

SAFETY DATA SHEET

According to REACH Regulation (EC) No 1907/2006, as amended by UK REACH Regulations SI 2019/758



Sika® Primer-506

Date of last issue: 19.12.2022
Revision Date: 15.03.2023

Version 3.1

Print Date 15.03.2023

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : Sika® Primer-506

1.2 Relevant identified uses of the substance or mixture and uses advised against

Product use : Primer

1.3 Details of the supplier of the safety data sheet

Company name of supplier : Sika Limited
Watchmead Welwyn Garden City
Hertfordshire. AL7 1BQ
Telephone : +44 (0)1707 394444
Telefax : +44 (0)1707 329129
E-mail address of person : EHS@uk.sika.com
responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC)
24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 2	H225: Highly flammable liquid and vapour.
Eye irritation, Category 2	H319: Causes serious eye irritation.
Specific target organ toxicity - single exposure, Category 3, Central nervous system	H336: May cause drowsiness or dizziness.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms :  

Signal word : Danger

Hazard statements	H225	Highly flammable liquid and vapour.
	H319	Causes serious eye irritation.
	H336	May cause drowsiness or dizziness.

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Supplemental Hazard Statements	:	EUH066	Repeated exposure may cause skin dryness or cracking.
Precautionary statements	:	Prevention:	
		P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
		P233	Keep container tightly closed.
		P261	Avoid breathing mist or vapours.
		P280	Wear protective gloves/ protective clothing/ eye protection/ face protection.
		Response:	
		P303 + P361 + P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water.
		P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

n-butyl acetate

Additional Labelling

EUH208 Contains 3-trimethoxysilylpropane-1-thiol. May produce an allergic reaction.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

Chemical name	CAS-No. EC-No. Registration number	Classification	Concentration (% w/w)
n-butyl acetate	123-86-4 204-658-1 01-2119485493-29-XXXX	Flam. Liq. 3; H226 STOT SE 3; H336 (Central nervous system) EUH066	>= 25 - < 40
ethyl acetate	141-78-6 205-500-4 01-2119475103-46-XXXX	Flam. Liq. 2; H225 Eye Irrit. 2; H319 STOT SE 3; H336 (Central nervous system) EUH066	>= 25 - < 40
bis(trimethoxysilylpropyl)amine Contains: methanol <= 0,3 %	82985-35-1 280-084-5 01-2119969956-12-XXXX	Eye Dam. 1; H318	>= 1 - < 2,5
3-trimethoxysilylpropane-1-thiol Contains: methanol <= 0,99 %	4420-74-0 224-588-5 01-2120763539-41-XXXX	Acute Tox. 4; H302 Skin Sens. 1B; H317 Aquatic Chronic 2; H411 Acute toxicity estimate Acute oral toxicity: 1.701 mg/kg	>= 0,25 - < 1
methanol	67-56-1 200-659-6 01-2119433307-44-XXXX	Flam. Liq. 2; H225 Acute Tox. 3; H301 Acute Tox. 3; H331 Acute Tox. 3; H311 STOT SE 1; H370 specific concentration limit STOT SE 1; H370 >= 10 % STOT SE 2; H371 3 - < 10 %	< 1

For explanation of abbreviations see section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

- General advice : Move out of dangerous area.
Consult a physician.
Show this safety data sheet to the doctor in attendance.
- If inhaled : Move to fresh air.
Consult a physician after significant exposure.
- In case of skin contact : Take off contaminated clothing and shoes immediately.
Wash off with soap and plenty of water.
If symptoms persist, call a physician.
- In case of eye contact : Immediately flush eye(s) with plenty of water.
Remove contact lenses.
Keep eye wide open while rinsing.
If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Rinse mouth with water.
Do not give milk or alcoholic beverages.
Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

- Symptoms : Excessive lachrymation
Erythema
Loss of balance
Vertigo
See Section 11 for more detailed information on health effects and symptoms.
- Risks : irritant effects

Causes serious eye irritation.
May cause drowsiness or dizziness.
Repeated exposure may cause skin dryness or cracking.

4.3 Indication of any immediate medical attention and special treatment needed

- Treatment : Treat symptomatically.

SECTION 5: Firefighting measures

5.1 Extinguishing media

- Suitable extinguishing media : Alcohol-resistant foam
Carbon dioxide (CO₂)
Dry chemical

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Unsuitable extinguishing media : Water
High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-fighting : Do not use a solid water stream as it may scatter and spread fire.

Hazardous combustion products : No hazardous combustion products are known

5.3 Advice for firefighters

Special protective equipment for firefighters : In the event of fire, wear self-contained breathing apparatus.

Further information : Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.
Remove all sources of ignition.
Deny access to unprotected persons.
Beware of vapours accumulating to form explosive concentrations. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

6.4 Reference to other sections

For personal protection see section 8.

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Do not breathe vapours or spray mist.

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Avoid exceeding the given occupational exposure limits (see section 8).

Do not get in eyes, on skin, or on clothing.

For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the application area.

Take precautionary measures against static discharge.

Open drum carefully as content may be under pressure.

Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapours).

Follow standard hygiene measures when handling chemical products

Advice on protection against fire and explosion : Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers : Store in cool place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Store in accordance with local regulations.

Further information on storage stability : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
n-butyl acetate	123-86-4	TWA	150 ppm 724 mg/m ³	GB EH40
		STEL	200 ppm 966 mg/m ³	GB EH40
		STEL	150 ppm 723 mg/m ³	2019/1831/EU
Further information: Indicative				
		TWA	50 ppm 241 mg/m ³	2019/1831/EU
ethyl acetate	141-78-6	STEL	400 ppm 1.468 mg/m ³	2017/164/EU

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		Further information: Indicative		
		TWA	200 ppm 734 mg/m ³	2017/164/EU
		TWA	200 ppm 734 mg/m ³	GB EH40
		STEL	400 ppm 1.468 mg/m ³	GB EH40
methanol	67-56-1	TWA	200 ppm 260 mg/m ³	2006/15/EC
		Further information: Indicative, Identifies the possibility of significant uptake through the skin		
		TWA	200 ppm 266 mg/m ³	GB EH40
		Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.		
		STEL	250 ppm 333 mg/m ³	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Occupational exposure limits of decomposition products

Components	CAS-No.	Value type (Form of exposure)	Control parameters *	Basis *
methanol	67-56-1	TWA	200 ppm 260 mg/m ³	2006/15/EC
		Further information: Indicative, Identifies the possibility of significant uptake through the skin		
		TWA	200 ppm 266 mg/m ³	GB EH40
		Further information: Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity.		
		STEL	250 ppm 333 mg/m ³	GB EH40

*The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
methanol	Workers	Skin contact		40 mg/m ³
	Exposure time: 8 h			
	Consumers	Skin contact		260 mg/m ³
	Exposure time: 8 h			

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards.
Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection : Safety glasses with side-shields conforming to EN166
Eye wash bottle with pure water

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- Hand protection : Chemical-resistant, impervious gloves complying with an approved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manufacturer specifications.
- Suitable for short time use or protection against splashes:
Butyl rubber/nitrile rubber gloves (> 0,1 mm)
Contaminated gloves should be removed.
Suitable for permanent exposure:
Viton gloves (0.4 mm),
breakthrough time >30 min.
- Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345, long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing and stirring work.
- Respiratory protection : In case of inadequate ventilation wear respiratory protection. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
organic vapor filter (Type A)
A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm
Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficient to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

- General advice : Prevent product from entering drains.
If the product contaminates rivers and lakes or drains inform respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

- Physical state : liquid
Colour : black
Odour : characteristic
- Melting point/range / Freezing point : No data available
- Boiling point/boiling range : No data available
- Flammability (solid, gas) : No data available

Upper/lower flammability or explosive limits

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Upper explosion limit / Upper flammability limit	: 7,5 %(V)
Lower explosion limit / Lower flammability limit	: 1,2 %(V)
Flash point	: -8 °C Method: closed cup
Auto-ignition temperature	: 415 °C
Decomposition temperature	: No data available
pH	: Not applicable substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic	: 7 - 30 mPa.s (20 °C)
Viscosity, kinematic	: No data available

Solubility(ies)

Water solubility	: insoluble
Partition coefficient: n-octanol/water	: No data available
Vapour pressure	: 99,9915 hPa
Density	: ca. 0,98 g/cm ³ (20 °C)
Relative vapour density	: No data available
Particle characteristics	: No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

Hazardous reactions : Stable under recommended storage conditions.

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Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

Hazardous decomposition products : methanol

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

n-butyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg
Acute inhalation toxicity : LC50 (Rat): 23,4 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

ethyl acetate:

Acute oral toxicity : LD50 Oral (Rat): > 5.000 mg/kg
Acute inhalation toxicity : LC50 (Rat): ca. 1.600 mg/l
Exposure time: 4 h
Test atmosphere: vapour
Acute dermal toxicity : LD50 Dermal (Rabbit): > 5.000 mg/kg

bis(trimethoxysilylpropyl)amine:

Acute oral toxicity : LD50 Oral (Rat): 3.780 mg/kg
Acute dermal toxicity : LD50 Dermal (Rabbit): 11.865 mg/kg

3-trimethoxysilylpropane-1-thiol:

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Acute oral toxicity : LD50 Oral (Rat): 1.701 mg/kg
Acute toxicity estimate: 1.701 mg/kg
Method: Calculation method

Acute dermal toxicity : LD50 Dermal (Rat): 2.583 mg/kg

Skin corrosion/irritation

Repeated exposure may cause skin dryness or cracking.

Components:

n-butyl acetate:

Result : Repeated exposure may cause skin dryness or cracking.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

Not classified based on available information.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Not classified based on available information.

STOT - single exposure

May cause drowsiness or dizziness.

STOT - repeated exposure

Not classified based on available information.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

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levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

Components:

n-butyl acetate:

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): 647,7 mg/l
Exposure time: 72 h

bis(trimethoxysilylpropyl)amine:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 130 mg/l
Exposure time: 96 h

NOEC (Oncorhynchus mykiss (rainbow trout)): 100 mg/l

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia magna (Water flea)): > 100 mg/l
Exposure time: 48 h

Toxicity to algae/aquatic plants : EC50 (Desmodesmus subspicatus (green algae)): > 100 mg/l
Exposure time: 72 h

3-trimethoxysilylpropane-1-thiol:

Toxicity to fish : LC50 (Lepomis macrochirus (Bluegill sunfish)): 12,3 mg/l
Exposure time: 96 h

Toxicity to daphnia and other aquatic invertebrates : EC50 (Daphnia (water flea)): 6,7 mg/l
Exposure time: 48 h

12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher..

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12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological information : There is no data available for this product.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized wherever possible.
Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe way.
Dispose of surplus and non-recyclable products via a licensed waste disposal contractor.
Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

SECTION 14: Transport information

14.1 UN number or ID number

ADR : UN 1866
IMDG : UN 1866
IATA : UN 1866

14.2 UN proper shipping name

ADR : RESIN SOLUTION
IMDG : RESIN SOLUTION
IATA : Resin solution

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14.3 Transport hazard class(es)

	Class	Subsidiary risks
ADR	: 3	
IMDG	: 3	
IATA	: 3	

14.4 Packing group

ADR	
Packing group	: II
Classification Code	: F1
Hazard Identification Number	: 33
Labels	: 3
Tunnel restriction code	: (D/E)
IMDG	
Packing group	: II
Labels	: 3
EmS Code	: F-E, <u>S-E</u>
IATA (Cargo)	
Packing instruction (cargo aircraft)	: 364
Packing instruction (LQ)	: Y341
Packing group	: II
Labels	: Flammable Liquids
IATA (Passenger)	
Packing instruction (passenger aircraft)	: 353
Packing instruction (LQ)	: Y341
Packing group	: II
Labels	: Flammable Liquids

14.5 Environmental hazards

ADR	
Environmentally hazardous	: no
IMDG	
Marine pollutant	: no
IATA (Passenger)	
Environmentally hazardous	: no
IATA (Cargo)	
Environmentally hazardous	: no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

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14.7 Maritime transport in bulk according to IMO instruments

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

Relevant EU provisions transposed through retained EU law

UK REACH List of restrictions (Annex 17) : Not applicable

International Chemical Weapons Convention (CWC)
Schedules of Toxic Chemicals and Precursors : Not applicable

Regulation (EC) No 1005/2009 on substances that de-
plete the ozone layer : Not applicable

GB Export and import of hazardous chemicals - Prior
Informed Consent (PIC) Regulation : Not applicable

Control of Major Accident Hazards Regulations P5c FLAMMABLE LIQUIDS
2015 (COMAH)

Volatile organic compounds : Law on the incentive tax for volatile organic compounds
(VOCV)
Volatile organic compounds (VOC) content: 69% w/w

Directive 2010/75/EU of 24 November 2010 on industrial
emissions (integrated pollution prevention and control)
Volatile organic compounds (VOC) content: 69,4% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environ- : Environmental Protection Act 1990 & Subsidiary Regulations
mental regulation/legislation Health and Safety at Work Act 1974 & Subsidiary Regulations
specific for the substance or Control of Substances Hazardous to Health Regulations
mixture: (COSHH)
May be subject to the Control of Major Accident Hazards
Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H225 : Highly flammable liquid and vapour.

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H226	:	Flammable liquid and vapour.
H301	:	Toxic if swallowed.
H302	:	Harmful if swallowed.
H311	:	Toxic in contact with skin.
H317	:	May cause an allergic skin reaction.
H318	:	Causes serious eye damage.
H319	:	Causes serious eye irritation.
H331	:	Toxic if inhaled.
H336	:	May cause drowsiness or dizziness.
H370	:	Causes damage to organs.
H411	:	Toxic to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox.	:	Acute toxicity
Aquatic Chronic	:	Long-term (chronic) aquatic hazard
Eye Dam.	:	Serious eye damage
Eye Irrit.	:	Eye irritation
Flam. Liq.	:	Flammable liquids
Skin Sens.	:	Skin sensitisation
STOT SE	:	Specific target organ toxicity - single exposure
2006/15/EC	:	Europe. Indicative occupational exposure limit values
2017/164/EU	:	Europe. Commission Directive 2017/164/EU establishing a fourth list of indicative occupational exposure limit values
2019/1831/EU	:	Europe. Commission Directive 2019/1831/EU establishing a fifth list of indicative occupational exposure limit values
GB EH40	:	UK. EH40 WEL - Workplace Exposure Limits
2006/15/EC / TWA	:	Limit Value - eight hours
2017/164/EU / STEL	:	Short term exposure limit
2017/164/EU / TWA	:	Limit Value - eight hours
2019/1831/EU / TWA	:	Limit Value - eight hours
2019/1831/EU / STEL	:	Short term exposure limit
GB EH40 / TWA	:	Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL	:	Short-term exposure limit (15-minute reference period)
ADR	:	European Agreement concerning the International Carriage of Dangerous Goods by Road
CAS	:	Chemical Abstracts Service
DNEL	:	Derived no-effect level
EC50	:	Half maximal effective concentration
GHS	:	Globally Harmonized System
IATA	:	International Air Transport Association
IMDG	:	International Maritime Code for Dangerous Goods
LD50	:	Median lethal dose (the amount of a material, given all at once, which causes the death of 50% (one half) of a group of test animals)
LC50	:	Median lethal concentration (concentrations of the chemical in air that kills 50% of the test animals during the observation period)
MARPOL	:	International Convention for the Prevention of Pollution from Ships, 1973 as modified by the Protocol of 1978
OEL	:	Occupational Exposure Limit
PBT	:	Persistent, bioaccumulative and toxic
PNEC	:	Predicted no effect concentration

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REACH	:	Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency
SVHC	:	Substances of Very High Concern
vPvB	:	Very persistent and very bioaccumulative

Further information

Classification of the mixture:

Flam. Liq. 2	H225
Eye Irrit. 2	H319
STOT SE 3	H336

Classification procedure:

Based on product data or assessment
Calculation method
Calculation method

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

||| Changes as compared to previous version !

GB / EN