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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name Biresin® Filler (A) white/brown

1.2 Relevant identified uses of the substance or mixture and uses advised against

: Tooling system Product use

1.3 Details of the supplier of the safety data sheet

Company name of supplier Sika Limited

Watchmead Welwyn Garden City

Hertfordshire. AL7 1BQ +44 (0)1707 394444

Telephone Telefax +44 (0)1707 329129 E-mail address of person : EHS@uk.sika.com

responsible for the SDS

1.4 Emergency telephone number

National Chemical Emergency Centre (NCEC) 24 Hour Emergency Telephone Number +44 870 190 6777

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Flammable liquids, Category 3 H226: Flammable liquid and vapour.

Skin irritation, Category 2 H315: Causes skin irritation.

Eye irritation, Category 2 H319: Causes serious eye irritation. Skin sensitisation, Category 1 H317: May cause an allergic skin reaction. Reproductive toxicity, Category 2 H361d: Suspected of damaging the unborn child.

Specific target organ toxicity - repeated H372: Causes damage to organs through proexposure, Category 1, hearing organs longed or repeated exposure.

H413: May cause long lasting harmful effects to Long-term (chronic) aquatic hazard, Cat-

egory 4 aquatic life.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms







Signal word Danger

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Hazard statements	H226 H315 H317 H319 H361d H372	Flammable liquid and vapour. Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation. Suspected of damaging the unborn child. Causes damage to organs (hearing organs) through prolonged or repeated exposure. May cause long lasting harmful effects to aquatic life.
Precautionary statements	: Prevention:	
	P201 P210	Obtain special instructions before use. Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
	P260 P264 P280	Do not breathe mist or vapours. Wash skin thoroughly after handling. Wear protective gloves/ protective clothing/ eye protection/ face protection.
	Response:	
	P370 + P378	In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Hazardous components which must be listed on the label:

styrene maleic anhydride

Additional Labelling

EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not

breathe spray or mist.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

Ecological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

Toxicological information: The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

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SECTION 3: Composition/information on ingredients

3.2 Mixtures

Components

CACNIC	Classification	Composituation		
EC-No. Registration number	Classification	Concentration (% w/w)		
Not Assigned Not Assigned	Aquatic Chronic 4; H413	>= 20 - < 25		
100-42-5 202-851-5 01-2119457861-32- XXXX	Flam. Liq. 3; H226 Acute Tox. 4; H332 Skin Irrit. 2; H315 Eye Irrit. 2; H319 Repr. 2; H361d STOT SE 3; H335 (Respiratory system) STOT RE 1; H372 (hearing organs) Asp. Tox. 1; H304 Aquatic Chronic 3; H412	>= 10 - < 20		
2687-91-4 220-250-6 01-2119472138-36- XXXX	Eye Dam. 1; H318 Repr. 1B; H360D	< 0,3		
108-31-6 203-571-6 01-2119472428-31- XXXX	Acute Tox. 4; H302 Skin Corr. 1B; H314 Eye Dam. 1; H318 Resp. Sens. 1; H334 Skin Sens. 1A; H317 STOT RE 1; H372 (Inhalation, Respiratory system) EUH071 specific concentration limit Skin Sens. 1A; H317	>= 0,001 - < 0,1		
Lours limit	>= 0,001 %			
Substances with a workplace exposure limit : Titanium dioxide (> 10 µm)				
236-675-5 01-2119489379-17-		>= 5 - < 10		
	Registration number Not Assigned Not Assigned 100-42-5 202-851-5 01-2119457861-32- XXXX 2687-91-4 220-250-6 01-2119472138-36- XXXX 108-31-6 203-571-6 01-2119472428-31- XXXX sure limit: 13463-67-7 236-675-5	Registration number Not Assigned Aquatic Chronic 4; H413		

For explanation of abbreviations see section 16.

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SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

If inhaled : Move to fresh air.

Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately.

Wash off with soap and plenty of water. If symptoms persist, call a physician.

In case of eye contact : Immediately flush eye(s) with plenty of water.

Remove contact lenses.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Do not induce vomiting without medical advice.

Rinse mouth with water.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

Symptoms : Allergic reactions

Excessive lachrymation

Erythema Dermatitis

See Section 11 for more detailed information on health effects

and symptoms.

Risks : irritant effects

sensitising effects

Causes skin irritation.

May cause an allergic skin reaction.

Causes serious eye irritation.

Suspected of damaging the unborn child.

Causes damage to organs through prolonged or repeated

exposure.

4.3 Indication of any immediate medical attention and special treatment needed

Treatment : Treat symptomatically.

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SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Alcohol-resistant foam

Carbon dioxide (CO2)

Dry chemical

Unsuitable extinguishing

Water

media

High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during fire-

fighting

Do not use a solid water stream as it may scatter and spread

fire.

Hazardous combustion prod- : No hazardous combustion products are known

5.3 Advice for firefighters

for firefighters

Special protective equipment : In the event of fire, wear self-contained breathing apparatus.

Further information Use water spray to cool unopened containers.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Use personal protective equipment. Personal precautions

> Remove all sources of ignition. Deny access to unprotected persons.

Beware of vapours accumulating to form explosive concentra-

tions. Vapours can accumulate in low areas.

6.2 Environmental precautions

Environmental precautions Prevent product from entering drains.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up Soak up with inert absorbent material (e.g. sand, silica gel,

acid binder, universal binder, sawdust).

6.4 Reference to other sections

For personal protection see section 8.

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SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling : Avoid exceeding the given occupational exposure limits (see

section 8).

Do not get in eyes, on skin, or on clothing. For personal protection see section 8.

Persons with a history of skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Smoking, eating and drinking should be prohibited in the ap-

plication area.

Take precautionary measures against static discharge. Open drum carefully as content may be under pressure. Take necessary action to avoid static electricity discharge

(which might cause ignition of organic vapours).

Follow standard hygiene measures when handling chemical

products

Advice on protection against

fire and explosion

Use explosion-proof equipment. Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking. Take precautionary

measures against electrostatic discharges.

Hygiene measures : Handle in accordance with good industrial hygiene and safety

practice. When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

Keep container tightly closed in a dry and well-ventilated

place. Store in accordance with local regulations.

Further information on stor-

age stability

No decomposition if stored and applied as directed.

7.3 Specific end use(s)

Specific use(s) : Consult most current local Product Data Sheet prior to any

use.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form	Control parame-	Basis *
		of exposure)	ters *	
styrene	100-42-5	TWA	100 ppm	GB EH40
			430 mg/m3	
		STEL	250 ppm	GB EH40

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			1.080 mg/m3	
Titanium dioxide (> 10 μm)	13463-67-7	TWA (inhalable dust)	10 mg/m3	GB EH40
		TWA (Respirable dust)	4 mg/m3	GB EH40
maleic anhydride	108-31-6	TWÁ	1 mg/m3	GB EH40
	Further inform asthma (also can induce a immunological become hypersometimes extoms. These sasthma. Not a come hyper-rethose who are that can caus substances which pre-exist include the diclassified as a mation can be assessments asthma., Where this is standards of cresponsive. For Cosh requisional practice centrations of the complete extended the compational asthma in the bered that oth pational asthma in the	nation: Substances to known as asthmage state of specific airwal irritant or other mear-responsive, further wen in tiny quantities symptoms can range all workers who are desponsive and it is ince likely to become hyperent working airway hyper-responsive and it is ince likely to become hyperent working airway hyper-responsive the endergeness or respite found in the HSE professes themselves. The endergeness of the evidence for a server it is reasonable and cause occupation not possible, the pricontrol to prevent working airway hyper-responsible. Activities given the evidence that exposure because that exposure because of the evidence of the evidence of the pricontrol to prevent working the evidence of the evide	hat can cause of the sand respiratory hyper-responses in severity from exposed to a sempossible to identify per-responsive. The latter substantatory sensitisers oublication Asthmatory sensitisers oublication Asthmatory sensitisers oublication Asthmatory aim is to appreced to as I appreced to a send there should health profession ance., Capable of the sensitive in the list of V is which may cause the pages	ccupational ry sensitisers) ry sensitisers) resiveness via an the airways have e substance, piratory symp- rea runny nose to resitiser will be- notify in advance Substances stinguished from them in people the which do not noces are not s. Further infor- nagen? Critical do in occupational reposure to sub- related in occupat

³ mg/m3 *The above mentioned values are in accordance with the legislation in effect at the date of the release of this safety data sheet.

STEL

8.2 Exposure controls

Engineering measures

Maintain air concentrations below occupational exposure standards. Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

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Eye protection : Safety glasses with side-shields conforming to EN166

Eye wash bottle with pure water

Hand protection : Chemical-resistant, impervious gloves complying with an ap-

proved standard must be worn at all times when handling chemical products. Reference number EN 374. Follow manu-

facturer specifications.

Suitable for short time use or protection against splashes:

Butyl rubber/nitrile rubber gloves (> 0,1 mm) Contaminated gloves should be removed.

Suitable for permanent exposure:

Viton gloves (0.4 mm), breakthrough time >30 min.

Skin and body protection : Protective clothing (e.g. Safety shoes acc. to EN ISO 20345,

long-sleeved working clothing, long trousers). Rubber aprons and protective boots are additionally recommended for mixing

and stirring work.

Respiratory protection : In case of inadequate ventilation wear respiratory protection.

Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe work-

ing limits of the selected respirator.

organic vapor filter (Type A)

A1: < 1000 ppm; A2: < 5000 ppm; A3: < 10000 ppm Ensure adequate ventilation. This can be achieved by local exhaust extraction or by general ventilation. (EN 689 - Methods for determining inhalation exposure). This applies in particular to the mixing / stirring area. In case this is not sufficent to keep the concentrations under the occupational exposure limits then respiration protection measures must be used.

Environmental exposure controls

General advice : Prevent product from entering drains.

If the product contaminates rivers and lakes or drains inform

respective authorities.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Physical state : liquid
Appearance : paste
Colour : various
Odour : slight

Melting point/range / Freezing :

point

No data available

Boiling point/boiling range : ca. 145 °C

Flammability (solid, gas) : No data available

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Upper/lower flammability or explosive limits

Upper explosion limit / Up- : Upper flammability limit

per flammability limit

ca. 8,9 %(V)

Lower explosion limit / Lower flammability limit : Lower flammability limit

ca. 1,2 %(V)

: ca. 31 °C Flash point

Method: closed cup

Auto-ignition temperature : ca. 480 °C

Decomposition temperature : No data available

pН Not applicable

substance/mixture is non-soluble (in water)

Viscosity

Viscosity, dynamic not determined

> 20,5 mm2/s (40 °C) Viscosity, kinematic

Solubility(ies)

Water solubility insoluble

Partition coefficient: n-

octanol/water

No data available

Vapour pressure : ca. 6 hPa (20 °C)

Density : ca. 1,6 - 1,9 g/cm3 (20 °C)

Relative vapour density : No data available

Particle characteristics : No data available

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No dangerous reaction known under conditions of normal use.

10.2 Chemical stability

The product is chemically stable.

10.3 Possibility of hazardous reactions

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Hazardous reactions : Stable under recommended storage conditions.

Vapours may form explosive mixture with air.

10.4 Conditions to avoid

Conditions to avoid : Heat, flames and sparks.

10.5 Incompatible materials

Materials to avoid : No data available

10.6 Hazardous decomposition products

No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity

Not classified based on available information.

Components:

unsaturated polyester polymer:

Acute oral toxicity : LD50 Oral (Rat): > 2.000 mg/kg

Acute inhalation toxicity : LC50 (Rat): > 5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rabbit): > 2.000 mg/kg

styrene:

Acute inhalation toxicity : LC50 (Rat): 11,8 mg/l

Exposure time: 4 h
Test atmosphere: vapour

N-ethyl-2-pyrrolidone:

Acute oral toxicity : LD50 Oral (Rat): > 3.200 mg/kg

Acute inhalation toxicity : LC50 (Rat): 5,1 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist

Acute dermal toxicity : LD50 Dermal (Rat): > 2.000 mg/kg

maleic anhydride:

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Acute inhalation toxicity : Assessment: Corrosive to the respiratory tract.

Skin corrosion/irritation

Causes skin irritation.

Serious eye damage/eye irritation

Causes serious eye irritation.

Respiratory or skin sensitisation

Skin sensitisation

May cause an allergic skin reaction.

Respiratory sensitisation

Not classified based on available information.

Germ cell mutagenicity

Not classified based on available information.

Carcinogenicity

Not classified based on available information.

Reproductive toxicity

Suspected of damaging the unborn child.

STOT - single exposure

Not classified based on available information.

STOT - repeated exposure

Causes damage to organs (hearing organs) through prolonged or repeated exposure.

Aspiration toxicity

Not classified based on available information.

11.2 Information on other hazards

Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

SECTION 12: Ecological information

12.1 Toxicity

No data available

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12.2 Persistence and degradability

No data available

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Endocrine disrupting properties

Product:

Assessment : The substance/mixture does not contain components consid-

ered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at

levels of 0.1% or higher.

12.7 Other adverse effects

Product:

Additional ecological infor-

mation

An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

May cause long lasting harmful effects to aquatic life.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The generation of waste should be avoided or minimized

wherever possible.

Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe

way.

Dispose of surplus and non-recyclable products via a licensed

waste disposal contractor.

Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional

local authority requirements.

Avoid dispersal of spilled material and runoff and contact with

soil, waterways, drains and sewers.

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European Waste Catalogue : 07 02 08* other still bottoms and reaction residues

Contaminated packaging : 15 01 10* packaging containing residues of or contaminated

by dangerous substances

SECTION 14: Transport information

14.1 UN number

ADR : UN 1993 IMDG : UN 1993 IATA : UN 1993

14.2 UN proper shipping name

ADR : FLAMMABLE LIQUID, N.O.S.

(styrene)

IMDG : FLAMMABLE LIQUID, N.O.S.

(styrene)

IATA : Flammable liquid, n.o.s.

(styrene)

14.3 Transport hazard class(es)

 ADR
 : 3

 IMDG
 : 3

 IATA
 : 3

14.4 Packing group

ADR

Packing group : III
Classification Code : F1
Hazard Identification Number : 30
Labels : 3
Tunnel restriction code : (D/E)

IMDG

Packing group : III
Labels : 3
EmS Code : F-E, S-E

IATA (Cargo)

Packing instruction (cargo : 366

aircraft)

Packing instruction (LQ) : Y344
Packing group : III

Labels : Flammable Liquids

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IATA (Passenger)

Packing group

Labels Flammable Liquids

14.5 Environmental hazards

ADR

Environmentally hazardous

Marine pollutant no

IATA (Passenger)

Environmentally hazardous no

IATA (Cargo)

Environmentally hazardous no

14.6 Special precautions for user

The transport classification(s) provided herein are for informational purposes only, and solely based upon the properties of the unpackaged material as it is described within this Safety Data Sheet. Transportation classifications may vary by mode of transportation, package sizes, and variations in regional or country regulations.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture Relevant EU provisions transposed through retained EU law

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, mixtures and articles (Annex XVII)

Conditions of restriction for the following entries should be considered:

Number on list 3

International Chemical Weapons Convention (CWC) Schedules of Toxic Chemicals and Precursors

Not applicable

REACH - Candidate List of Substances of Very High Concern for Authorisation (Article 59).

None of the components are listed

(=> 0.1 %).Not applicable

REACH - List of substances subject to authorisation

(Annex XIV)

Regulation (EC) No 1005/2009 on substances that de-

plete the ozone layer

Not applicable

Regulation (EU) 2019/1021 on persistent organic pollu-

tants (recast)

Not applicable

Regulation (EC) No 649/2012 of the European Parliament and the Council concerning the export and import

Not applicable

of dangerous chemicals

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GB Export and import of hazardous chemicals - Prior : Not applicable

Informed Consent (PIC) Regulation

REACH Information: All substances contained in our Products are

- registered by our upstream suppliers, and/or

- registered by us, and/or

excluded from the regulation, and/orexempted from the registration.

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

P5c FLAMMABLE LIQUIDS

Volatile organic compounds : Law on the incentive tax for volatile organic compounds

(VOCV) no VOC duties

Directive 2010/75/EU of 24 November 2010 on industrial emissions (integrated pollution prevention and control) Volatile organic compounds (VOC) content: 16,2% w/w

If other regulatory information applies that is not already provided elsewhere in the Safety Data Sheet, then it is described in this subsection.

Health, safety and environmental regulation/legislation specific for the substance or mixture: Environmental Protection Act 1990 & Subsidiary Regulations Health and Safety at Work Act 1974 & Subsidiary Regulations Control of Substances Hazardous to Health Regulations (COSHH)

May be subject to the Control of Major Accident Hazards Regulations (COMAH), and amendments.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this mixture by the supplier.

SECTION 16: Other information

Full text of H-Statements

H226 : Flammable liquid and vapour. H302 : Harmful if swallowed.

H304 : May be fatal if swallowed and enters airways. H314 : Causes severe skin burns and eye damage.

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.

H332 : Harmful if inhaled.

H334 : May cause allergy or asthma symptoms or breathing difficul-

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ties if inhaled.

H335 : May cause respiratory irritation. H360D : May damage the unborn child.

H361d : Suspected of damaging the unborn child.

H372 : Causes damage to organs through prolonged or repeated

exposure.

H412 : Harmful to aquatic life with long lasting effects.
 H413 : May cause long lasting harmful effects to aquatic life.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Chronic : Long-term (chronic) aquatic hazard

Asp. Tox.

Eye Dam.

Eye Irrit.

Flam. Liq.

Repr.

Resp. Sens.

Aspiration hazard

Serious eye damage

Eye irritation

Flammable liquids

Reproductive toxicity

Respiratory sensitisation

Skin Corr. : Skin corrosion
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

STOT RE : Specific target organ toxicity - repeated exposure STOT SE : Specific target organ toxicity - single exposure GB EH40 : UK. EH40 WEL - Workplace Exposure Limits

GB EH40 / TWA : Long-term exposure limit (8-hour TWA reference period)
GB EH40 / STEL : Short-term exposure limit (15-minute reference period)

ADR : European Agreement concerning the International Carriage of

Dangerous Goods by Road Chemical Abstracts Service

CAS : Chemical Abstracts Service
DNEL : Derived no-effect level

EC50 : Half maximal effective concentration GHS : Globally Harmonized System

IATA : International Air Transport Association

IMDG : International Maritime Code for Dangerous Goods

LD50 : Median lethal dosis (the amount of a material, given all at

once, which causes the death of 50% (one half) of a group of

test animals)

LC50 : Median lethal concentration (concentrations of the chemical in

air that kills 50% of the test animals during the observation

period)

MARPOL : International Convention for the Prevention of Pollution from

Ships, 1973 as modified by the Protocol of 1978

OEL : Occupational Exposure Limit

PBT : Persistent, bioaccumulative and toxic PNEC : Predicted no effect concentration

REACH : Regulation (EC) No 1907/2006 of the European Parliament

and of the Council of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency

Substances of Very High Concern

vPvB : Very persistent and very bioaccumulative

SVHC

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Further information			
Classification of the mixture:		Classification procedure:	
Flam. Liq. 3	H226	Based on product data or assessment	
Skin Irrit. 2	H315	Calculation method	
Eye Irrit. 2	H319	Calculation method	
Skin Sens. 1	H317	Calculation method	
Repr. 2	H361d	Calculation method	
STOT RE 1	H372	Calculation method	
Aquatic Chronic 4	H413	Calculation method	

The information contained in this Safety Data Sheet corresponds to our level of knowledge at the time of publication. All warranties are excluded. Our most current General Sales Conditions shall apply. Please consult the product data sheet prior to any use and processing.

Changes as compared to previous version!

GB / EN