

SYSTEM DATA SHEET

Sikafloor® MultiDur WT-18

Textured, low-VOC, water-based epoxy floor coating system

PRODUCT DESCRIPTION

Sikafloor® MultiDur WT-18 is a textured, coloured, water-based epoxy floor coating system.

USES

Sikafloor® MultiDur WT-18 may only be used by experienced professionals.

Sikafloor® MultiDur WT-18 is used in industrial buildings such as:

- Storage areas
- Assembly halls
- Manufacturing facilities and workshops
- Logistics facilities and warehouses

Please note:

- The System may only be used for interior applications.
- The System may only be used by experienced professionals.

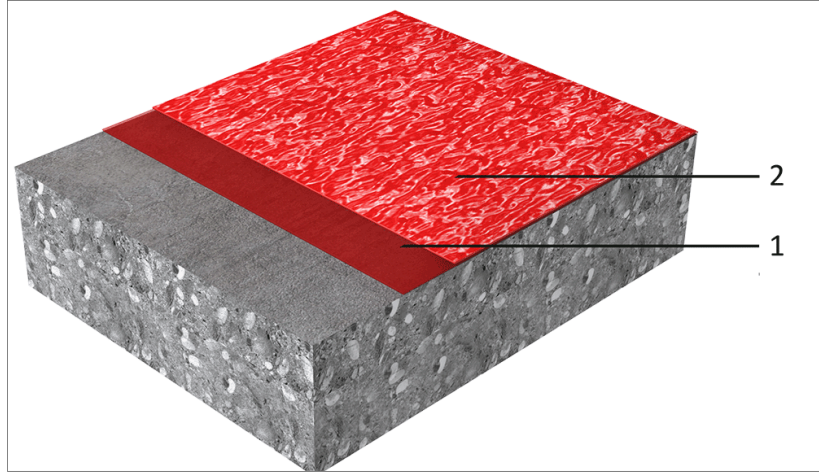
CHARACTERISTICS / ADVANTAGES

- Low VOC emissions
- Low odour
- Seamless
- Good resistance to specific chemicals
- Good mechanical resistance
- Easy application
- Good water vapour permeability
- Low maintenance

SYSTEM INFORMATION

System Structure

Sikafloor® MultiDur WT-18



	Product	Layer
1.	Primer	Sikafloor®-2510 W + 10 % water by weight
2.	Top Coat	Sikafloor®-2510 W Sika® Extender T Quartz sand (0.3 – 0.8 mm)

Composition	Water-based epoxy	
Appearance	Textured, semi-gloss finish	
Colour	Cured system colour	Available in various colour shades.
Nominal thickness	0.4 mm to 0.6 mm	

TECHNICAL INFORMATION

Tensile adhesion strength	≥ 1.5 MPa	(EN 1542)
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APPLICATION INFORMATION

Consumption	Function	Product	Consumption
	Primer	Sikafloor®-2510 W + 10 % water	0.15 – 0.2 kg/m ²
	Top coat	1–2 × Sikafloor®-2510 W + 2 % Sika® Extender T + 3 % Quartz sand (0.3 – 0.8 mm)	0.2 – 0.3 kg/m ² per layer

Note: Consumption data is theoretical and does not allow for any additional material due to surface porosity, surface profile, variations in level, wastage or any other variations. Apply the Product to a test area to calculate the exact consumption for the specific substrate conditions and proposed application equipment.

Ambient Air Temperature	Maximum	+30 °C
	Minimum	+10 °C
Relative Air Humidity	Maximum	75 % r.h.
Dew Point	Refer to the individual Product Data Sheets.	

Substrate Temperature	Maximum	+30 °C		
	Minimum	+10 °C		
Substrate Moisture Content	Refer to the individual Product Data Sheet.			
Waiting Time / Overcoating	Before applying Sikafloor®-2510 W on Sikafloor®-2510 W, allow:			
	Substrate Temperature	Minimum	Maximum	
	+10 °C	48 hours	7 days	
	+20 °C	20 hours	6 days	
	+30 °C	10 hours	3 days	
	If relative air humidity is $\geq 75\%$, the waiting time is increased by at least 24 hours.			
	Note: Times are approximate and will be affected by changing ambient conditions, particularly temperature and relative humidity.			
Applied Product Ready for Use	Temperature	Foot Traffic	Light Traffic	Full Cure
	+10 °C	48 hours	5 days	10 days
	+20 °C	20 hours	3 days	7 days
	+30 °C	10 hours	2 days	5 days
	Note: Times apply when the last layer of the system has been applied. Times are affected by changing ambient conditions, particularly temperature and relative humidity.			

VALUE BASE

All technical data stated in this Product Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

FURTHER DOCUMENTS

Refer to the following method statements:

- Sika® Method Statement — Evaluation and preparation of surfaces for flooring systems.
- Sika® Method Statement — Sikafloor® mixing and application.

ECOLOGY, HEALTH AND SAFETY

User must read the most recent corresponding Safety Data Sheets (SDS) before using any products. The SDS provides information and advice on the safe handling, storage and disposal of chemical products and contains physical, ecological, toxicological and other safety-related data.

LOCAL RESTRICTIONS

Please note that as a result of specific local regulations the performance of this product may vary from country to country. Please consult the local Product Data Sheet for the exact description of the application fields.

LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

SIKA LIMITED

Watchmead
Welwyn Garden City
Hertfordshire, AL7 1BQ
Tel: 01707 394444
Web: www.sika.co.uk
Twitter: @SikaLimited



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