carriage of
		Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
ΙΑΤΑ	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dosis (the amount of a material, given all at
		once, which causes the death of 50% (one half) of a group of
		test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in
		air that kills 50% of the test animals during the observation
		period)
MARPOL	:	International Convention for the Prevention of Pollution from
		Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
РВТ	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration
REACH	:	Regulation (EC) No 1907/2006 of the European Parliament
		and of the Council of 18 December 2006 concerning the Reg-
		istration, Evaluation, Authorisation and Restriction of Chemi-
		cals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
-	-	



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vPvB	: Very persistent and very bioaccumulative	

Further information

Classification of t	he mixture:	Classification procedure:
Acute Tox. 4	H332	Calculation method
Skin Irrit. 2	H315	Calculation method
Eye Irrit. 2	H319	Calculation method
Resp. Sens. 1	H334	Calculation method
Skin Sens. 1	H317	Calculation method
Carc. 2	H351	Calculation method
STOT SE 3	H335	Calculation method
STOT RE 2	H373	Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version !

GB / EN